# 5/3-directional valve, Series 501

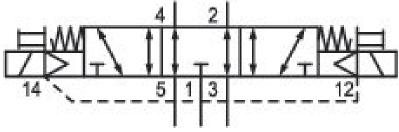
## R501A2B50M11BF1

General series information AVENTICS Series 501 Directional Control Valves

■ The AVENTICS Series 501 is a line of general purpose automation valves designed for directional control and piloting applications requiring compact size, high flow capability, and energy savings. Engineers can achieve the flow of a 15 mm to 20 mm valves in a more compact package, saving space, cost, and energy in their machine designs. In addition, no other valve in its class offers such a broad range of pressure regulator, pressure shut-off, and exhaust flow control accessories. The 501 Series valve's pressure shut —off option permits users to replace individual valves without stopping their production process reducing line downtime and mair



■ 2x3/2, 5/2, 5/3 spool valves



#### Technical data

Industry Industrial Activation Electrically

Valve type Spool valve, positive overlapping

Valve function Exhausted Center
Actuating control Double Solenoid

Sealing principle soft seal

Connection type Plate connection

Manual override with detent

Pilot control exhaust with directional pilot air exhaust

Nominal flow Qn 365 I/min



Working pressure min. 2 bar Working pressure max 8 bar Control pressure min. 2 bar Control pressure max. 8 bar

Protection class with connection IP65
Protective circuit Varistor

Reverse polarity protection Protected against polarity reversal

Operational voltage 24 V DC Voltage tolerance DC -15% / +10%

Pilot External LED status display Yellow Power consumption DC 0.68 W

Duty cycle 100 %
Typ. switch-on time 27 ms
Typ. switch-off time 12 ms

Blocking principle Single base plate principle, can be assembled

into blocks

Can be assembled into blocks

Can be assembled into blocks

Min. ambient temperature -10 °C

Max. ambient temperature 50 °C

Min. medium temperature -10 °C

Max. medium temperature 50 °C

Medium Compressed air

Oil content of compressed air min. 0 mg/m³
Oil content of compressed air max. 5 mg/m³
Max. particle size 50 µm

mounting screws with hexagon socket

Mounting screw tightening torque 0.45 Nm Weight 0.93 kg

Material

Housing material Die cast zinc

Seal material Nitrile butadiene rubber



Material front plate Polyamide
Material end plate Polyamide
Part No. Polyamide
R501A2B50M11BF1

### **Technical information**

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

#### **Dimensions**

