

AVENTICS Series CCI Compact cylinders (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.



Technical data

Industry	Industrial
Standards	ISO 21287
Piston Ø	25 mm
Stroke	15 mm
Ports	M5
Functional principle	Double-acting
Cushioning	Pneumatic pre-adjusted cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard ATEX optional
Piston rod thread - type	External thread
Piston rod thread	M8x1,25
Piston rod	single
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	260 N
Extracting piston force	309 N
Min. ambient temperature	-20 °C
Max. ambient temperature	80 °C
Min. working pressure	1 bar

Max. working pressure	10 bar
Cushioning energy	0.56 J
Weight 0 mm stroke	0.149 kg
Weight +10 mm stroke	0.026 kg
Stroke max.	300 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³

Material

Piston rod	Stainless Steel
Scraper material	Polyurethane
Seal material	Polyurethane
Material, front cover	Aluminum
Cylinder tube	Aluminum
End cover	Aluminum
Nut for cylinder mounting	Steel, chrome-plated
Part No.	R481654454

Technical information

ATEX-certified cylinders with identification II 2G Ex h IIC T4 Gb / II 2D Ex h IIIC T135°C Db_X can be generated in the Internet configurator.

The operating temperature range for ATEX-certified cylinders is -20°C ... 60°C.

With cylinders with external thread extension, dimension "A" is increased by the value of the thread extension.

With cylinders with a piston rod extension, dimensions "WH" and "ZB" are increased by the value of the piston rod extension.

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

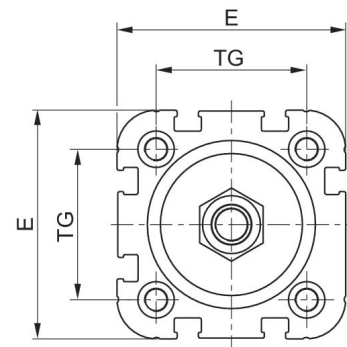
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

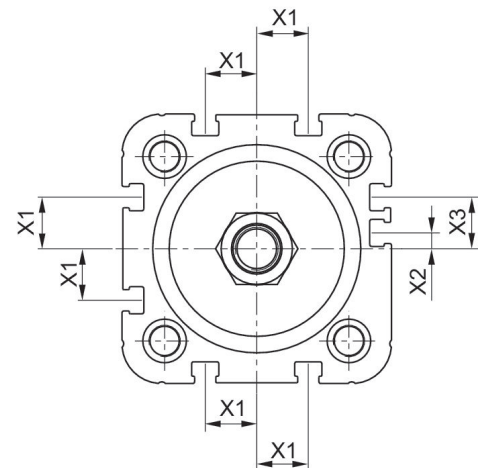
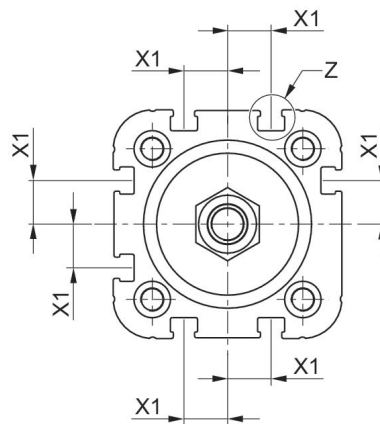
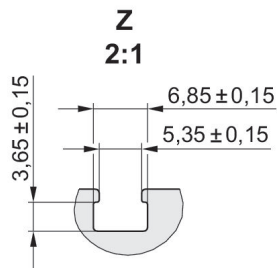
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2023-11-23

Technical drawing of a shaft-hub assembly. The drawing shows a shaft with a key and a hub with a keyway. Dimensions are indicated by arrows and labels. The shaft diameter is ϕMM . Key dimensions include: A (total length), LW^* (key length), LA (hub length), EE (key height), SW^* (key width), LV (key height), KV (key height), KW (key width), LB (key length), PL (key length), BG (key length), WH (key height), $ZA+S$ (total length), $ZB+S$ (total length), RT (key length), DA (key height), RR (key height), LB (key length), PL (key length), BG (key length).



CCI-PC ø50-ø63



Piston Ø	LA	LB min.	LJ	MM f8	PL	RR min.	RT 6H	SW	TG
20	2.5	4.5	4.5	10	8	4.2	M5	8	22 ±0.4

Compact cylinder ISO 21287, Series CCI

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series CCI

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Piston Ø	LA	LB min.	LJ	MM f8	PL	RR min.	RT 6H	SW	TG
25	2.5	4.5	4	10	8	4.2	M5	8	26 ±0.4
32	2.5	5	5	12	11	5.1	M6	10	32.5 ±0.5
40	2.5	5	10	12	7.9	5.1	M6	10	38 ±0.5
50	2.5	5	11.5	16	8	6.7	M8	13	46.5 ±0.6
63	2.5	5	15	16	8.2	6.7	M8	13	56.5 ±0.7

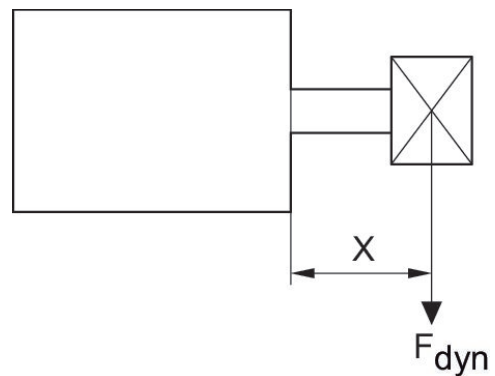
Piston Ø	WH	X1	X2	X3	ZA	ZB
20	5.6 ±1.4	4.2	–	–	37.3	42.9 ±0.8
25	5.6 ±1.4	4.5	–	–	39	44.6 ±0.9
32	7.5 ±1.6	6.5	–	–	44	51.5 ±1
40	7.5 ±1.6	11	–	–	45	52.1 ±1
50	8 ±1.6	13	4	13	45.5	53.1 ±1
63	8 ±1.6	18	12	21	49	57 ±1

Cushioning diagram



v_1 = Piston velocity [m/s] m = Cushionable mass [kg]

Maximum admissible lateral force dynamic

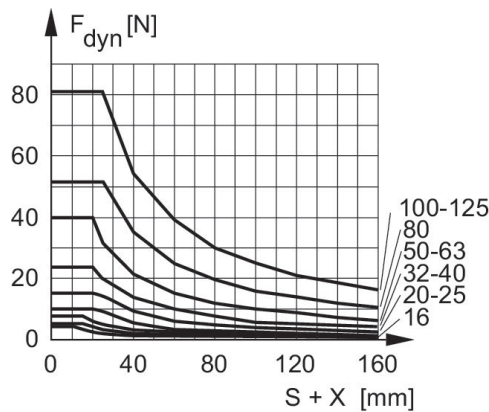


F_{dyn} = dynamic lateral force

X = distance between force application point and cylinder cover

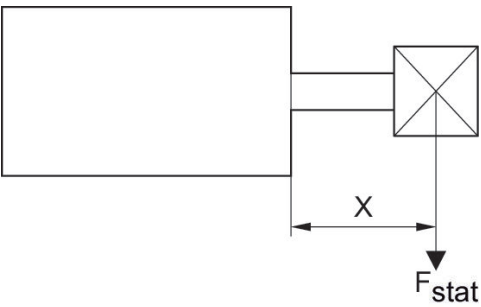
S = stroke

Maximum admissible lateral force
dynamic



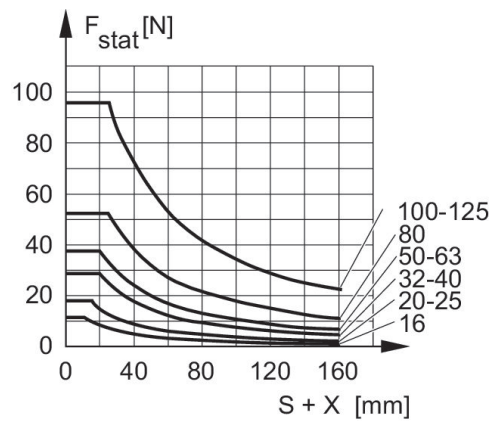
F_{dyn} = dynamic lateral force
 X = distance between force application point and cylinder cover
 S = stroke

Maximum admissible lateral force
static



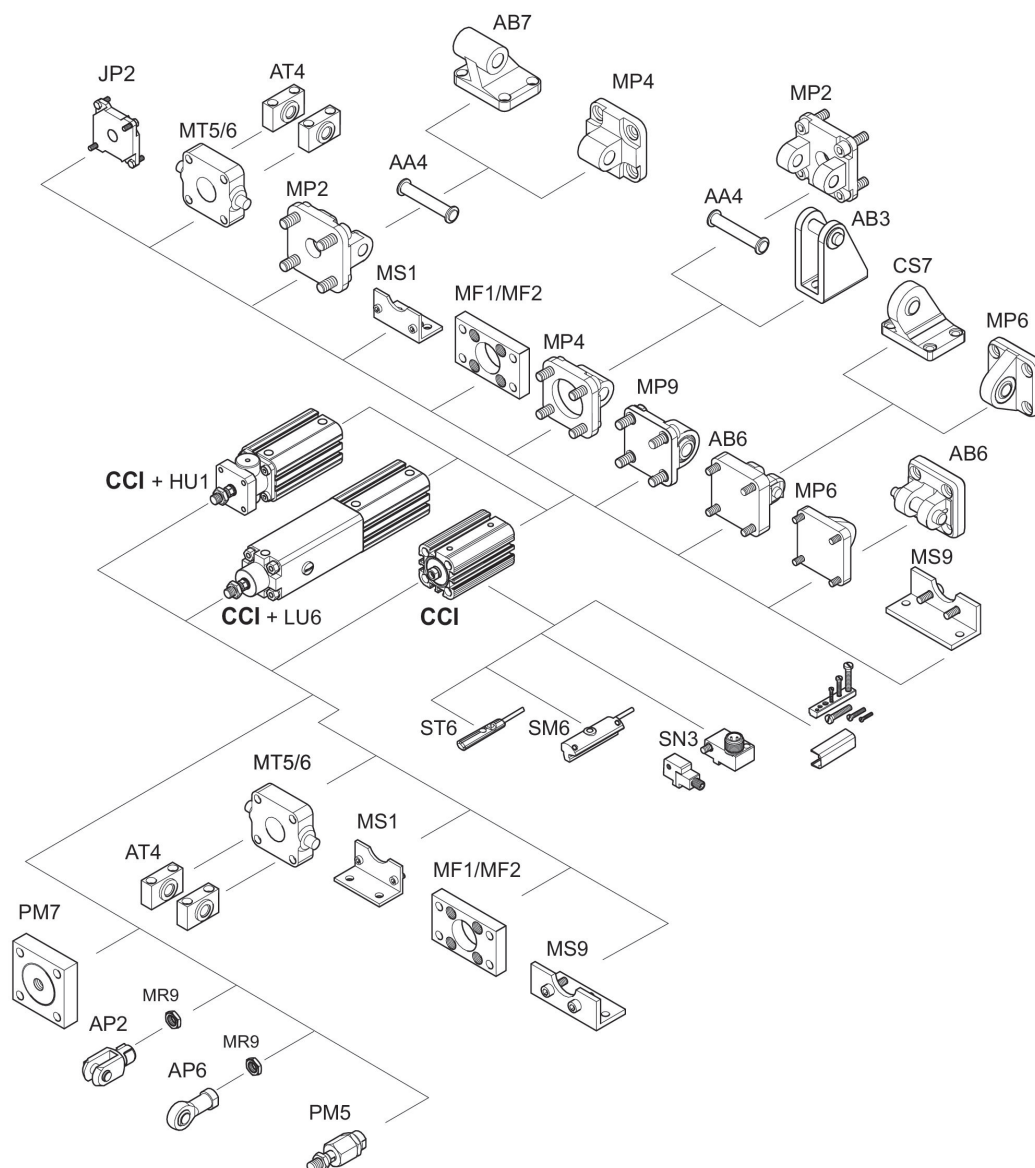
F_{stat} = static lateral force
 X = distance between force application point and cylinder cover

Maximum admissible lateral force
static



F_{stat} = static lateral force
 X = distance between force application point and cylinder cover
 S = stroke

Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.