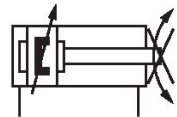


AVENTICS Series TRB Tie rod cylinders (ISO 15552)

The AVENTICS Series TRB (ISO 15552) cylinders are among the most frequently implemented in industries where heavy duty cylinders are required, such as wood and aluminium, steel and automotive, heavy-duty machinery and mining to name just a few.

- Available in piston diameters from 32 mm to 125 mm
- Advanced pneumatic cushioning
- Additional elastic damping elements
- Wide range of scraper modules available
- With the modular system you can change the scraper on the cylinder at any time and considerably decrease service intervals
- Wide range of variants and accessories available in the configurator



Technical data

Industry	Industrial
Standards	ISO 15552
Piston Ø	63 mm
Stroke	320 mm
Ports	G 3/8
Functional principle	Double-acting
Cushioning	Pneumatic adjustable cushioning
Magnetic piston	With magnet
Environmental requirements	Industry standard
Piston rod thread - type	External thread
Piston rod thread	M16x1,5
Piston rod	non-rotating
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	1765 N
Extracting piston force	1960 N
Min. ambient temperature	-20 °C
Max. ambient temperature	80 °C
Min. working pressure	1.5 bar

Tie rod cylinder ISO 15552, Series TRB

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Max. working pressure	10 bar
Cushioning length	16.5 mm
Cushioning energy	27 J
Max. torque for torsion protection	2 Nm
Rotation angle tolerance ($\pm$)	1.4 °
Weight 0 mm stroke	1.4 kg
Weight +10 mm stroke	0.052 kg
Stroke max.	1500 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 μ m
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³

Material

Piston rod	Stainless Steel
Scraper material	Polyurethane
Material tie-rod	Steel, chrome-plated
Seal material	Polyurethane
Material, front cover	Die-cast aluminum
Cylinder tube	Aluminum
End cover	Die-cast aluminum
Nut for piston rod	Steel, chrome-plated
Part No.	R481602054

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

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Dimensions



S = stroke

Piston Ø	A -2	ØB d11	ØBA d11	BG min.	E	EE	G	H	KF	KK
32	22	30	30	16	46.5	G 1/8	27.75	47.5	M6	M10x1,25
40	24	35	35	16	53	G 1/4	33.25	53	M8	M12x1,25
50	32	40	40	16	65	G 1/4	31	65	M10	M16x1,5
63	32	45	45	16	75	G 3/8	38.25	75	M10	M16x1,5

Piston Ø	KV	KW	ØMM f8	PL	L2	L3 ±0,5	L8	RT	SW	TG
32	16	5	12	16	16.25	4.5	94±0,4	M6	10	32,5±0,5
40	18	6	16	20	18.25	4.5	105±0,7	M6	13	38±0,5
50	24	8	20	19	25	4.5	106±0,7	M8	16*	46,5±0,6
63	24	8	20	24	25	4.5	121±0,8	M8	16*	56,5±0,7

Piston Ø	VA -1	VD	WH	ZJ	MK	SW2
32	4	5	26±1,4	120	0.75	10
40	4	5	30±1,4	135	1.5	13
50	4	5	37±1,4	143	2	16
63	4	5	37±1,8	158	2	16

* not according to ISO 15552

Cushioning diagram



v_t = Piston velocity [m/s] m = Cushionable mass [kg]