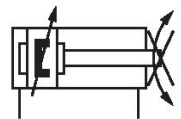


AVENTICS Series MNI Mini cylinders (ISO 6432)

The AVENTICS Series MNI (ISO 6432) round cylinders for general machine construction are characterized by its robust and long service life.



Technical data

Industry	Industrial
Standards	ISO 6432
Piston Ø	25 mm
Stroke	100 mm
Ports	G 1/8
Functional principle	Double-acting
Cushioning	Pneumatic adjustable cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard
Piston rod thread - type	External thread
Piston rod thread	M10x1,25
Piston rod	non-rotating
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	265 N
Extracting piston force	309 N
Min. ambient temperature	-25 °C
Max. ambient temperature	80 °C
Min. working pressure	1 bar

Mini cylinder, Series MNI

R480680371

Series MNI

2025-07-21

Max. working pressure	10 bar
Cushioning length	17.5 mm
Cushioning energy	2.3 J
Max. torque for torsion protection	0.4 Nm
Rotation angle tolerance ($\pm$)	2.2 °
Weight	0.278 kg
Weight 0 mm stroke	0.265 kg
Weight +10 mm stroke	0.013 kg
Stroke max.	1300 mm
Medium	Compressed air
Min. medium temperature	-25 °C
Max. medium temperature	80 °C
Max. particle size	50 μ m
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³
Clamping piece for magnetic field sensor necessary	Clamping piece for magnetic field sensor necessary

Material

Piston rod	Stainless Steel
Piston material	Brass Aluminum
Scraper material	Polyurethane
Seal material	Acrylonitrile butadiene rubber Polyurethane
Material, front cover	Aluminum
Cylinder tube	Stainless Steel
End cover	Aluminum
Nut for cylinder mounting	Steel, chrome-plated
Nut for piston rod	Steel, chrome-plated
Part No.	R480680371

Mini cylinder, Series MNI

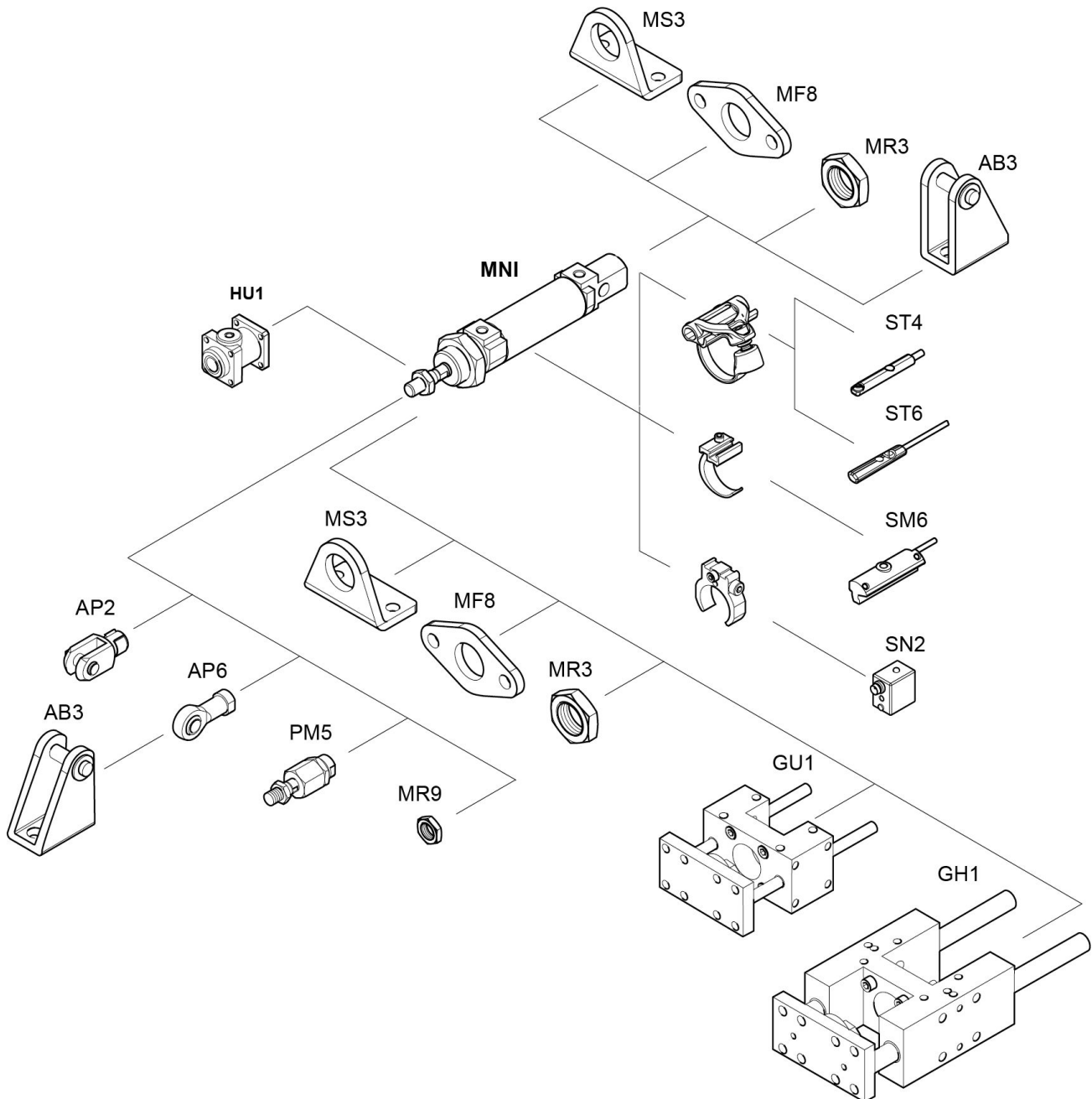
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Series MNI

2025-07-21

Piston Ø	XC ±1	Y ± 1	ZN ± 1,4	SW 1	SW 2
16	82	27	95.5	19	5
20	95	32	109.5	28	6
25	104	36	119.5	28	8

Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.