## Check-choke valve, Series QR1-DWB

## R432002362

## General series information

## QR1-DWA

- AVENTICS Series QR1 Check-choke-valve are designed for nominal flows from $60 \mathrm{I} /$ min .. $875 \mathrm{l} / \mathrm{min}$.


Technical data

Industry
Port 1
Port 2
direction of throttle
Nominal flow Qn 1 to 2
Compressed air connection type 1
Compressed air connection type 2
Throttle
Medium
Working pressure min.
Working pressure max
Min. ambient temperature
Max. ambient temperature

Industrial
10-32 UNF
Ø1/8
$1>2$
2607.6 I/min
push-in fitting
External thread
Exhaust Air Throttling
Compressed air
0.4827 bar

10 bar
$0^{\circ} \mathrm{C}$
$60^{\circ} \mathrm{C}$

Min. medium temperature

## $0^{\circ} \mathrm{C}$

Max. medium temperature
Delivery unit
Weight
$60^{\circ} \mathrm{C}$
1 piece
0.009 kg

## Material

Housing material
Polybutyleneterephthalate
Seal material
Material flow control screw
Surface flow control screw
Material compressed air connection
Part No.

Acrylonitrile butadiene rubber
Brass
nickel-plated
Brass
R432002362

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
The pressure dew point must be at least $15^{\circ} \mathrm{C}$ less than ambient and medium temperature and may not exceed $3^{\circ} \mathrm{C}$.
The oil content of compressed air must remain constant during the life cycle.
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Dimensions in inches


Throttle setting via knurled bolt

Dimensions in inches

| Part No. | G | $\varnothing \mathrm{D}$ | $\mathrm{A} 1(\max )$ | A 2 | B | C | E | $\varnothing \mathrm{C}$ | SW |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| R432002362 | $10-32$ UNF | $\varnothing 1 / 8$ | 1,044 | 0.272 | 0.158 | 0.355 | 0.552 | 0,394 | $5 / 16$ |
| R432002363 | $10-32$ UNF | $\varnothing 5 / 32$ | 1,044 | 0.252 | 0.158 | 0.461 | 0.617 | 0,394 | $5 / 16$ |
| R432002364 | $1 / 8 \mathrm{NPT}$ | $\varnothing 5 / 32$ | 1,418 | 0.441 | 0.315 | 0.461 | 0.701 | 0.552 | $7 / 16$ |
| R432002365 | $10-32$ UNF | $\varnothing 1 / 4$ | 1,044 | 0.252 | 0.158 | 0.473 | 0.662 | 0,394 | $5 / 16$ |
| R432002366 | $1 / 8$ NPT | $\varnothing 1 / 4$ | 1,418 | 0.441 | 0.315 | 0.473 | 0.717 | 0.552 | $7 / 16$ |


| Part No. | Ø P |
| :---: | :---: |
| R432002362 | 0.256 |
| $R 432002363$ | 0.315 |
| $R 432002364$ | 0.315 |
| $R 432002365$ | 0.411 |
| $R 432002366$ | 0.411 |

