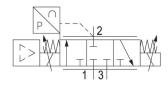
ED07 series proportional pressure regulator, EtherCAT

R414014311

General series information Series ED07

- The AVENTICS Series ED07 offers proportional pressurization and the exhaust valves are controlled separately to deliver dynamic control for the most demanding applications.
- Highly dynamic proportional pressure regulator
- Stackable with base plate
- Nominal width 7
- Flow 1300 I/min
- Pressure range -1 ... 20 bar
- EtherCAT, AES fieldbus connection





Technical data

Control EtherCAT

Regulation range min.

0 bar

Regulation range max.

10 bar

Working pressure min.

0.5 bar

Working pressure max

12 bar

Hysteresis

< [[0,03] bar]

Medium

Compressed air

Nominal flow Qn

1300 l/min

Min. ambient temperature

5 °C

Max. ambient temperature

50 °C

Min. medium temperature

5°C

Max. medium temperature

50 °C

DC operating voltage

24 V

Permissible ripple

5%

Max. power consumption

1400 mA

Protection class

IP65



R414014311

Max. particle size 50 µm

00 pm

Oil content of compressed air min.

0 mg/m³

Oil content of compressed air max.

1 mg/m³

Type Poppet valve

Mounting orientation $\alpha = 0 \dots 90^{\circ} \pm \beta = 0 \dots 90^{\circ}$

Certificates

CE declaration of conformity

Signal connection

input and output
Signal connection

Plug

Signal connection

M12

Signal connection

5-pin Industry Industrial Weight

2.05 kg

Material

Housing material Material base plate

Die-cast aluminum

Seal material

Hydrogenated acrylonitrile butadiene rubber

Aluminum

Part No.

R414014311

Technical information

With oil-free, dry air, other installation positions are possible on request.

The protection class is only ensured when the plug is mounted properly. For detailed information, see operating instructions.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

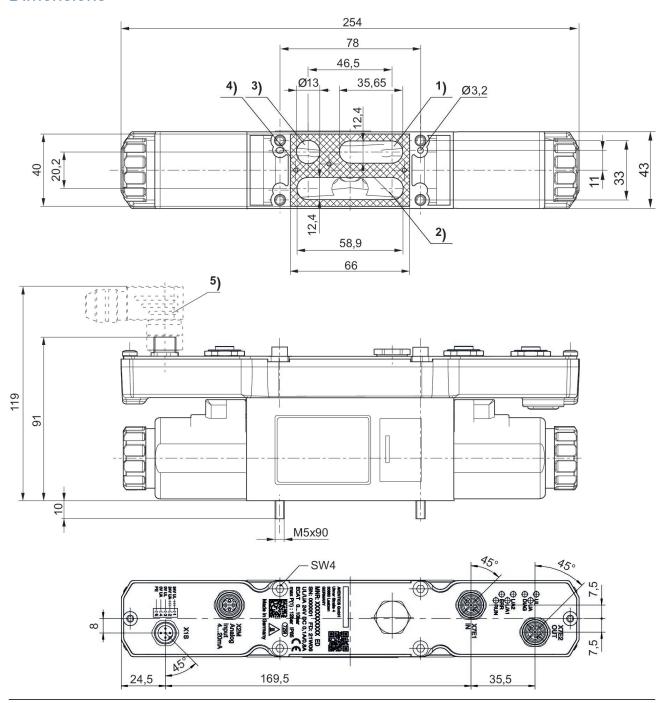
The pressure dew point must be at least 15 $^{\circ}$ C under ambient and medium temperature and may not exceed 3 $^{\circ}$ C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



Dimensions

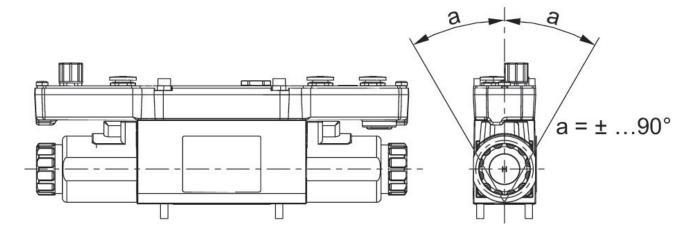


- Operating pressure
 Working pressure
 Exhaust

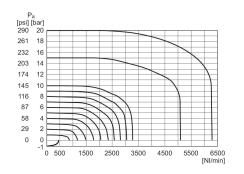
- 4) Flat gasket
 5) Accessories not supplied



Mounting orientation

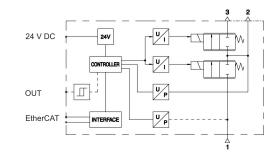


Flow diagram



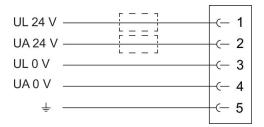
Pa = Working pressure

Functional diagram



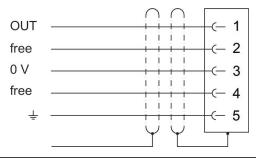
- 1) Input
- 2) Output
- 3) Exhaust

Plug X1S



Sensor round plug M12x1, 5-pin, integrated plug, A-coded Only use a power pack with safe isolation for power supply (electronics and actuator power).

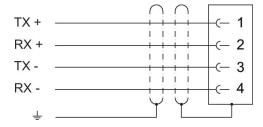
Plug X20



Sensor round plug M12x1, 5-pin, integrated socket, A-coded The ground for plug X20 PIN 5 and the shielding for plugs X7E1 / X7E2 and X20 are directly connected to the housing. The device must be mounted on a grounded mounting plate.



Plug X7E1, X7E2



Ethernet plug M12x1, 4-pin, socket, D-coded The Ethernet cables must be shielded.

