EV03 series proportional pressure regulator

R414009019

2024-11-05

Series EV03

- · High flow rate with compact dimensions
- · Easy to assemble
- · Low weight
- · Configuration available
- · Different electrical connections available
- · Analog or I/O-link control options
- Can be mounted on standard AV03 and AV05 valve manifolds (AVENTICS Series AV-EP)

AVENTICS EV03 Pilot-Operated Proportional Control Valve

The AVENTICS EV03 pilot-operated proportional control valve is ideal for applications requiring infrequent pressure adjustments. It works according to the indirect control principle with pilot valves. In the event of power loss and thus a failure of the electrical control, mechanical pressure control is maintained by the pressure in the pilot volumes, even if air escapes from the main valve. The EV03 is optimally suited for static conditions with only occasional set point changes. A key feature of the valve is its extremely low energy consumption. It can be mounted on AV03 or AV05 valve manifolds to minimize wiring, plumbing and space requirements.





Technical data

Type Archive product: Do not use in new constructions!

Control Analog

Function Pressure-holding, with switch output

Basic valve equipment Basic valve without base plate

Min. regulation range 0.5 bar

Max. regulation range 10 bar

Min. working pressure 0 bar
Max. working pressure 11 bar

Hysteresis < 0,2 bar Repetitive precision < 0,18 bar

Medium Compressed air

Nominal flow Qn 550 I/min

Min. ambient temperature -10 °C

Max. ambient temperature 60 °C

Min. medium temperature -10 °C

Max. medium temperature 60 °C

Operational voltage DC 24 V

Max. current consumption 120 mA
Protection class IP65

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Display

Permissible ripple

5%

Max. particle size

40 µm

Min. oil content of compressed air

0 mg/m³

Max. oil content of compressed air

5 mg/m³

Type

Poppet valve

Mounting orientation Any G 1/4 Compressed air connection input G 1/4 Compressed air connection output Compressed air connection, exhaust G 1/4 Electrical connection size M12 Electrical connection number of poles 5-pin Electrical connection coding A-coded 0 ... 10 V Actual output value 0 ... 10 V Nominal input value

Pilot control exhaust With collective pilot air exhaust

Industry Industrial Weight 0.21 kg

Material

Housing material Polyarylamide

Seal material Nitrile butadiene rubber

Part No. R414009019

Technical information

Nominal flow Qn with working pressure 7 bar, with secondary pressure 6 bar and $\Delta p = 0.2$ bar The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

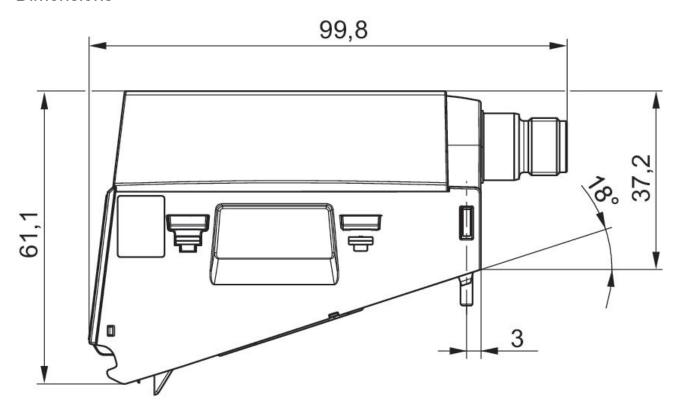
The oil content of compressed air must remain constant during the life cycle.

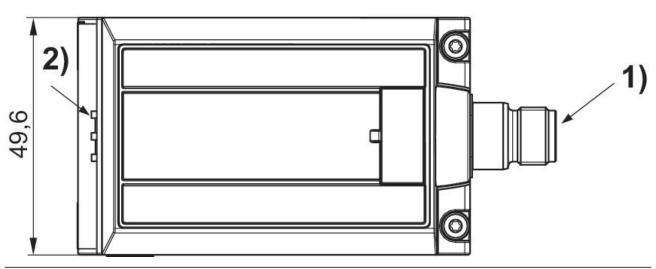
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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Dimensions





- 1) Port for plug M12x1 2) LED status display

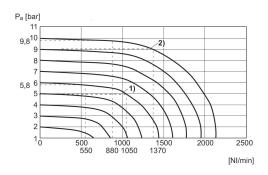
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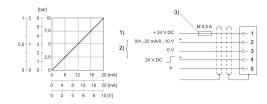
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Flow characteristic curve



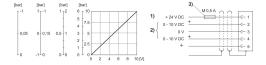
1) Pv = [[7] bar] 2) Pv = [[11] bar] Pv = Supply pressure Pa = Working pressure Pv = Pa + 1

Characteristic and pin assignment for current and voltage control with actual output value



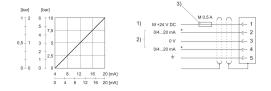
- 1) Operational voltage
- 2) Nominal value (pin 2) and switch output (pin 4) are related to 0 V. Acknowledge signal
- 3) The operating voltage must be protected by an external M 0.5 A fuse.

Fig. 2 Characteristic and pin assignment for voltage control with actual output value



1) Supply voltage 2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V. Min. load resistance of nominal value output = 1 k Ω . 3) The operating voltage must be protected by an external M 0.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

Characteristic and pin assignment for current control with actual output value



- 1) power supply
- 2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V (pin 3). Nominal input value (ohmic load 100 $\Omega)$, actual output value: external ohmic load < 300 Ω . If the power supply is switched off, the nominal input value is high-ohmic.
- 3) The power supply must be protected by an external M $0.5\,\mathrm{A}$ fuse. Connect the plug via a shielded cable to ensure EMC.