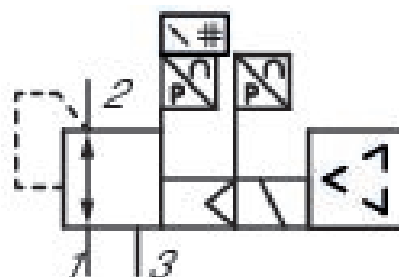


# E/P pressure regulator, Series AV03-EP

## R414007369

Series AV03-EP



### Technical data

Regulation range min.  
0.5 bar

Regulation range max.  
6 bar

Working pressure min.  
0 bar

Working pressure max  
11 bar

Hysteresis  
< [[0,05] bar]

Repetitive precision  
< [[0,04] bar]

Medium  
Compressed air

Min. ambient temperature  
-10 °C

Max. ambient temperature  
60 °C

Min. medium temperature  
-10 °C

Max. medium temperature  
60 °C

DC operating voltage  
24 V

Max. power consumption  
220 mA

Protection class  
IP65

Max. particle size 40 µm	Electrical connection coding A-coded
Oil content of compressed air min. 0 mg/m <sup>3</sup>	Actual output value 4 ... 20 mA
Oil content of compressed air max. 5 mg/m <sup>3</sup>	Nominal input value 4 ... 20 mA
Type Piloted pressure regulator	Pilot control exhaust With collective pilot air exhaust
Mounting orientation Any	Industry Industrial
Electrical connection size M12	Weight 0.22 kg
Electrical connection number of poles 5-pin	

## Material

Housing material

Polyarylamide

Seal material

Nitrile butadiene rubber

Part No.

R414007369

## Technical information

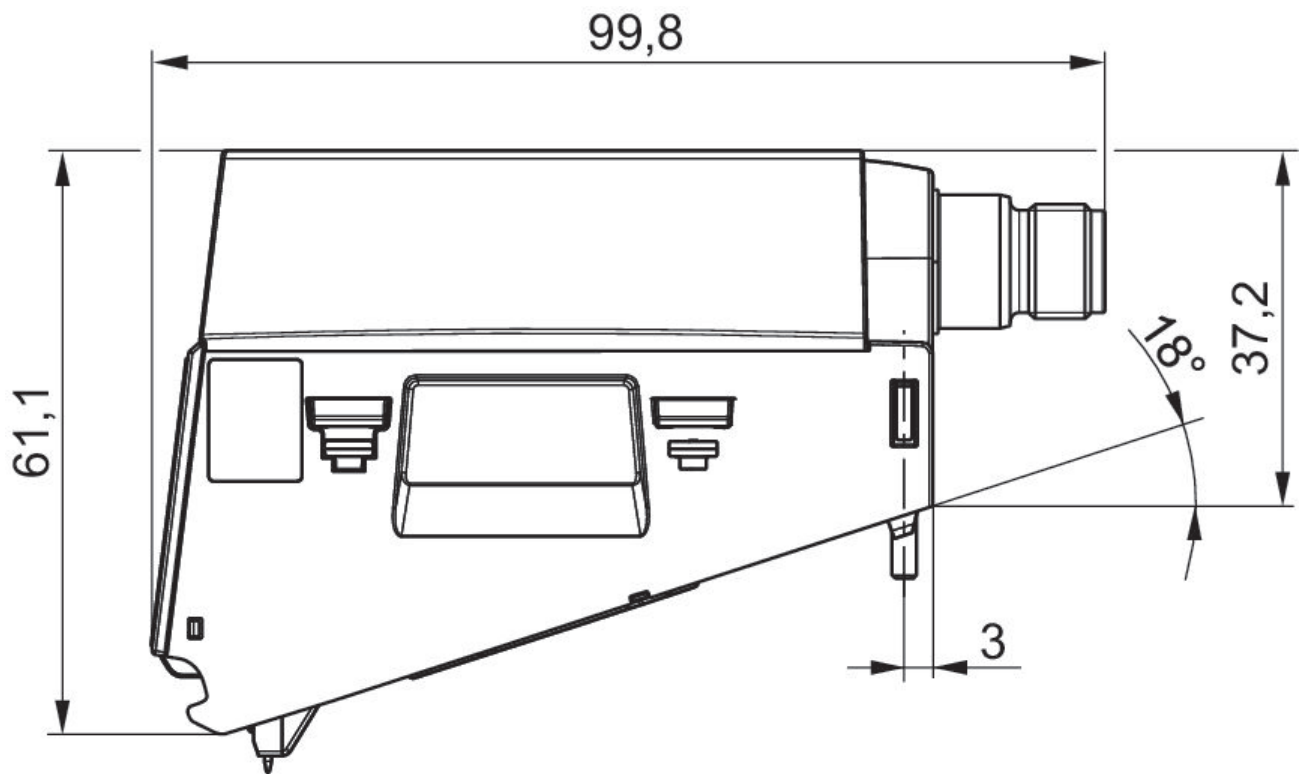
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

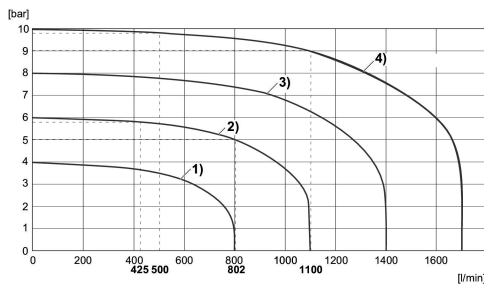
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

## Dimensions



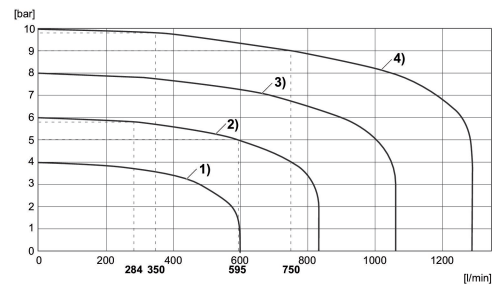
Port for plug M12x1

## Flow characteristic curve Pressure zone control



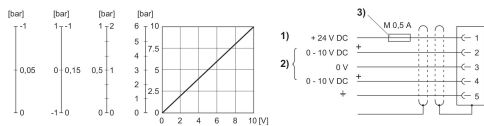
- 1)  $P_v = [[5] \text{ bar}]$ , controlled:  $[[4] \text{ bar}]$
- 2)  $P_v = [[7] \text{ bar}]$ , controlled:  $[[6] \text{ bar}]$
- 3)  $P_v = [[9] \text{ bar}]$ , controlled:  $[[8] \text{ bar}]$
- 4)  $P_v = [[11] \text{ bar}]$ , controlled:  $[[10] \text{ bar}]$

## Flow characteristic curve Single pressure control



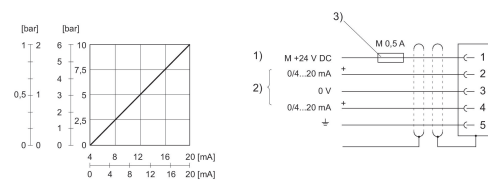
- 1)  $P_v = [[5] \text{ bar}]$ , controlled:  $[[4] \text{ bar}]$
- 2)  $P_v = [[7] \text{ bar}]$ , controlled:  $[[6] \text{ bar}]$
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- 4)  $P_v = [[11] \text{ bar}]$ , controlled:  $[[10] \text{ bar}]$

## Fig. 2 Characteristic and pin assignment for voltage control with actual output value



- 1) Supply voltage 2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V. Min. load resistance of nominal value output = 1 k $\Omega$ . 3) The operating voltage must be protected by an external M 0.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

## Characteristic and pin assignment for current control with actual output value



- 1) power supply
- 2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V (pin 3). Nominal input value (ohmic load 100  $\Omega$ ), actual output value: external ohmic load < 300  $\Omega$ . If the power supply is switched off, the nominal input value is high-ohmic.
- 3) The power supply must be protected by an external M 0.5 A fuse. Connect the plug via a shielded cable to ensure EMC.