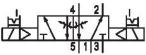
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AVENTICS Series 740 Directional valves

The AVENTICS Series 740/840 feature directional valves with soft, abrasion-free diaphragm technology. The simple, reliable and robust design is suitable for all air qualities and ensures high repeatability and unsurpassed service life. Due to its high resilience, the corrosion-resistant polyamide housing is also suited for dusty and damp environments.





Technical data

Industry Industrial
Activation Electrically
Note ATEX optional

Valve type Diaphragm poppet valve
Switching principle 5/2, double solenoid
Actuating control Double Solenoid

Sealing principle Soft seal

Connection type Pipe connection

Manual override with detent

Compressed air connection input Ø 10x1
Compressed air connection output Ø 10x1
Compressed air connection, exhaust M14x1

Nominal flow Qn 950 I/min

Min. working pressure 2 bar Max. working pressure 10 bar 5727925280

Electrical connection type Plug

Electrical connection size EN 175301-803, form A Connector standard EN 175301-803:2006

Protection class with connection IP65

Reverse polarity protection Protected against polarity reversal

Operational voltage 230 V AC
Operational voltage AC at 50 Hz 230 V

Voltage tolerance AC 50 Hz -20% / +10%

Operational voltage AC at 60 Hz 230 V

Voltage tolerance AC 60 Hz -10% / +20%

Pilot Internal
Coil width 30 mm
Compatibility index 14
Power consumption DC 2.1 W
Holding power AC 50 Hz 4.18 VA
Holding power AC 60 Hz 3.3 VA

Switch-on power AC 50 Hz 6.6 VA Switch-on power AC 60 Hz 5.5 VA

Duty cycle 100 % Typ. switch-on time 40 ms

Blocking principle Plate principle

Single base plate principle
Can be assembled into blocks
Can be assembled into blocks

Corrosion resistance corrosion-protected

Valve plug connector Without valve plug connector

Throttle with throttle

Min. ambient temperature -15 °C

Max. ambient temperature 50 °C

Min. medium temperature -15 °C

Max. medium temperature 50 °C

Medium Compressed air

Min. oil content of compressed air0 mg/m³Max. oil content of compressed air5 mg/m³Max. particle size50 μm

Mounting on manifold strip PRS strip

Weight 0.52 kg

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Material

Housing material Polyoxymethylene

Seal material Acrylonitrile butadiene rubber

Material front plate Polyarylamide Part No. Polyarylamide

Technical information

ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

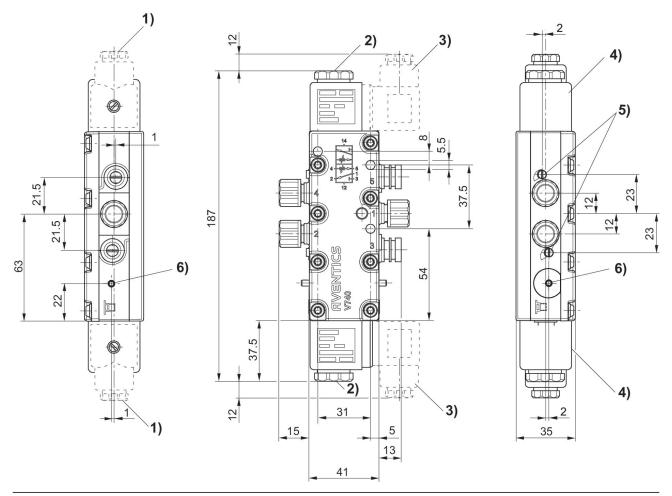
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Dimensions



- 5) Flow control screw for exhausts 5 (R) and 3 (S) 6) Manual override and position indicator