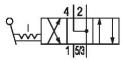
AVENTICS Series 563/018/131 Directional valves

The AVENTICS Series 563 018/131 are manually operated poppet valves with a flow rate of 300 l/min (Series 563 018) and 1100 l/min (Series 563 131). With their simple and robust design they are always ready for applications and easy to operate even with work gloves.





- Technical data Industry Activation Valve type Valve function Actuating control Plate connection Actuating element Sealing principle Lock type
- Compressed air connection type Compressed air connection input Compressed air connection output Compressed air connection, exhaust Nominal flow Qn Min. working pressure Max. working pressure Min. ambient temperature Max. ambient temperature
- Industrial Mechanical Poppet valve Exhausted Center Single Solenoid Pipe connection Hand lever, with detent Soft seal not lockable

Internal thread G 1/8 G 1/8 G 1/8 300 I/min 0 bar 10 bar -25 °C 80 °C



4/3-directional valve, Series 563 018

5630181100

Min. medium temperature Max. medium temperature Medium Min. oil content of compressed air Max. oil content of compressed air Max. particle size	-25 °C 80 °C Compressed air 0 mg/m³ 5 mg/m³ 50 μm
Weight	0.24 kg
Material Housing material Seal material Material actuating control Part No.	Die cast zinc Acrylonitrile butadiene rubber Polyarylamide 5630181100

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

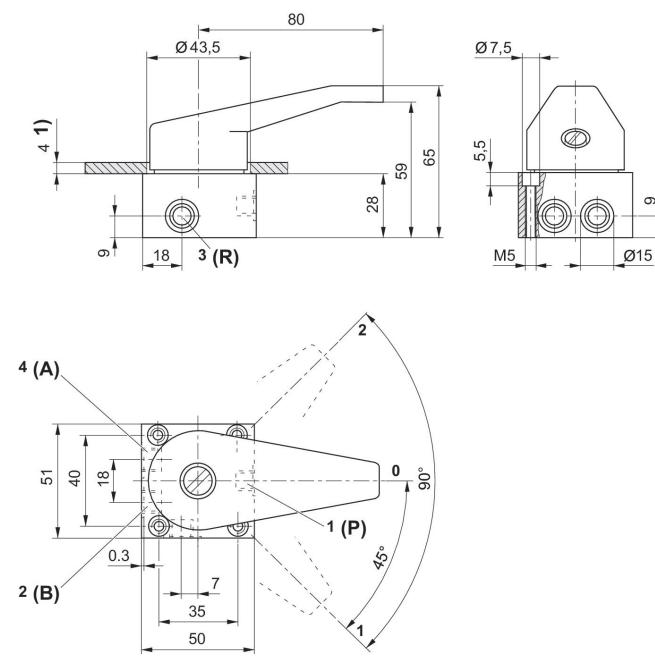
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

4/3-directional valve, Series 563 018

5630181100

Dimensions



1) Max. item 0 (5630181100): port 2, 4 # 3 item 0 (5630182100): closed center item I: port 1 # port 2, port 4 # port 3 item II: port 1 # port 4, port 2 # port 3

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