## AVENTICS Series 563/018/131 Directional valves

The AVENTICS Series 563 018/131 are manually operated poppet valves with a flow rate of $300 \mathrm{I} / \mathrm{min}$ (Series 563 018) and $1100 \mathrm{I} / \mathrm{min}$ (Series 563 131). With their simple and robust design they are always ready for applications and easy to operate even with work gloves.


## Technical data

| Industry | Industrial |
| :--- | :--- |
| Activation | Mechanical |
| Valve type | Poppet valve |
| Valve function | Exhausted Center |
| Actuating control | Single Solenoid |
| Plate connection | Pipe connection |
| Actuating element | Hand lever, with detent |
| Sealing principle | Soft seal |
| Lock type | not lockable |
|  |  |
| Compressed air connection type | Internal thread |
| Compressed air connection input | $\mathrm{G} 1 / 8$ |
| Compressed air connection output | $\mathrm{G} 1 / 8$ |
| Compressed air connection, exhaust | $\mathrm{G} 1 / 8$ |
| Nominal flow Qn | 300 l/min |
| Min. working pressure | 0 bar |
| Max. working pressure | 10 bar |
| Min. ambient temperature | $-25{ }^{\circ} \mathrm{C}$ |
| Max. ambient temperature | $80^{\circ} \mathrm{C}$ |



Industry
Activation
Valve type
Valve function
Actuating control
Plate connection
Actuating element
Sealing principle
Lock type

Compressed air connection type
Compressed air connection input
Compressed air connection output
G $1 / 8$
G 1/8
300 I/min
0 bar
10 bar
$-25^{\circ} \mathrm{C}$
$80^{\circ} \mathrm{C}$

Min. medium temperature
Max. medium temperature
Medium
Min. oil content of compressed air
Max. oil content of compressed air
Max. particle size

Weight

## Material

Housing material
Seal material
Material actuating control
Part No.
$-25^{\circ} \mathrm{C}$
$80^{\circ} \mathrm{C}$
Compressed air
$0 \mathrm{mg} / \mathrm{m}^{3}$
$5 \mathrm{mg} / \mathrm{m}^{3}$
$50 \mu \mathrm{~m}$
0.24 kg

## Die cast zinc

Acrylonitrile butadiene rubber
Polyarylamide
5630181100

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
The pressure dew point must be at least $15{ }^{\circ} \mathrm{C}$ less than ambient and medium temperature and may not exceed $3^{\circ} \mathrm{C}$.
The oil content of compressed air must remain constant during the life cycle.
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## Dimensions





1) Max.
item 0 ( 5630181100 ): port 2, 4 \# 3 item 0 ( 5630182100 ): closed center item I: port 1 \# port 2, port 4 \# port 3 item II: port 1 \# port 4, port 2 \# port 3
