



The AVENTICS Series 740/840 feature directional valves with soft, abrasion-free diaphragm technology. The simple, reliable and robust design is suitable for all air qualities and ensures high repeatability and unsurpassed service life. Due to its high resilience, the corrosion-resistant polyamide housing is also suited for dusty and damp environments.

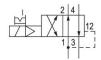
- Rugged polymer housing
- Suitable for all air qualities
- For consistently high repeatability
- Base plate assembly and block assembly possible
- Versions also available with UL and ATEX coils





### 4/2-directional valve, Series 840

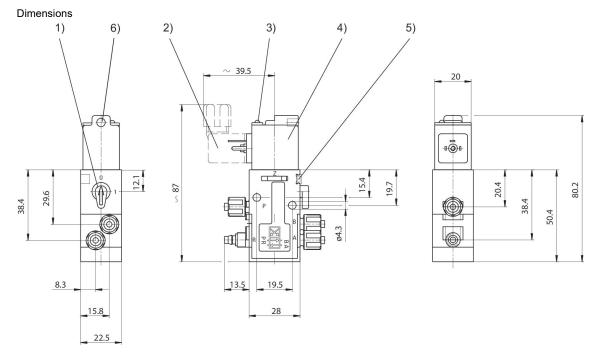
200 l/min Single Solenoid Plug EN 175301-803, form C plug-in with tube nut Electrically





Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	12 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728400410
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	24 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728400420
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	24 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728400620
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	24 V AC	24 V	24 V		1.5	10	Internal	with de- tent	5728405420
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	110 V DC	110 V	110 V		1.5	10	Internal	with de- tent	5728405470
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	230 V AC	230 V	230 V		1.5	10	Internal	with de- tent	5728405480
4/2, with air spring return	Ø 6x1	Ø 6x1	Ø 6x1	230 V AC	230 V	230 V		1.5	10	Internal	with de- tent	5728405680





- 1) Manual override 2) Valve plug connector 3) LED display 4) Coil can be rotated at 180° intervals 5) Mounting space for name plate 6) Hole for M5 fitting or silencer  $\varnothing$  4.5 mm



### 4/2-directional valve, Series 840

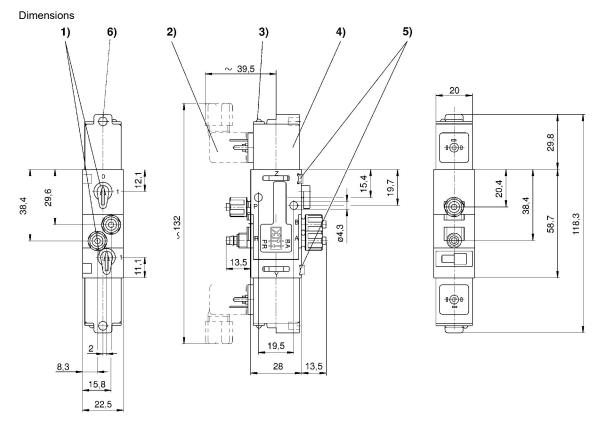
200 l/min Double Solenoid Plug EN 175301-803, form C plug-in with tube nut Electrically





Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	12 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728410410
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	24 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728410420
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	24 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728410620
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	24 V AC	24 V	24 V		1.8	10	Internal	with de- tent	5728415420
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	110 V AC	110 V	110 V		1.8	10	Internal	with de- tent	5728415470
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	230 V AC	230 V	230 V		1.8	10	Internal	with de- tent	5728415480
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	230 V AC	230 V	230 V		1.8	10	Internal	with de- tent	5728415680



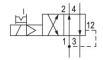


- 1) Manual override 2) Valve plug connector 3) LED display 4) Coil can be rotated at 180° intervals 5) Mounting space for name plate 6) Hole for M5 fitting or silencer  $\emptyset$  4.5 mm



### 4/2-directional valve, Series 840

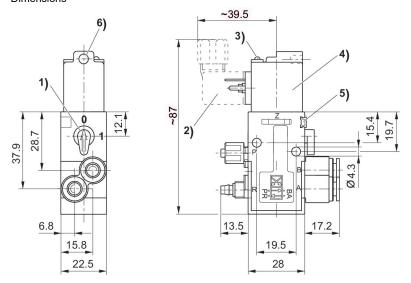
200 l/min Single Solenoid Plug EN 175301-803, form C push-in fitting plug-in with tube nut Electrically

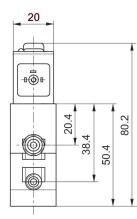




Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, with air spring return	Ø 6x1	Ø6	Ø 6x1	12 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728450410
4/2, with air spring return	Ø 6x1	Ø6	Ø 6x1	24 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728450420
4/2, with air spring return	Ø 6x1	Ø6	Ø 6x1	24 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728450620
4/2, with air spring return	Ø 6x1	Ø6	Ø 6x1	24 V AC	24 V	24 V		1.5	10	Internal	with de- tent	5728455420
4/2, with air spring return	Ø 6x1	Ø 6	Ø 6x1	110 V DC	110 V	110 V		1.5	10	Internal	with de- tent	5728455470
4/2, with air spring return	Ø 6x1	Ø 6	Ø 6x1	230 V AC	230 V	230 V		1.5	0	Internal	with de- tent	5728455480
4/2, with air spring return	Ø 6x1	Ø6	Ø 6x1	230 V AC	230 V	230 V		1.5	10	Internal	with de- tent	5728455680







- 1) Manual override 2) Valve plug connector 3) LED display 4) Coil can be rotated at 180 $^\circ$  intervals 5) Mounting space for name plate 6) Hole for M5 fitting or silencer  $\varnothing$  4.5 mm



### 4/2-directional valve, Series 840

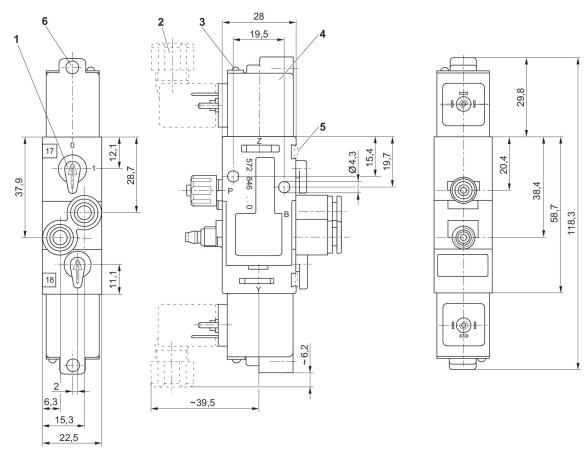
200 l/min Double Solenoid Plug EN 175301-803, form C push-in fitting plug-in with tube nut Electrically





Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, dou- ble sole- noid	Ø 6x1	Ø6	Ø 6x1	12 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728460410
4/2, dou- ble sole- noid	Ø 6x1	Ø6	Ø 6x1	24 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728460420
4/2, dou- ble sole- noid	Ø 6x1	Ø6	Ø 6x1	24 V DC			-10% / +10%	1.8	10	Internal	with de- tent	5728460620
4/2, dou- ble sole- noid	Ø 6x1	Ø6	Ø 6x1	24 V AC	24 V	24 V		1.8	10	Internal	with de- tent	5728465420
4/2, dou- ble sole- noid	Ø 6x1	Ø6	Ø 6x1	110 V DC	110 V	110 V		1.8	10	Internal	with de- tent	5728465470
4/2, double solenoid	Ø 6x1	Ø6	Ø 6x1	230 V AC	230 V	230 V		1.8	10	Internal	with de- tent	5728465480
4/2, double sole- noid	Ø 6x1	Ø6	Ø 6x1	230 V AC	230 V	230 V		1.8	10	Internal	with de- tent	5728465680





- 1) Manual override 2) Valve plug connector 3) LED display 4) Coil can be rotated at 180° intervals 5) Mounting space for name plate 6) Hole for M5 fitting or silencer  $\varnothing$  4.5 mm



### 4/2-directional valve, Series 840

200 l/min Double Solenoid Plug EN 175301-803, form C plug-in with tube nut Electrically

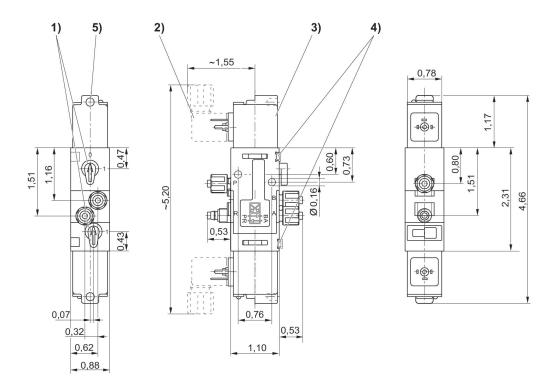




Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	110 V AC	110 V	110 V		1.8	10	Internal	with de- tent	R432008664
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	12 V DC				1.8	10	Internal	with de- tent	R432008665
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	24 V DC			-10% / +10%	1.8	10	Internal	with de- tent	R432008666
4/2, dou- ble sole- noid	Ø 6x1	Ø 6x1	Ø 6x1	24 V AC				1.8	10	Internal	with de- tent	R432030358



#### Dimensions in inches

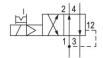


- 1) Manual override 2) Valve plug connector 3) Coil can be rotated at 180° intervals 4) Mounting space for name plate 5) Hole for M5 fitting or silencer  $\varnothing$  4.5 mm



### 4/2-directional valve, Series 840

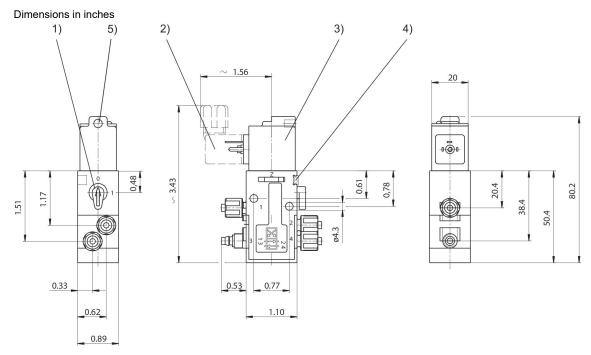
200 l/min Single Solenoid plug-in with tube nut Electrically





Switch- ing prin- ciple	Com- pressed air con- nection input	Com- pressed air con- nection output	Com- pressed air con- nection, exhaust	Opera- tional volt- age DC	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Min. control pres- sure [bar]	Max. control pres- sure [bar]	Pilot	Manual override	Part No.
4/2, with air spring return	1/4"	1/4"	1/4"	230 V AC			-10% / +15%	1.5	10	Internal	with de- tent	R432008661
4/2, with air spring return	1/4"	1/4"	1/4"	12 V DC			-10% / +10%	1.8	10	Internal	with de- tent	R432008662
4/2, with air spring return	1/4"	1/4"	1/4"	24 V AC			-10% / +15%	1.5	10	Internal	with de- tent	R432008663
4/2, with air spring return	1/4"	1/4"	1/4"	24 V DC			-10% / +10%	1.5	10	Internal	with de- tent	5728409980
4/2, with air spring return	1/4"	1/4"	1/4"	110 V AC	110 V	110 V		1.5	10	Internal	with de- tent	5728409990





- 1) Manual override 2) Valve plug connector 3) Coil can be rotated at 180° intervals 4) Mounting space for name plate 5) Hole for M5 fitting or silencer Ø 4.5 mm

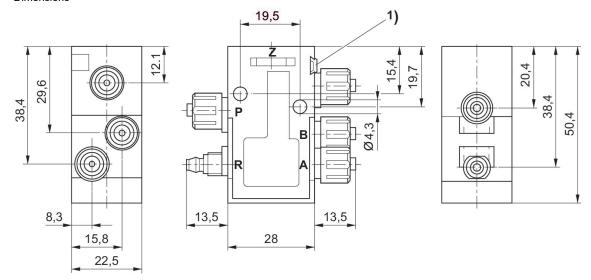


### 4/2-directional valve, Series 840

200 l/min Single Air Pilot plug-in with tube nut Pneumatically



Compressed air connection input	Compressed air connection output	Compressed air con- nection, exhaust	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
Ø 6x1	Ø 6x1	Ø 6x1	2	10	5718400000



1) mounting space for name plate



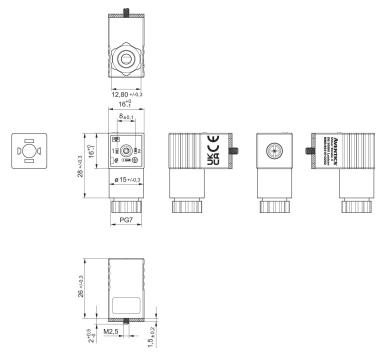
### Valve plug connector, series CON-VP

EN 175301-803, form C CE declaration of conformity UKCA



Operational voltage	Max. current [A]	Contact assignment	min. suitable cable Ø [mm]	max. suitable cable Ø [mm]	Part No.
300 V DC / 250 V AC	6	2+E	4	6	8941012202

#### 8941012202



Flat gasket



# Valve plug connector, series CON-VP

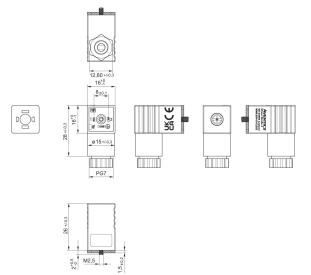
EN 175301-803, form C CE declaration of conformity UKCA



Operational voltage	Protec- tive circuit	Max. current [A]	Contact as- signment	LED sta- tus display	min. suit- able cable Ø [mm]	max. suit- able cable Ø [mm]	Part No.
300 V DC / 250 V AC		6	2+E		4	6	8941012202
24 V AC/DC	Varistor	1.5	2+E	Green	4	6	4402050330

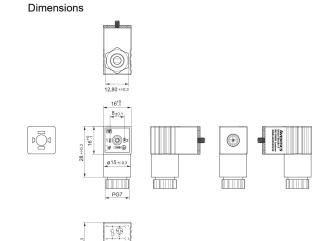
#### 8941012202

#### Dimensions



Flat gasket

#### 4402050330







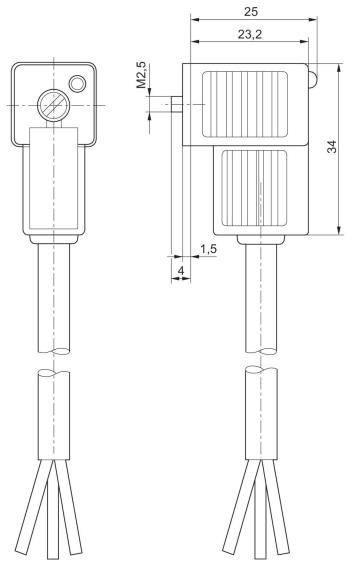
### Valve plug connector, series CON-VP

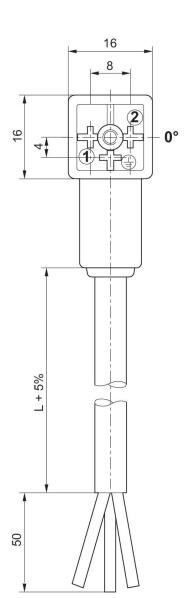
form C



Operational voltage	Protec- tive circuit	Max. current [A]	Contact as- signment	LED sta- tus display	Cable-Ø [mm]	Cable length [m]	Part No.
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	3	1834484204
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	3	1834484205
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	5	1834484206
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	5	1834484207
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	10	1834484236
230 V AC/DC		6	2+E		5.9	3	1834484212
230 V AC/DC		6	2+E		5.9	3	1834484213
230 V AC/DC		6	2+E		5.9	5	1834484214
230 V AC/DC		6	2+E		5.9	5	1834484215
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	3	1834484208
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	3	1834484209
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	5	1834484210
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	5	1834484211

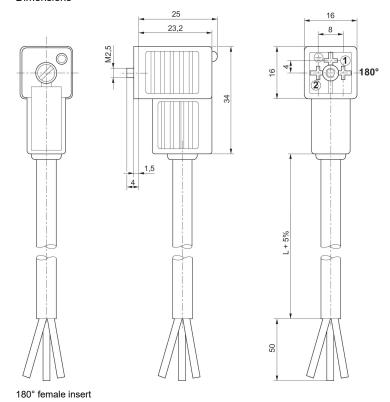






0° female insert

### 1834484205, 1834484207, 1834484236, 1834484213, 1834484215, 1834484209, 1834484211



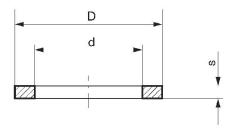


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## Sealing ring



Compressed air connection	Delivery unit [piece]	Part No.
M5	10	8114012384



Part No.	G	d	D	
8114012384	M5	5.2	7.4	1
8114012394	G1/8	10.2	13.4	1
8970185564	G1/4	13.2	18	1.5
8970185574	G3/8	16.7	21	1.5
8114011764	G 3/4	27.3	31.9	2
8114011774	G 1	33.3	38.9	2

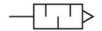
G = thread size



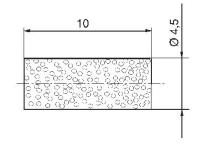
### Silencers, series SI1

Sintered bronze





Weight [kg]	Part No.
0.008	8993800114



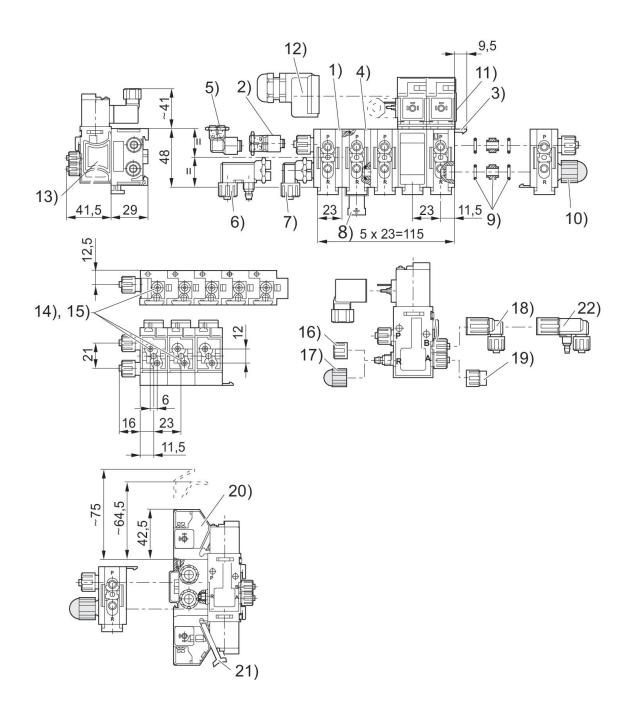


### Subbases and accessories, Series 840



Туре	Position	Part No.
Supply plate complete with seals	1	8985003702
sandwich plate complete with seals	4	8985003712
End plate, complete with O-rings	3	8985003722
Dummy flange for reserve places complete with seals	13	5728406004
Connecting kit for second inlet base	9	5728400092
silencer for port R of supply plate	10	5324002020
Sealing cap	11	5728400424
PG-fitting for plug module	12	8942003902
Tubing connector for separate or additional P-supply for plastic tubing Ø 5x1	15	8938013600
Elbow fitting, 1x, plastic tubing Ø 6x1 for supply plate	7	8938306500
Elbow fitting, 1x, plastic tubing Ø 8x1 for supply plate	7	8938306510
Tubing connector for separate or additional P-supply for plastic tubing Ø 6x1	14	8938009390
silencer for valve connection R	17	5324002000
Tube nut for valve conn. R	16	8930714804
Screw plug for valve connection A or B	19	8930715002
Elbow fitting 1x, for tubing Ø6x1, incl. O-ring	18	8938403900
El. conn. module for max. 250 V, with cable conduit	20	8941013312
Actuating element	21	5728417904
Elbow fitting, 2x, for tube Ø6x1, incl. O-ring and tube nut	22	8938403950







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### Name plates



Туре	Delivery unit [piece]	Part No.
1-10	5	8943056312
11-20	5	8943056322



Efficient pneumatic solutions, our program: cylinders and drives, valves and valve systems, air supply management



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