Series 502





AVENTICS Series 502 Directional Control Valves



Series 502

The AVENTICS Series 502 is a line of general purpose automation valves designed for directional control and piloting applications requiring higher flow rates; less power consumption; and exceptionally easy on-site installation, configuration, and modification. The compact (18 mm), modular 502 Series is ideally suited for automotive and tire, food and beverage, pharmaceutical, and packaging machinery applications. The valve has the flexibility of meeting the ISO 15407-2 standard while maintaining its high-flow characteristics. In addition, no other valve in its class offers such a broad range of pressure regulator, pressure shut-off, and exhaust flow control accessories.

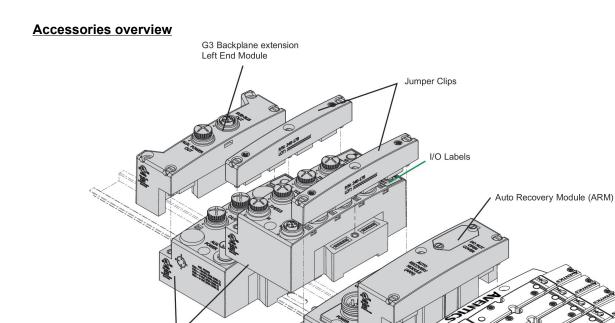
- Modular design permits easy configuration and modification
- Sub-base mounted valve is well suited for inpanel valve piloting applications
- High flow rate, compact size, and optional mounting plate enable efficient use of cabinet space
- Compatible with AVENTICS Series G3 and 580 electronic fieldbus platforms
- 580 CHARM node is compatible with DeltaV distributed control system with electronic marshalling





I/O Modules-Analog or Digital NPN or PNP

> Communication Module (Node)



Valve System Assembly Series 501, 502, 503, 2035, ISO15407-2 & ISO 5599/2 Valves SHINANA

DIN Rail Mounting Option

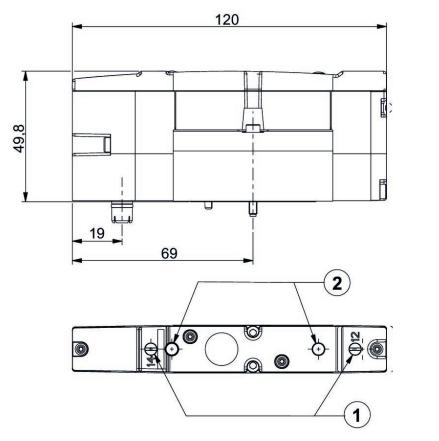


Double Solenoid ISO 8573-1: class 7-4-4 Electrically



Manual override	Valve function	Operational voltage	Pilot	Voltage tol- erance DC	Power con- sumption DC [W]	Part No.
without detent	NC/NC	24 V DC	External	-15% / +10%	1.1	R502A2B- D0MA00F1
with detent	NC/NC	24 V DC	External	-15% / +10%	1.1	R502A2B- D0M11BF1

Dimensions





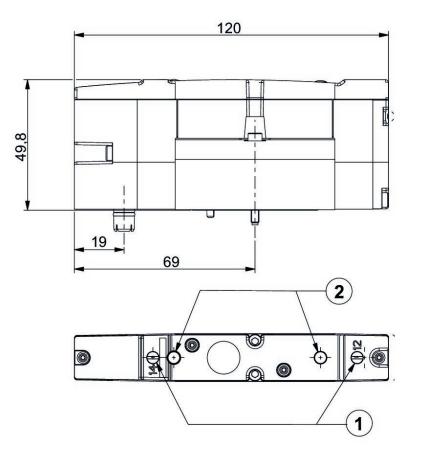


580 l/min Double Solenoid Electrically



Valve function	Operational voltage	Pilot	Voltage tolerance DC	Power con- sumption DC [W]	Part No.
NO/NO	24 V DC	External	-15% / +10%	1.1	R502A2BA0MA00F1
NO/NO	24 V DC	External	-15% / +10%	1.1	R502A2BA0M11BF1

Dimensions





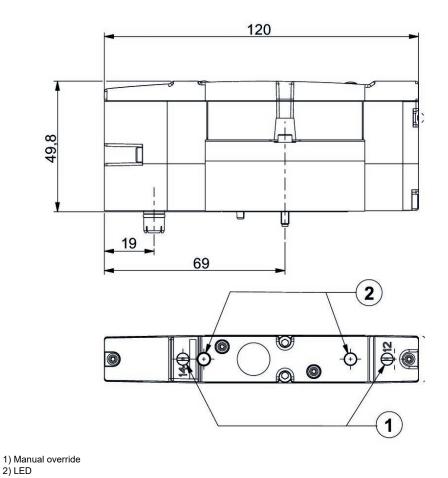


630 l/min Double Solenoid Electrically



Manual override	Operational voltage	Pilot	Voltage tolerance DC	Power con- sumption DC [W]	Part No.
without detent	24 V DC	External	-15% / +10%	1.1	R502A2B- N0MA00F1
without detent	24 V DC	External	-15% / +10%	1.1	R502A2B40MA00F1
with detent	24 V DC	External	-15% / +10%	1.1	R502A2B- N0M11BF1
with detent	24 V DC	External	-15% / +10%	1.1	R502A2B40M11BF1

Dimensions





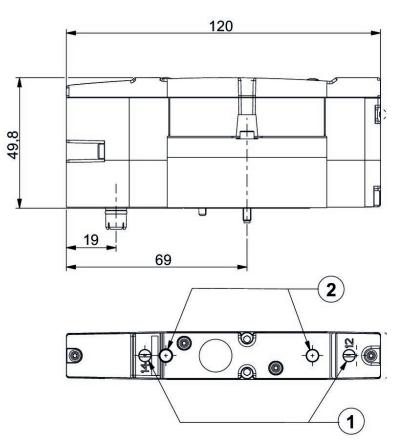


Single Solenoid Electrically



Operational voltage	Pilot	Voltage tolerance DC	Power consumption DC [W]	Part No.
24 V DC	External	-15% / +10%	1.1	R502A1B10MA00F1
24 V DC	External	-15% / +10%	1.1	R502A1B10M11BF1

Dimensions





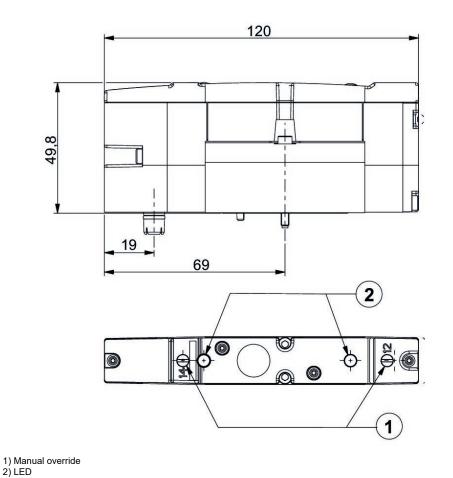


Double Solenoid Electrically



Operational voltage	Pilot	Voltage tolerance DC	Power consumption DC [W]	Part No.
24 V DC	External	-15% / +10%	1.1	R502A1B- N0MA00F1
24 V DC	External	-15% / +10%	1.1	R502A1B40MA00F1
24 V DC	External	-15% / +10%	1.1	R502A1B- N0M11BF1
24 V DC	External	-15% / +10%	1.1	R502A1B40M11BF1

Dimensions





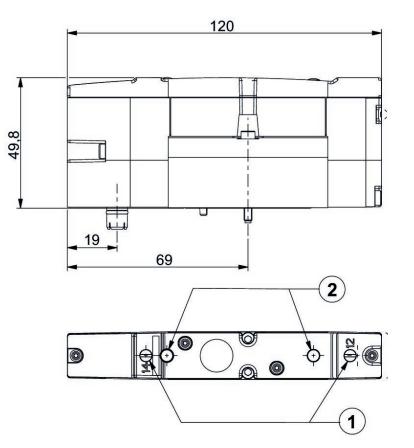


Double Solenoid Electrically



Operational voltage	Pilot	Voltage tolerance DC	Power consumption DC [W]	Part No.
24 V DC	External	-15% / +10%	1.1	R502A2B10MA00F1
24 V DC	External	-15% / +10%	1.1	R502A2B10M11BF1

Dimensions





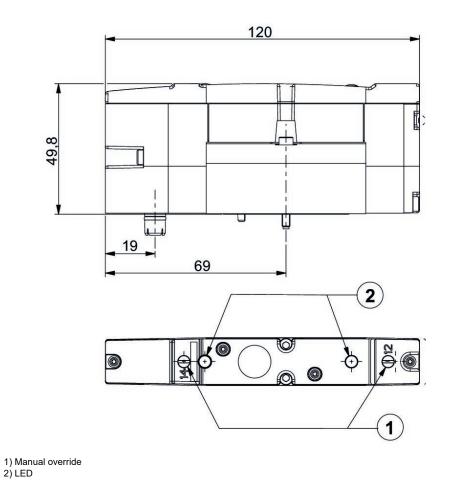


Double Solenoid Electrically



Manual override	Valve function	Operational voltage	Pilot	Voltage tol- erance DC	Power con- sumption DC [W]	Part No.
without detent	Exhausted Center	24 V DC	External	-15% / +10%	1.1	R502A1B50MA00F1
without detent	Closed Center	24 V DC	External	-15% / +10%	1.1	R502A1B60MA00F1
without detent	Pressurized Center	24 V DC	External	-15% / +10%	1.1	R502A1B70MA00F1
with detent	Exhausted Center	24 V DC	External	-15% / +10%	1.1	R502A1B50M11BF1
with detent	Closed Center	24 V DC	External	-15% / +10%	1.1	R502A1B60M11BF1
with detent	Pressurized Center	24 V DC	External	-15% / +10%	1.1	R502A1B70M11BF1

Dimensions





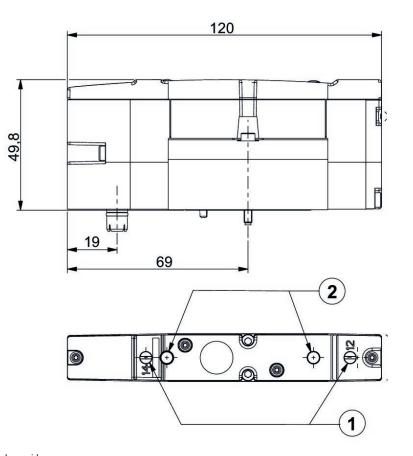


Double Solenoid Electrically



Manual override	Valve function	Operational voltage	Pilot	Voltage tol- erance DC	Power con- sumption DC [W]	Part No.
without detent	Exhausted Center	24 V DC	External	-15% / +10%	1.1	R502A2B50MA00F1
without detent	Closed Center	24 V DC	External	-15% / +10%	1.1	R502A2B60MA00F1
without detent	Pressurized Center	24 V DC	External	-15% / +10%	1.1	R502A2B70MA00F1
with detent	Exhausted Center	24 V DC	External	-15% / +10%	1.1	R502A2B50M11BF1
with detent	Closed Center	24 V DC	External	-15% / +10%	1.1	R502A2B60M11BF1
with detent	Pressurized Center	24 V DC	External	-15% / +10%	1.1	R502A2B70M11BF1

Dimensions









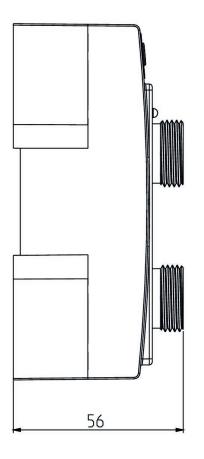
Bus coupler, Series G3

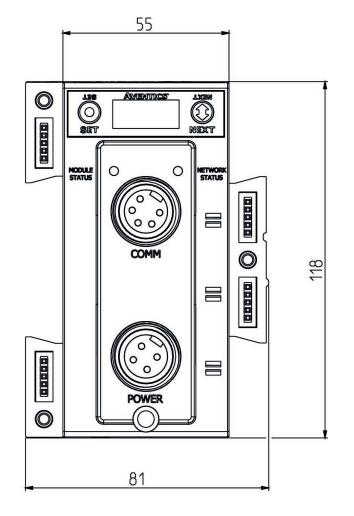
Plug 7/8″

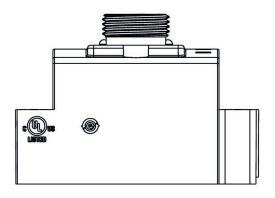


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
DeviceNet	4-pin	24 V DC	-10% / +10%	240-180







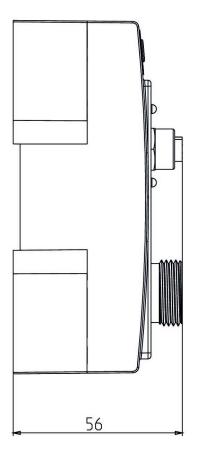


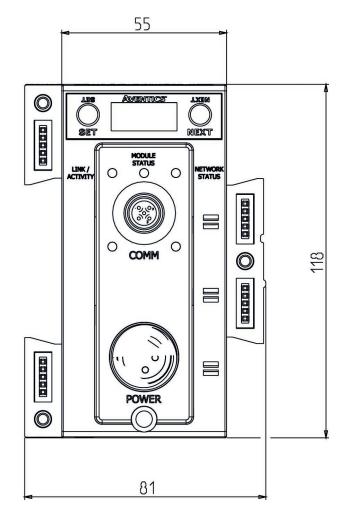


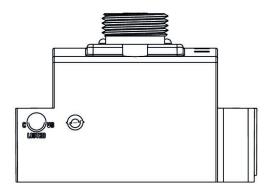


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
MODBUS TCP	4-pin	24 V DC	-10% / +10%	240-292







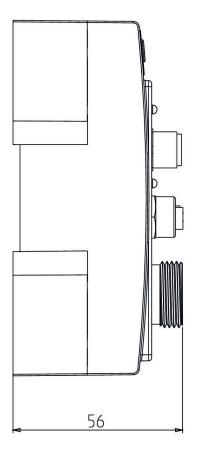


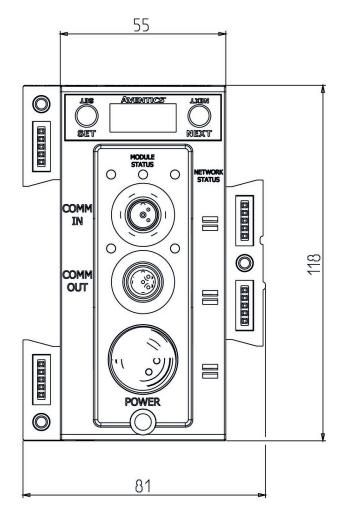


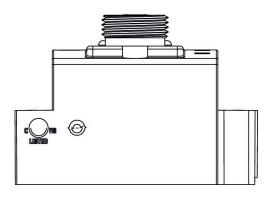


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
PROFIBUS DP	5-pin	24 V DC	-10% / +10%	240-239







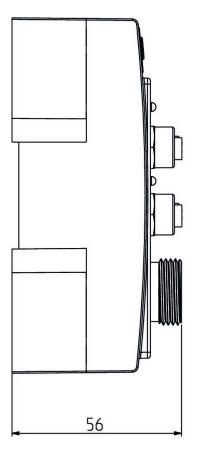


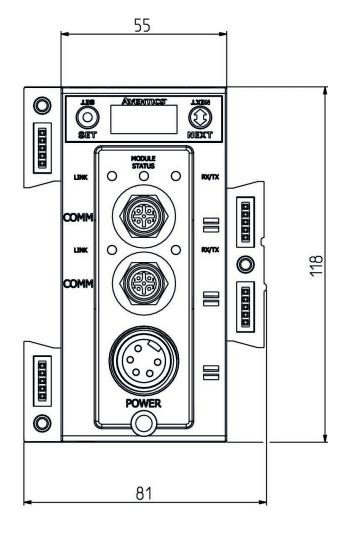


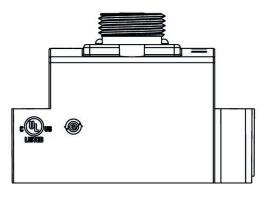


Fieldbus proto	ocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
	Profinet	5-pin	24 V DC	-10% / +10%	240-240







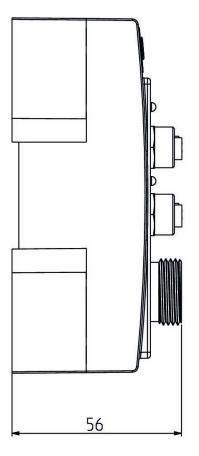


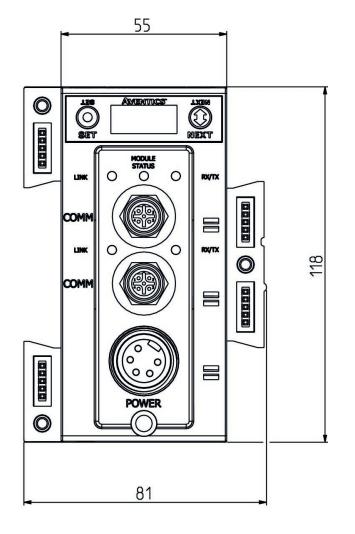


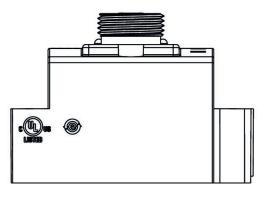


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
POWERLINK	5-pin	24 V DC	-10% / +10%	240-309







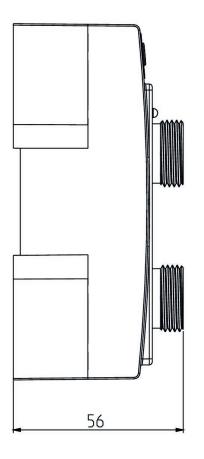


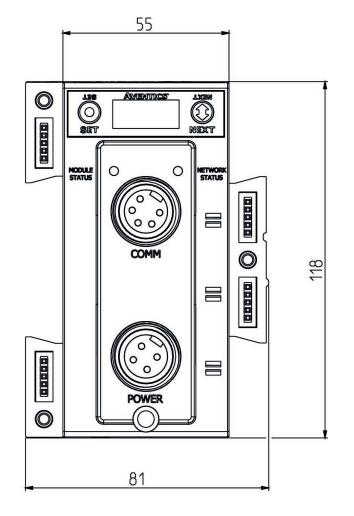


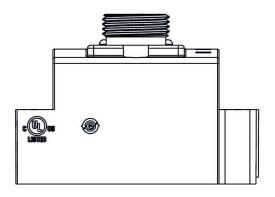


Fieldbus proto	col	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
(CANopen	4-pin	24 V DC	-10% / +10%	240-291







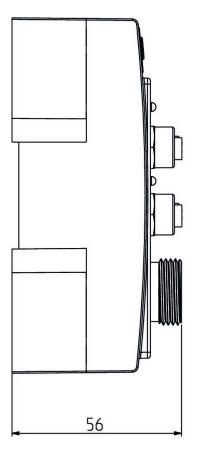


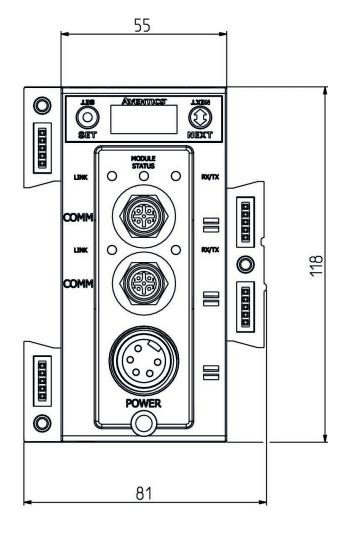


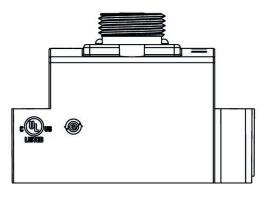


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
EtherNet/IP	4-pin	24 V DC	-10% / +10%	240-325







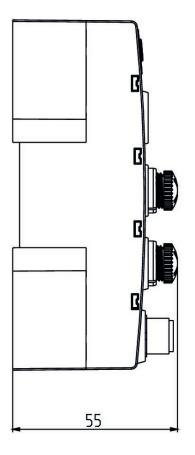


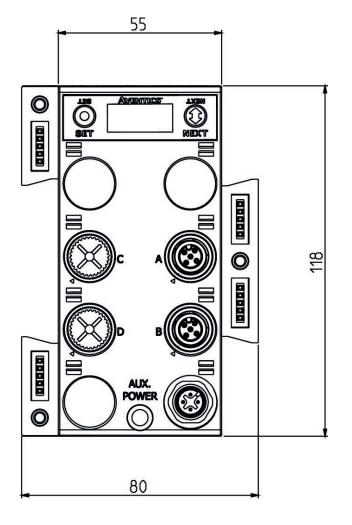


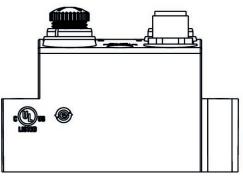


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
EtherCAT	4-pin	24 V DC	-10% / +10%	240-310









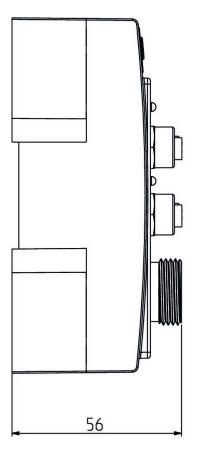


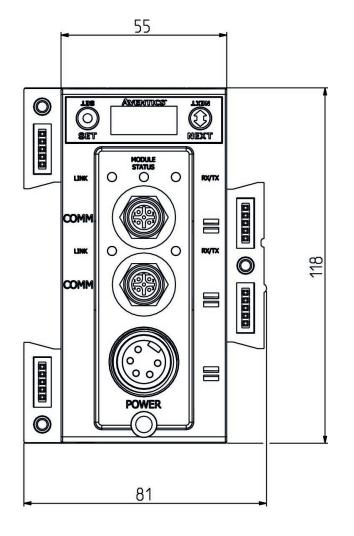
Plug 7/8″

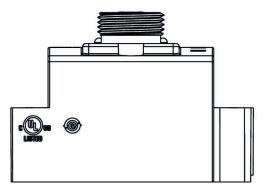


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
EtherCAT	4-pin	24 V DC	-10% / +10%	240-362











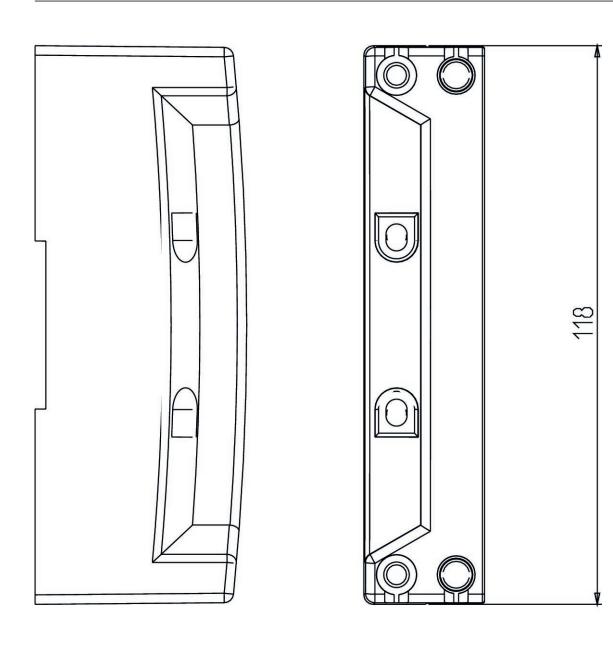
End plate left

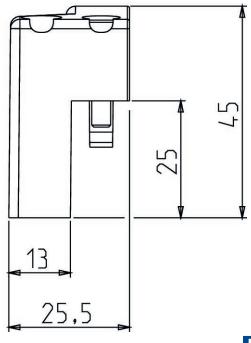


Operational voltage electronics	Operational voltage electronics	Part No.
24 V DC	-10% / +10%	240-184



AVENTICS Series 502 Directional Control Valves







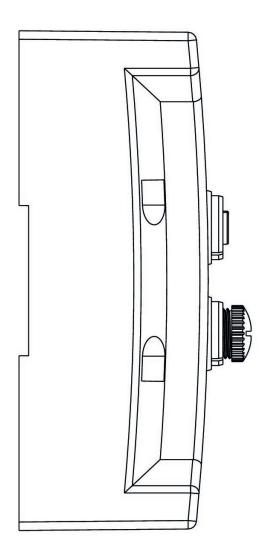
Left end plate for Subbus G3

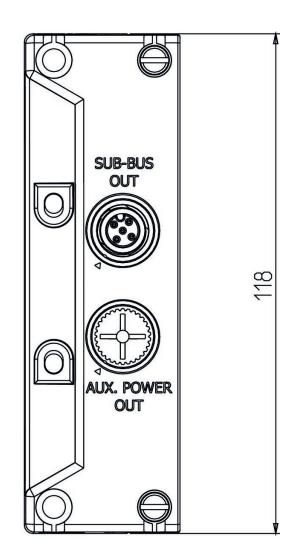


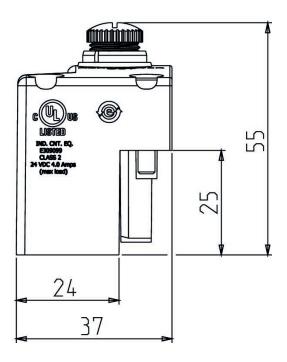
Operational voltage electronics	Operational voltage electronics	Part No.
24 V DC	-10% / +10%	240-183



AVENTICS Series 502 Directional Control Valves







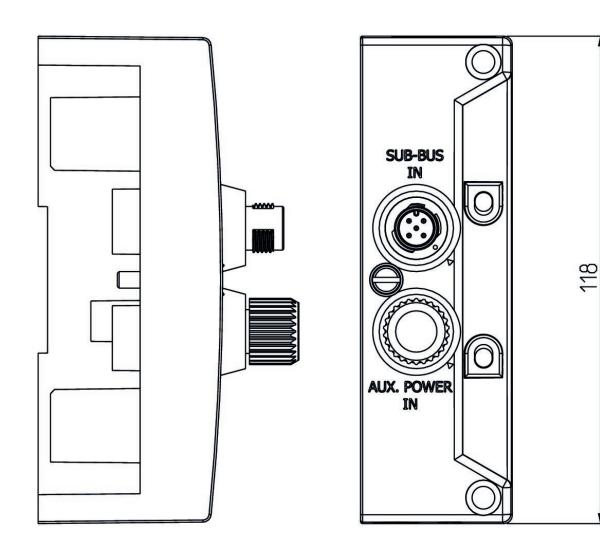


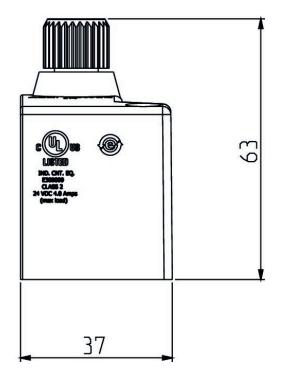
Right end plate for Subbus G3



Operational voltage electronics	Operational voltage electronics	Part No.
24 V DC	-10% / +10%	240-185







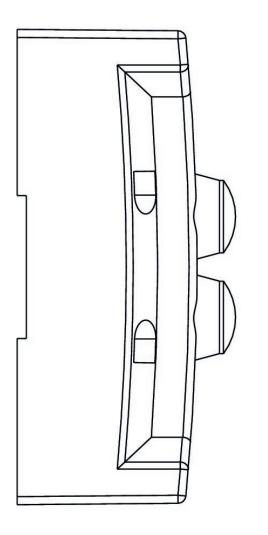


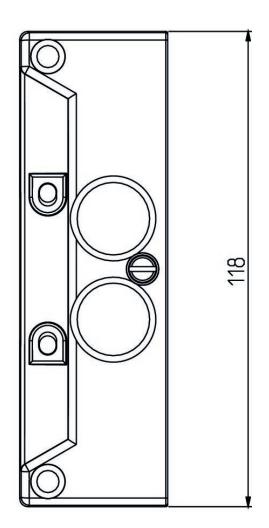


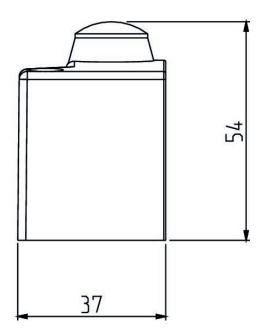
Operational voltage electronics	Operational voltage electronics	Part No.
24 V DC	-10% / +10%	240-255



AVENTICS Series 502 Directional Control Valves









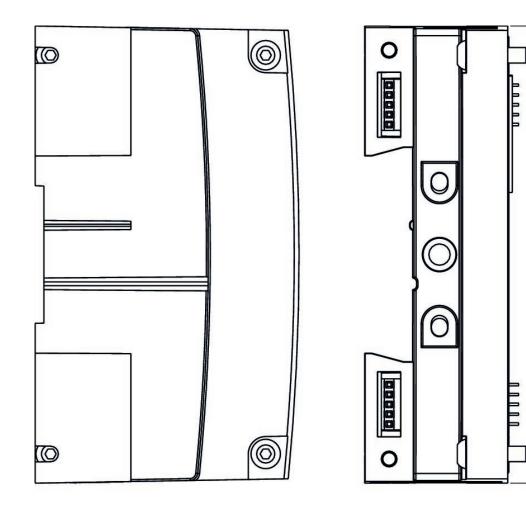
Distributor

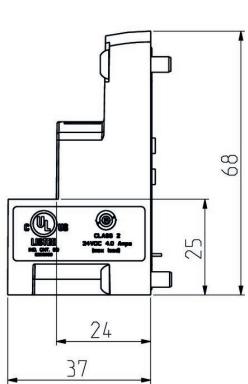


Operational voltage electronics	Operational voltage electronics	Part No.
24 V DC	-10% / +10%	P599AE508827001



118







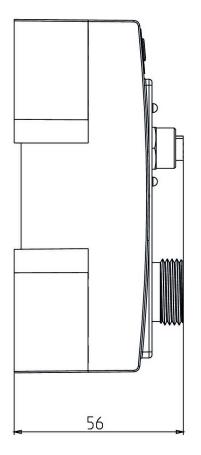
G3 Subbus module

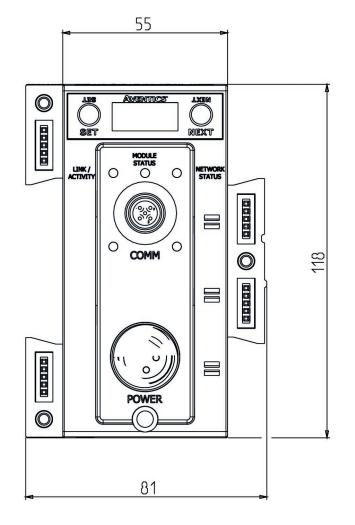
Plug 7/8″

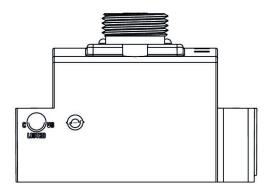


Number of poles	Operational voltage electronics	Operational voltage electronics	Part No.
4-pin	24 V DC	-10% / +10%	240-241











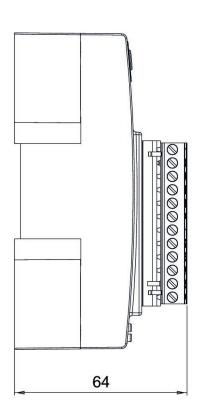


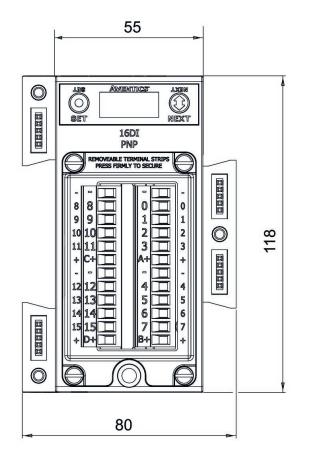
Number of inputs	Number of outputs	I/O module version	Operational volt- age electronics	Operational volt- age electronics	Part No.
16		digital inputs PNP	24 V DC	-10% / +10%	240-203
16		digital inputs NPN	24 V DC	-10% / +10%	240-204
8		digital inputs PNP	24 V DC	-10% / +10%	240-316
	16	digital inputs NPN	24 V DC	-10% / +10%	240-330

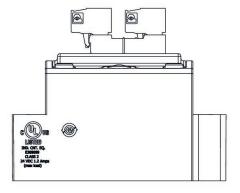


AVENTICS Series 502 Directional Control Valves

Dimensions





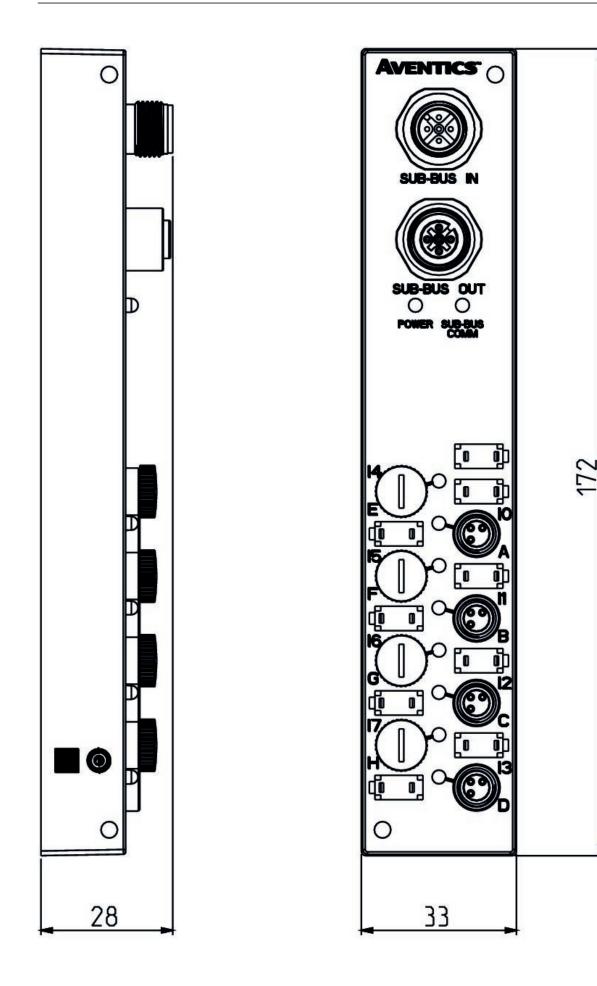






Number of inputs	I/O module version	Operational volt- age electronics	Operational volt- age electronics	Part No.
8	digital inputs PNP	24 V DC	-10% / +10%	240-379











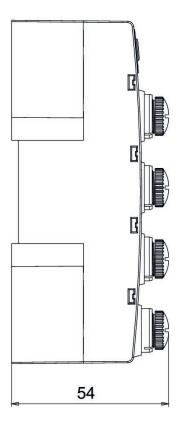
Number of inputs	I/O module version	Part No.
16	digital inputs PNP	240-323

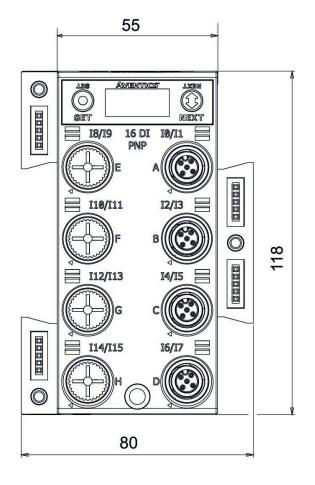


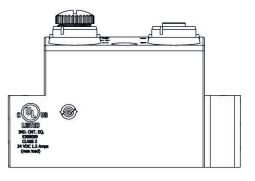


Туре	Number of inputs	Number of outputs	I/O mod- ule version	Operational volt- age electronics	Operational volt- age electronics	Part No.
16DI8M12, digital inputs PNP	16		digital inputs PNP	24 V DC	-10% / +10%	240-205
8DI8M8, digital in- puts PNP	8		digital inputs PNP	24 V DC	-10% / +10%	240-206
16DO8M12, digital outputs PNP		16	Digital outputs	24 V DC	-10% / +10%	240-207
8DO8M12, digital outputs PNP		8	digital outputs PNP	24 V DC	-10% / +10%	240-208
16DI8M12, digital inputs NPN	16		digital inputs NPN	24 V DC	-10% / +10%	240-209
8DI8M12, digital in- puts NPN	8		digital inputs NPN	24 V DC	-10% / +10%	240-210
8DO8M12, digital inputs/outputs PNP	8	8	digital inputs/out- puts PNP	24 V DC	-10% / +10%	240-211
8DO8M12		8	Digital outputs	24 V DC	-10% / +10%	240-300







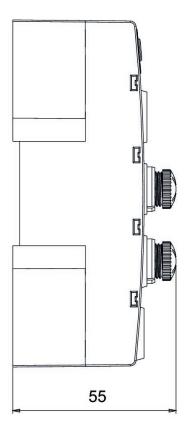


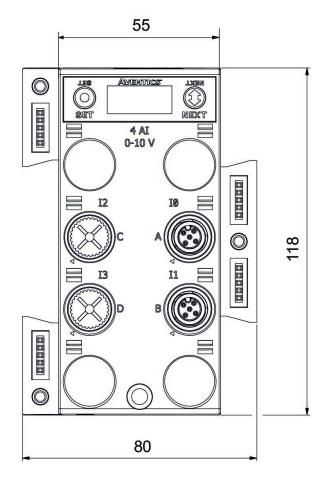


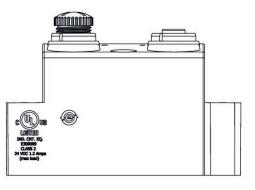


Туре	Number of inputs	Number of outputs	I/O mod- ule version	Operational volt- age electronics	Operational volt- age electronics	Part No.
4AI4M12-E	4		Analog inputs	24 V DC	-10% / +10%	240-212
2AIAO8M12	2	2	analog inputs/out- puts	24 V DC	-10% / +10%	240-213
4AI4M12-E	4		Analog inputs	24 V DC	-10% / +10%	240-214
2AIAO4M12	2	2	analog inputs/out- puts	24 V DC	-10% / +10%	240-215
2AIAO8M12	2	2	analog inputs/out- puts	24 V DC	-10% / +10%	240-307
	4	4	analog inputs/out- puts	24 V DC	-10% / +10%	240-363









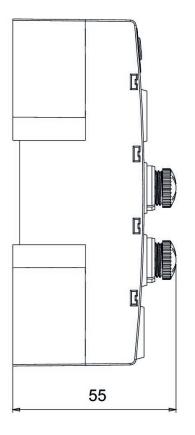


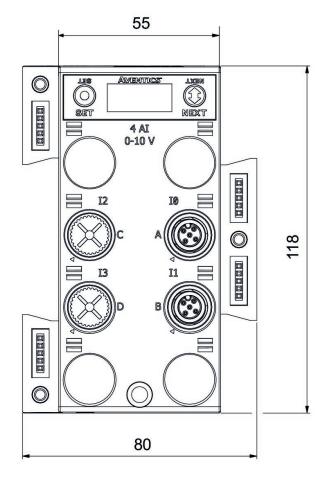
Series G3

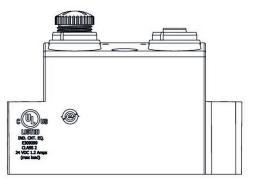


Туре	I/O module version	Operational volt- age electronics	Operational volt- age electronics	Part No.
Socket, M12x1	Analog inputs	24 V DC	-10% / +10%	240-311







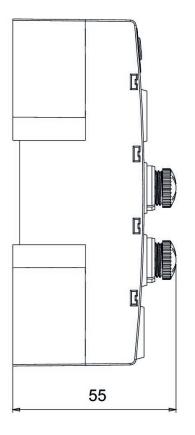


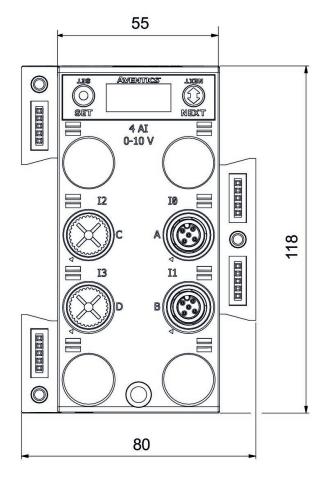


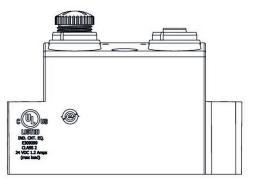


Number of inputs	E/A capable	Number of I/O connections	Part No.
8	connection with I/O	8 inputs	240-326









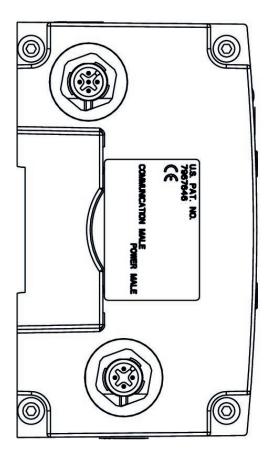


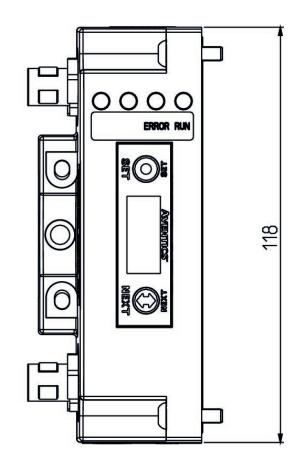
Bus coupler, Series 580

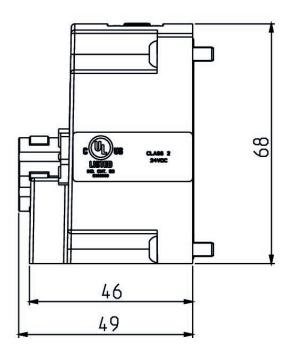


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
CANopen	4-pin	24 V DC	-10% / +10%	P580AE- CO1010A00







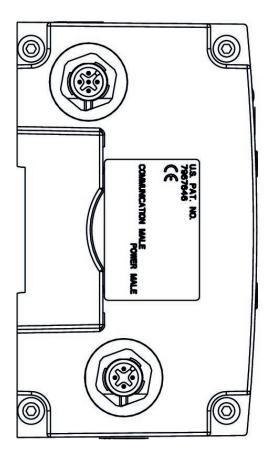


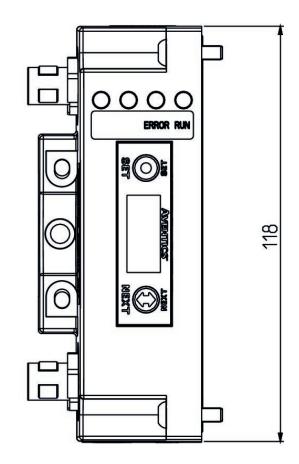


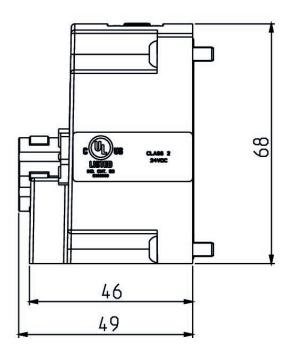


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
DeviceNet	4-pin	24 V DC	-10% / +10%	P580AEDN1010A00







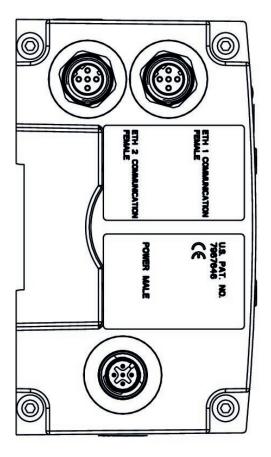


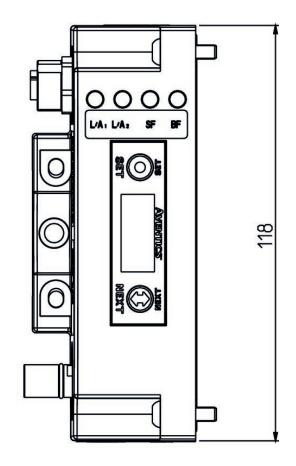


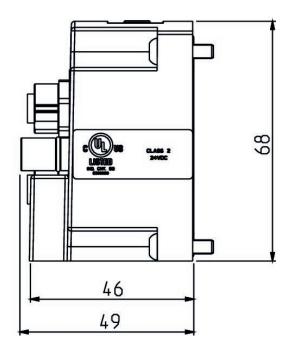


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
EtherCAT	5-pin	24 V DC	-10% / +10%	P580AEEC1010A00







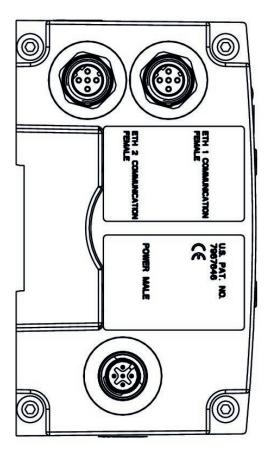


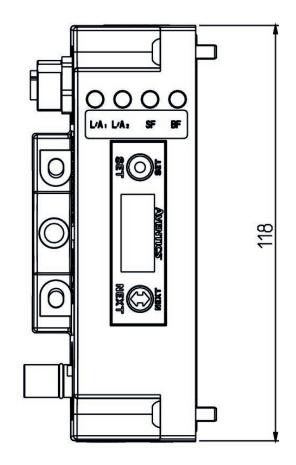


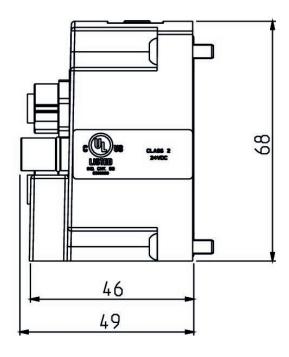


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
EtherNet/IP	4-pin	24 V DC	-10% / +10%	P580AEED1010A00







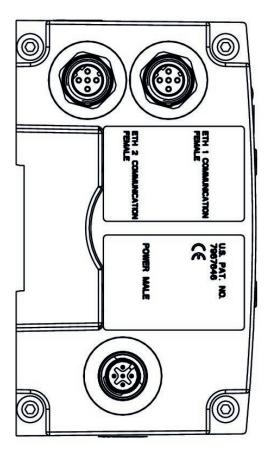


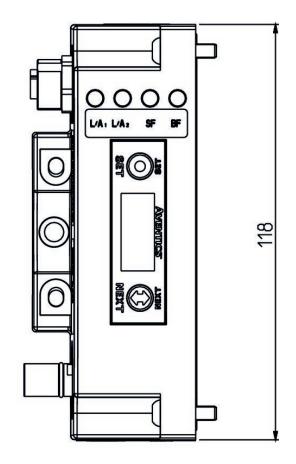


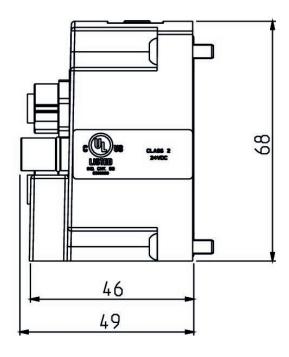


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
POWERLINK	4-pin	24 V DC	-10% / +10%	P580AEPL1010A00







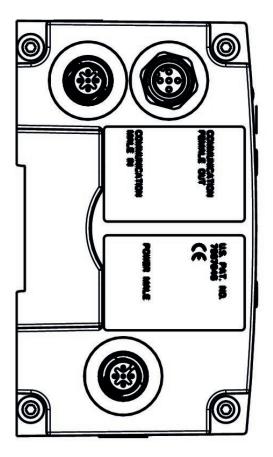


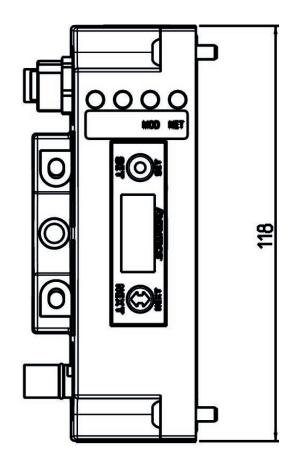


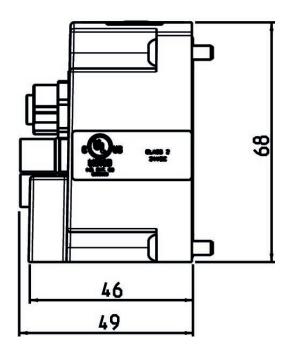


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
PROFIBUS DP	5-pin	24 V DC	-10% / +10%	P580AEPT1010A00







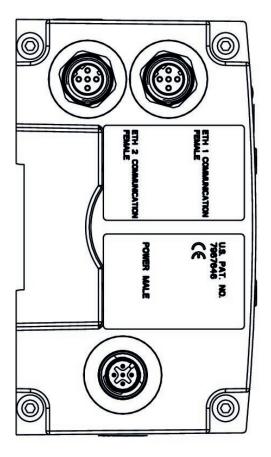


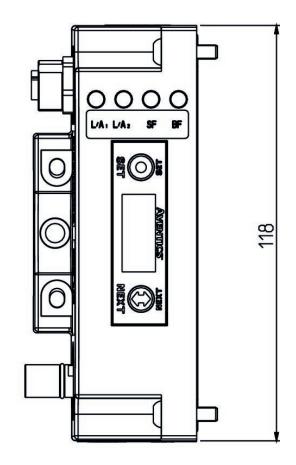


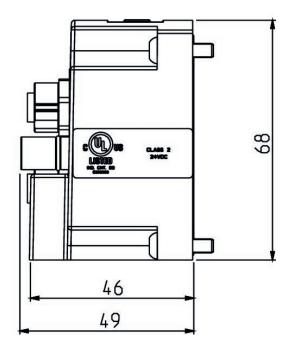


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
Profinet	5-pin	24 V DC	-10% / +10%	P580AEPN1010A00











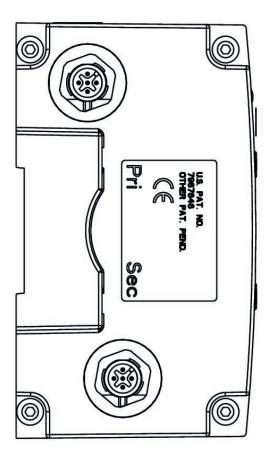
Bus coupler, Series 580

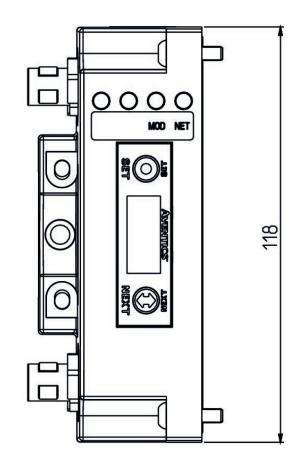
Plug M12x1

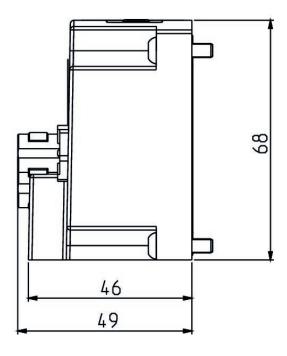


Fieldbus protocol	Number of poles	Operational volt- age electronics	Operational volt- age electronics	Part No.
Delta	/ 5-pin	24 V DC	-10% / +10%	P580AECH2010A00









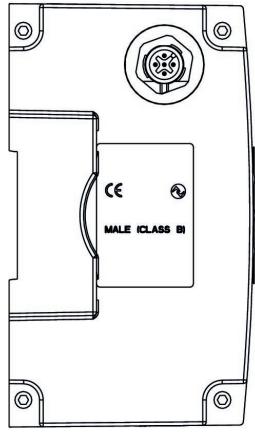


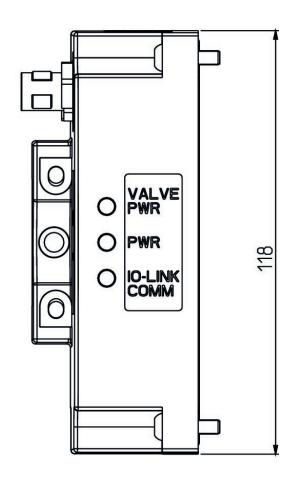


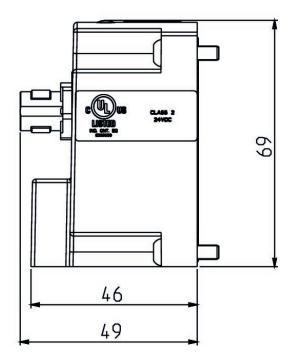
Fieldbus protocol	Operational voltage electronics	Operational voltage electronics	Part No.
IO-Link	24 V DC	-10% / +10%	P580AELM1010A00
IO-Link	24 V DC	-10% / +10%	P580AELM2010A00



Dimensions





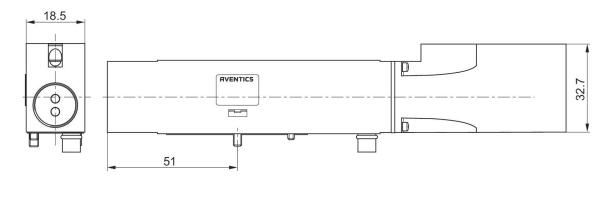


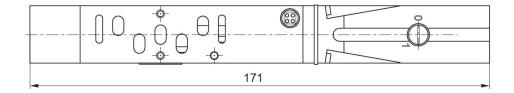


Shut-off sandwich plate lockable accessory, series 502



Scope of delivery	Part No.
Sandwich plate, sealing kit, mounting screws	R502AY429409001
Sandwich plate, sealing kit, mounting screws	R502AY429409004

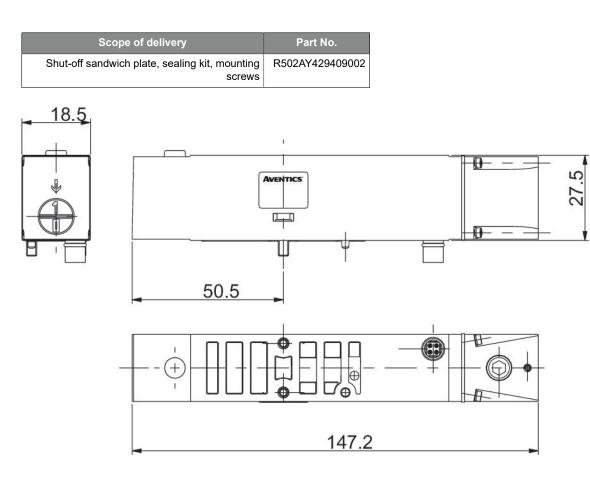






Shut-off sandwich plate accessories

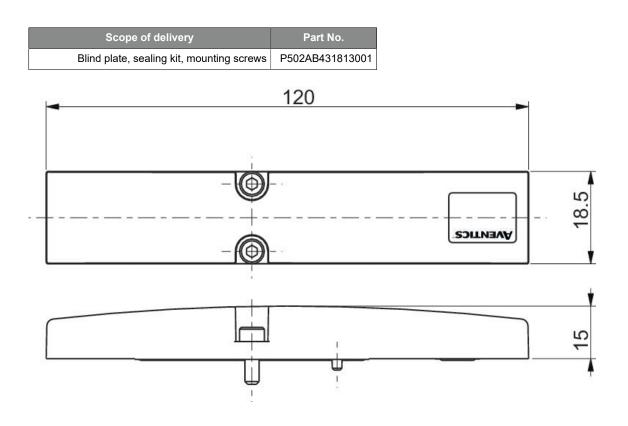






Blanking plate, series 502

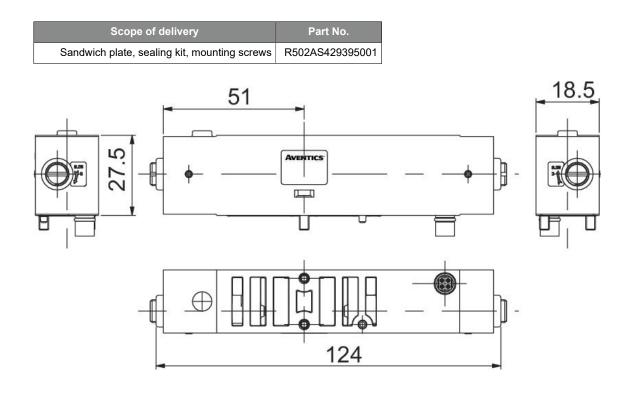






Throttle sandwich plate ISO 15407-2 accessory, series 502

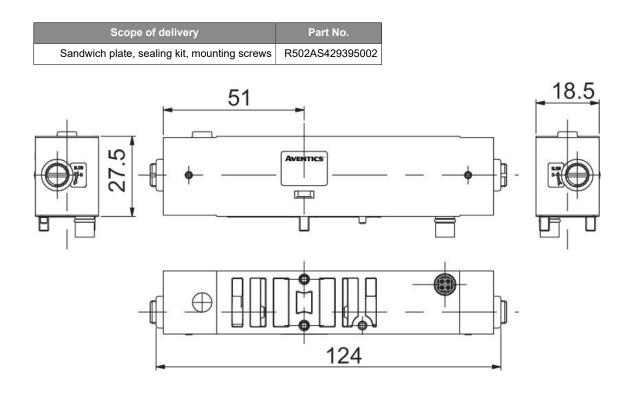






Throttle sandwich plate accessories, series 502

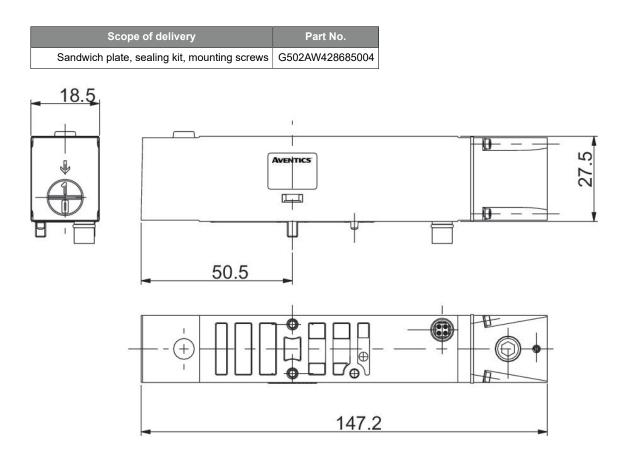






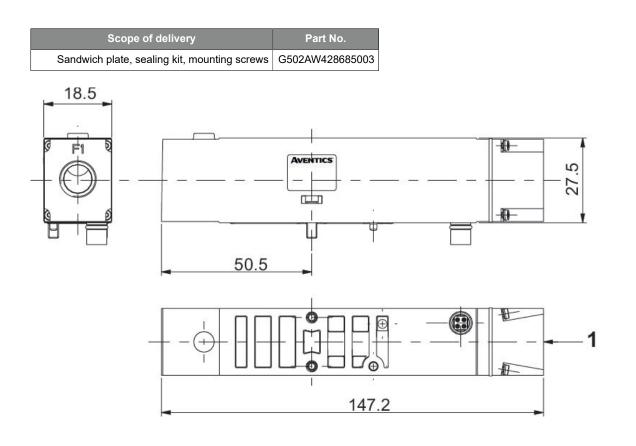
Sandwich plate for additional pressure supply, series 502













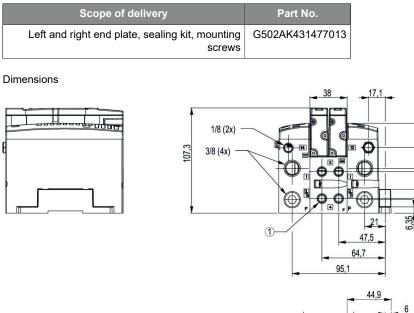
End plate, series 502

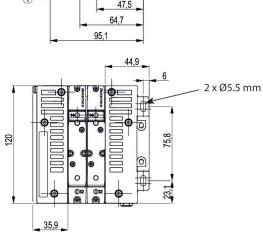


91,5

45,7 66,9

42,3



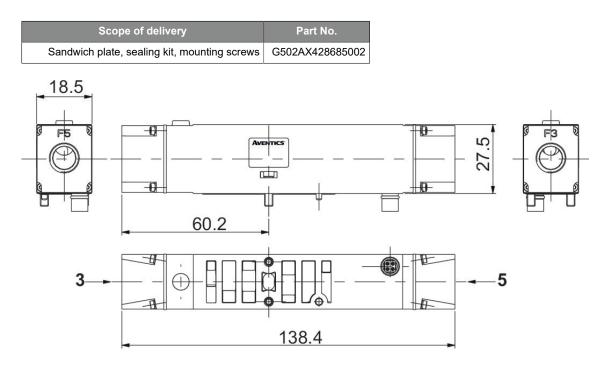


1) Push-in fitting 1/8



Sandwich exhaust plate, series 502

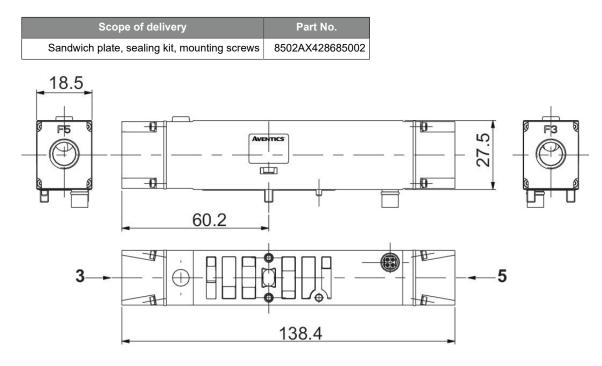






Sandwich exhaust plate, series 502

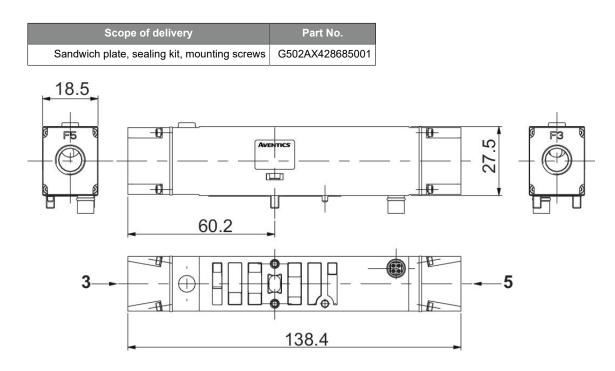






Exhaust sandwich plate ISO 15407-2 for vertical stacking assembly, series 502



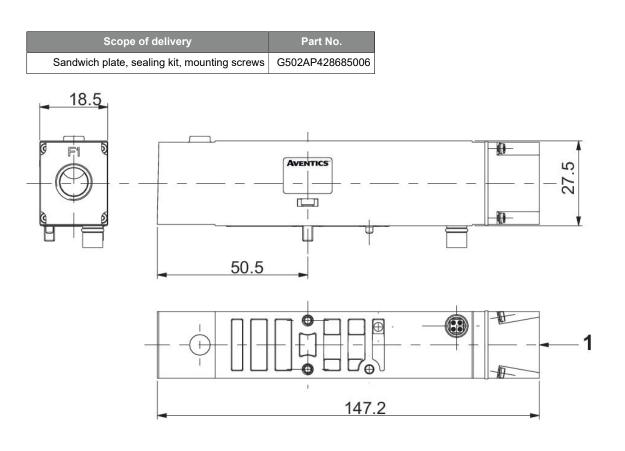




Sandwich plate for separate pressure supply

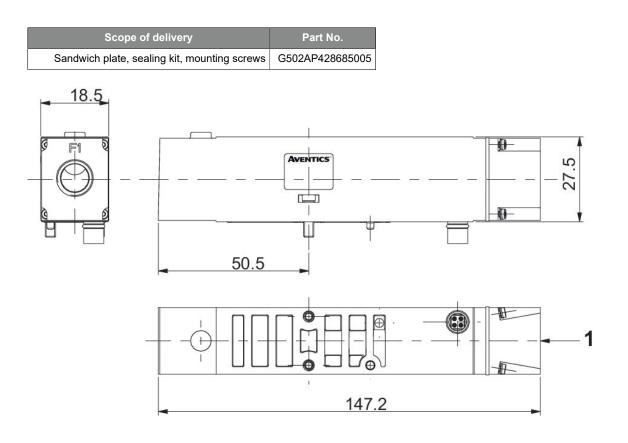
502













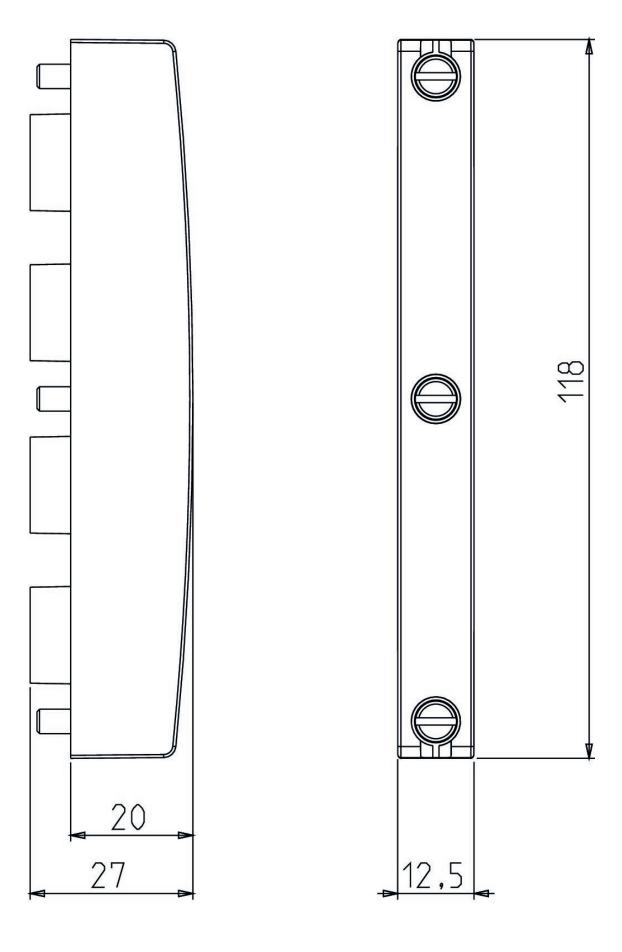
Connection piece



Part No.	
	240-179



AVENTICS Series 502 Directional Control Valves





End plate, series 502

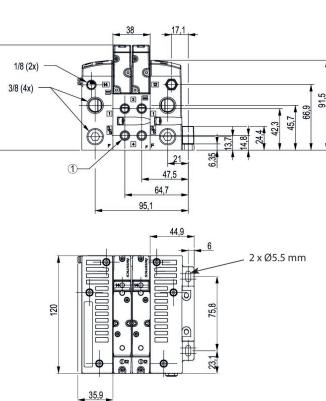




107,3

Dimensions

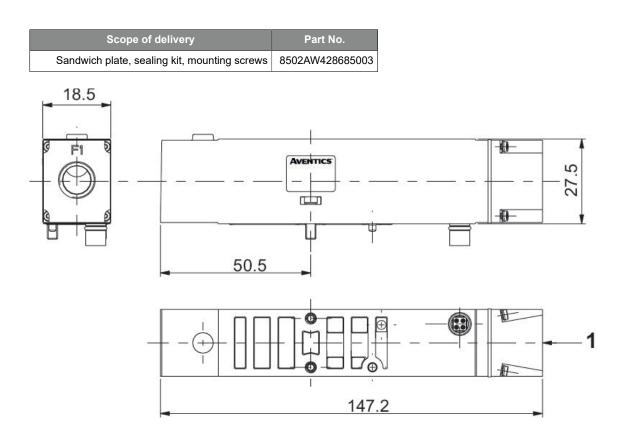




1) Push-in fitting 1/8

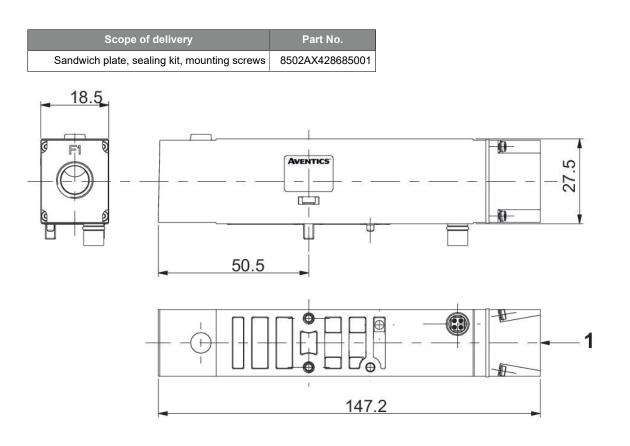














Efficient pneumatic solutions, our program: cylinders and drives, valves and valve systems, air supply management



Visit us: Emerson.com/Aventics Your local contact: Emerson.com/contactus



Facebook.com/EmersonAutomationSolutions



in LinkedIn.com/company/Emerson-Automation-Solutions

Twitter.com/EMR_Automation

An example configuration is depicted on the title page. The delivered product may thus vary from that in the illustration. Subject to change. This Document, as well as the data, specifications and other information set forth in it, are the exclusive property of AVENTICS GmbH. It may not be reproduced or given to third parties without its consent. Only use the AVENTICS products shown in industrial applications. Read the product documentation completely and carefully before using the product. Observe the applicable regulations and laws of the respective country. When integrating the product into applications, note the system manufacturer's specifications for safe use of the product. The data specified only serve todescribe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that the products are subject to a natural process of wear and aging.

The Emerson logo is a trademark and service mark of Emerson Electric Co. Brand logotype are registered trademarks of one of the Emerson family of companies. All other marks are the property of their respective owners. © 2019 Emerson Electric Co. All rights reserved.



CONSIDER IT SOLVED[®]