

Valve system, Series TC08



AVENTICS™

AVENTICS Series TC08
Directional valves


EMERSON™

AVENTICS Series TC08 Valve systems

The AVENTICS Series TC08 valve system is the perfect choice for applications calling for lightweight valves with high flow rate in a small space. With valves operated either pneumatically or electrically, the valve system can be modularly expanded to up to 12 valves. Valves can be exchanged without dismantling the valve block.

- $Q_n = 600 \text{ l/min} \dots 800 \text{ l/min}$
- 2x3/2, 5/2, 5/3 Spool valves with polyamide housing
- Pneumatic connection G1/8, 1/8-27 NPTF
- Working pressure min./max. -0.9/10 bar
- Voltage 12 V DC, 24 V DC, 24 V AC, 110 V AC, 230 V AC
- Electrical connection ISO form C, M8 3-pin; M8 4-pin



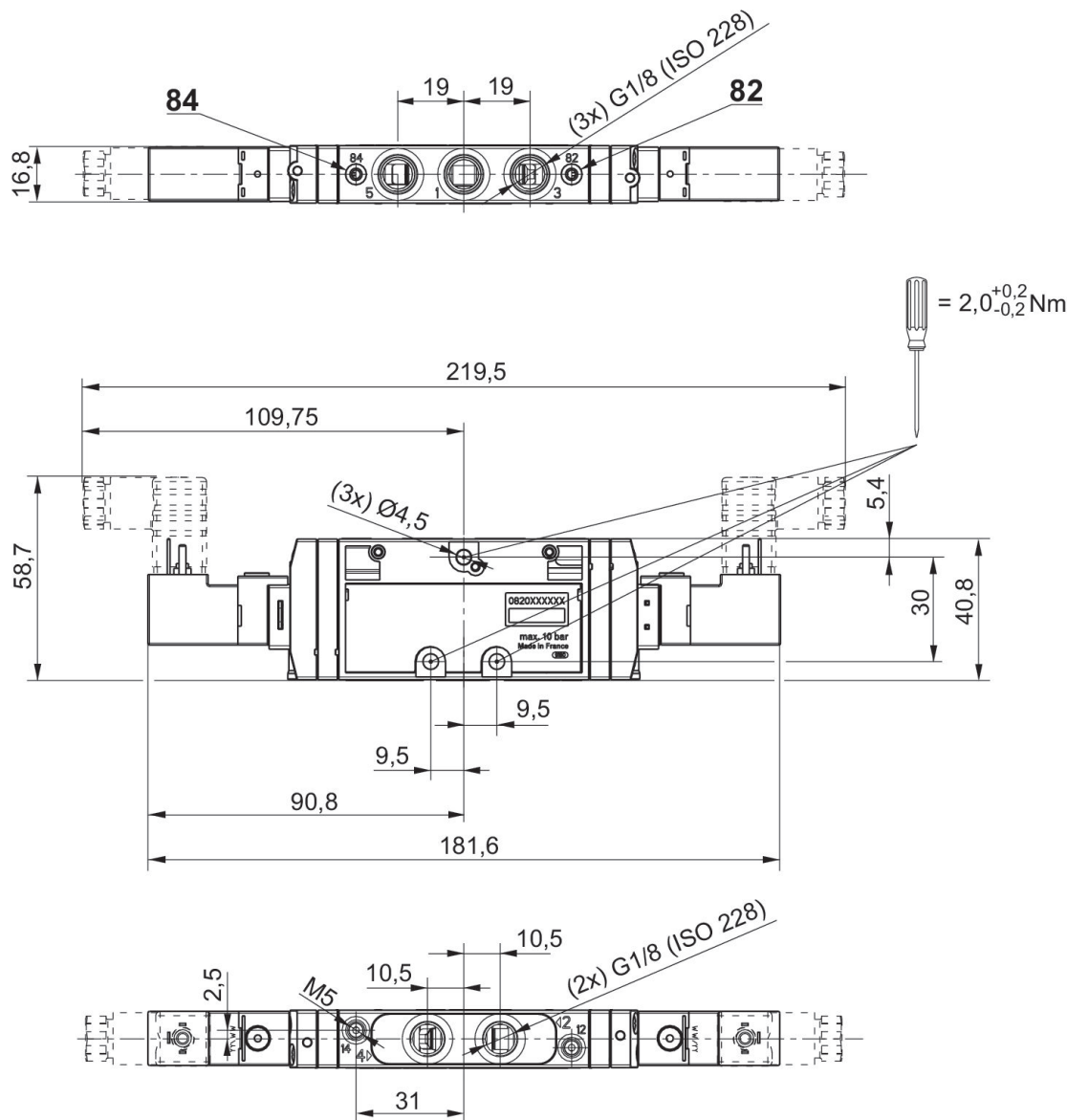
2x3/2-directional valve, Series TC08

600 l/min
Double Solenoid
Plug
ISO 15217, form C
Internal thread
Electrically
G 1/8
G 1/8



Valve function	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
NC/NC	2x 3/2 NC/NC, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102062
NO/NO	2x 3/2 NO/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102066
NC/NO	2x 3/2 NC/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102070
NC/NC	2x 3/2 NC/NC, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102074
NO/NO	2x 3/2 NO/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102078
NC/NO	2x 3/2 NC/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102082

Dimensions



5/2-directional valve, Series TC08

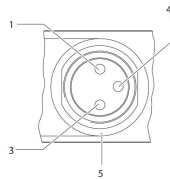
Plug
M8
Internal thread
Electrically
3-pin



Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
5/2, with air spring return	24 V DC	External	2.2	-0.9	10	2.5	10	R422100962
2/2, with spring/air spring return	24 V DC	External	2.2	-0.9	10	3	10	R422100963
5/2, double solenoid	24 V DC	External	2.2	-0.9	10	2	10	R422100964

R422100962, R422100963, R422100964

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable color 1) Brown 3) Blue 4) Black
Note: Bi-polar protective circuit to prevent overvoltage

5/2-directional valve, Series TC08

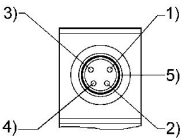
Plug
M8
Internal thread
Electrically
4-pin



Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
5/2, with air spring return	24 V DC	External	2.2	-0.9	10	2.5	10	0820060796
2/2, with spring/air spring return	24 V DC	External	2.2	-0.9	10	3	10	0820060797
5/2, double solenoid	24 V DC	External	2.2	-0.9	10	2	10	0820060798
5/2, with air spring return	24 V DC	External	2.2	-0.9	10	2.5	10	0820060896
2/2, with spring/air spring return	24 V DC	External	2.2	-0.9	10	3	10	0820060897
5/2, double solenoid	24 V DC	External	2.2	-0.9	10	2	10	0820060898

0820060796, 0820060797, 0820060798, 0820060896, 0820060897, 0820060898

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 2) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable colors 1) Brown 2) White 3) Blue 4) Black

5/2-directional valve, Series TC08

800 l/min
Plug
ISO 15217, form C
Internal thread
Electrically
G 1/8



Basic valve equipment	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
	2/2, with spring/air spring return	24 V DC	External	2	-0.9	10	3	10	0820060761
	5/2, with air spring return	24 V DC	External	2	-0.9	10	2.5	10	0820060851
	2/2, with spring/air spring return	24 V DC	External	2	-0.9	10	3	10	0820060861
Basic valve without coil	2/2, with spring/air spring return		External		-0.9	10	3	10	R422103043

[illegible]

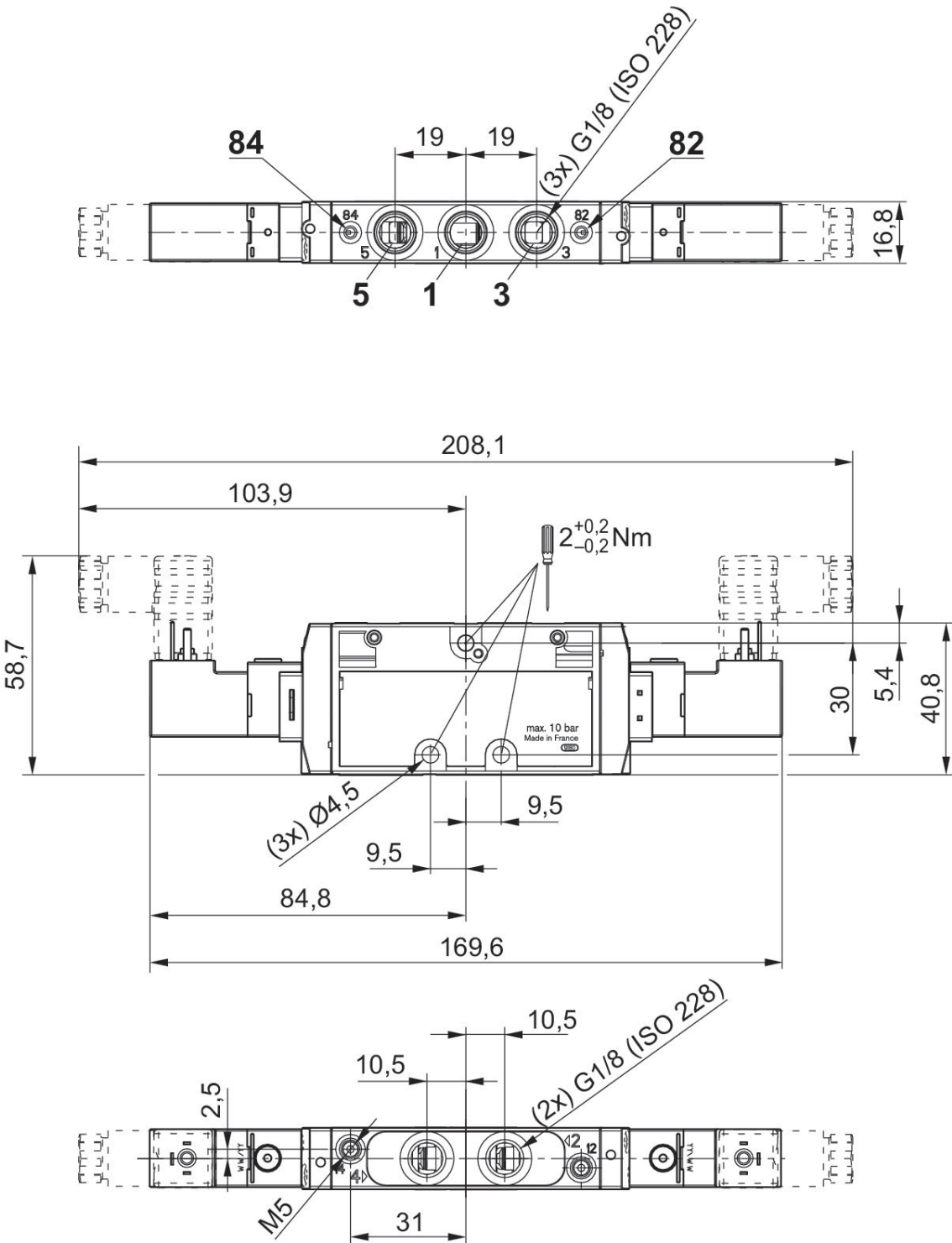
5/2-directional valve, Series TC08

800 l/min
Plug
ISO 15217, form C
Internal thread
Electrically
G 1/8



Basic valve equipment	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
	5/2, with air spring return	24 V DC	External	2	-0.9	10	2.5	10	0820060751
	5/2, double solenoid	24 V DC	External	2	-0.9	10	2	10	0820060771
	5/2, double solenoid	24 V DC	External	2	-0.9	10	2	10	0820060871
Basic valve without coil	5/2, double solenoid		External		-0.9	10	2	10	R422103044

Dimensions



5/3-directional valve, Series TC08

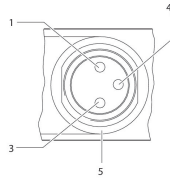
Plug
M8
Internal thread
Electrically
3-pin



Valve function	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
Closed Center	5/3, closed center	24 V DC	External	2.2	-0.9	10	3	10	R422100965
Exhausted Center	5/3, exhausted center	24 V DC	External	2.2	-0.9	10	3	10	R422100966
Pressurized Center	5/3, pressurized center	24 V DC	External	2.2	-0.9	10	3	10	R422100967

R422100965, R422100966, R422100967

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable color 1) Brown 3) Blue 4) Black
Note: Bi-polar protective circuit to prevent overvoltage

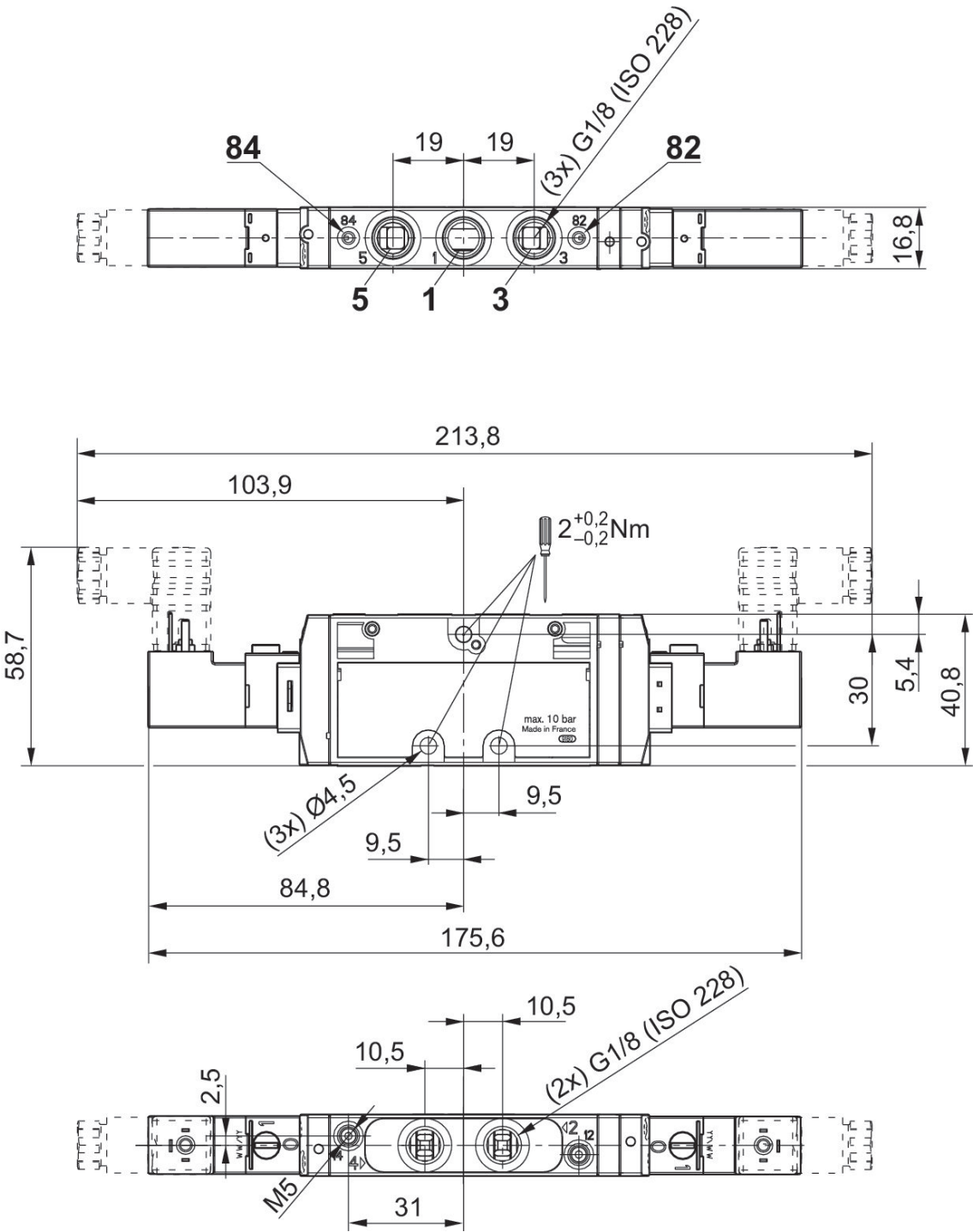
5/3-directional valve, Series TC08

Plug
ISO 15217, form C
Internal thread
Electrically



Valve function	Basic valve equipment	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
Closed Center		5/3, closed center	24 V DC	External	2	-0.9	10	3	10	0820061751
Exhausted Center		5/3, exhausted center	24 V DC	External	2	-0.9	10	3	10	0820061761
Pressurized Center		5/3, pressurized center	24 V DC	External	2	-0.9	10	3	10	0820061771
Closed Center		5/3, closed center	24 V DC	External	2	-0.9	10	3	10	0820061851
Exhausted Center		5/3, exhausted center	24 V DC	External	2	-0.9	10	3	10	0820061861
Pressurized Center		5/3, pressurized center	24 V DC	External	2	-0.9	10	3	10	0820061871
Closed Center	Basic valve without coil	5/3, closed center		External		-0.9	10	3	10	R422103045

Dimensions



5/3-directional valve, Series TC08

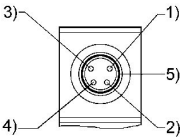
Internal thread
Electrically



Valve function	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
Closed Center	5/3, closed center	24 V DC	External	2.2	-0.9	10	3	10	0820061796
Exhausted Center	5/3, exhausted center	24 V DC	External	2.2	-0.9	10	3	10	0820061797
Pressurized Center	5/3, pressurized center	24 V DC	External	2.2	-0.9	10	3	10	0820061798
Closed Center	5/3, closed center	24 V DC	External	2.2	-0.9	10	3	10	0820061896
Exhausted Center	5/3, exhausted center	24 V DC	External	2.2	-0.9	10	3	10	0820061897
Pressurized Center	5/3, pressurized center	24 V DC	External	2.2	-0.9	10	3	10	0820061898

0820061796, 0820061797, 0820061798, 0820061896, 0820061897, 0820061898

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 2) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable colors 1) Brown 2) White 3) Blue 4) Black

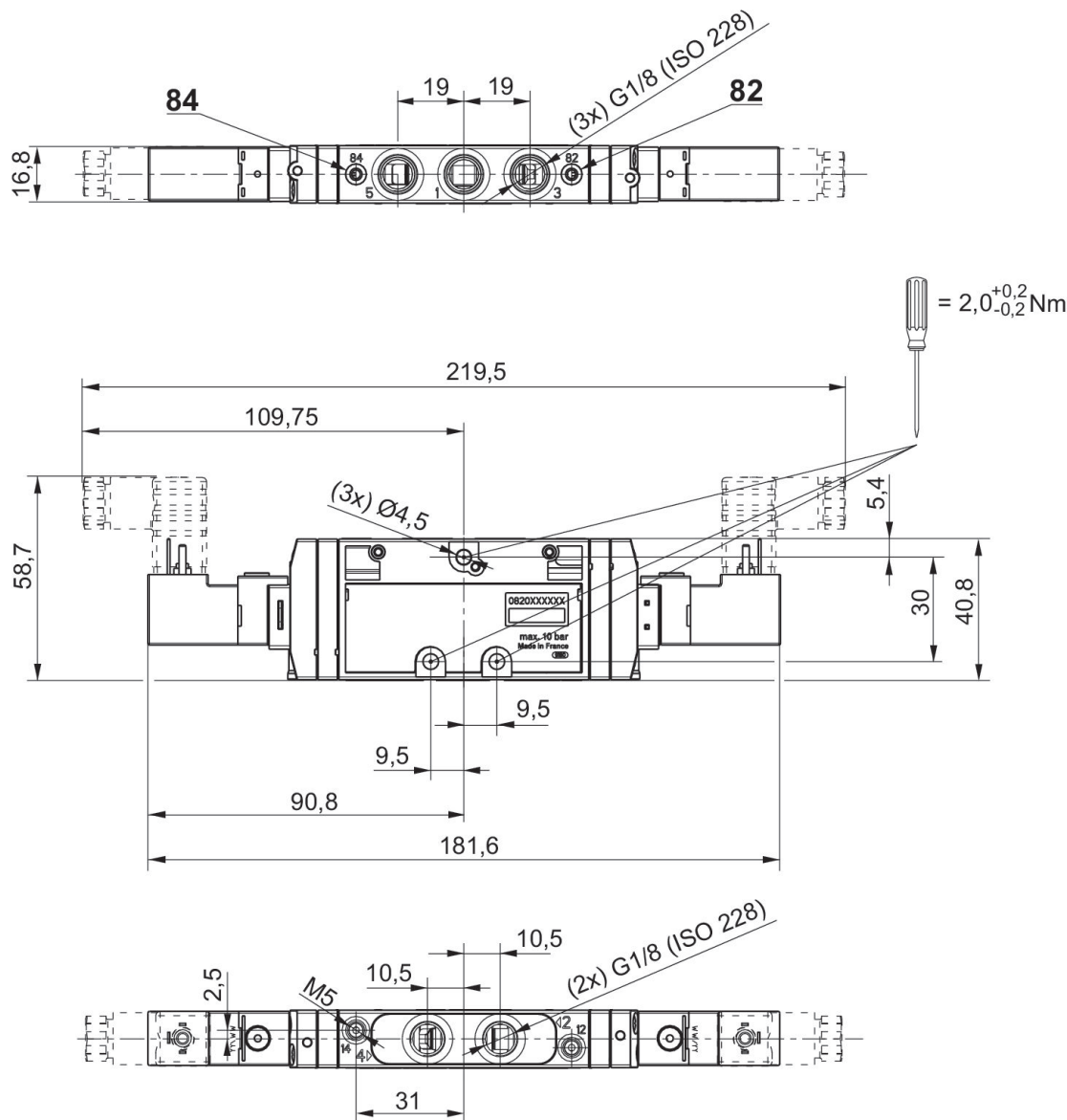
2x3/2-directional valve, Series TC08 - inch

600 l/min
Double Solenoid
Plug
ISO 15217, form C
Internal thread
Electrically



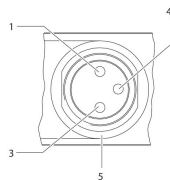
Valve function	Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
NC/NC	2x 3/2 NC/NC, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102125
NO/NO	2x 3/2 NO/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102129
NC/NO	2x 3/2 NC/NO, with spring return	24 V DC	External	2	-0.9	10	2.5	10	R422102133

Dimensions



R422102125, R422102129, R422102133

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable color 1) Brown 3) Blue 4) Black
Note: Bi-polar protective circuit to prevent overvoltage

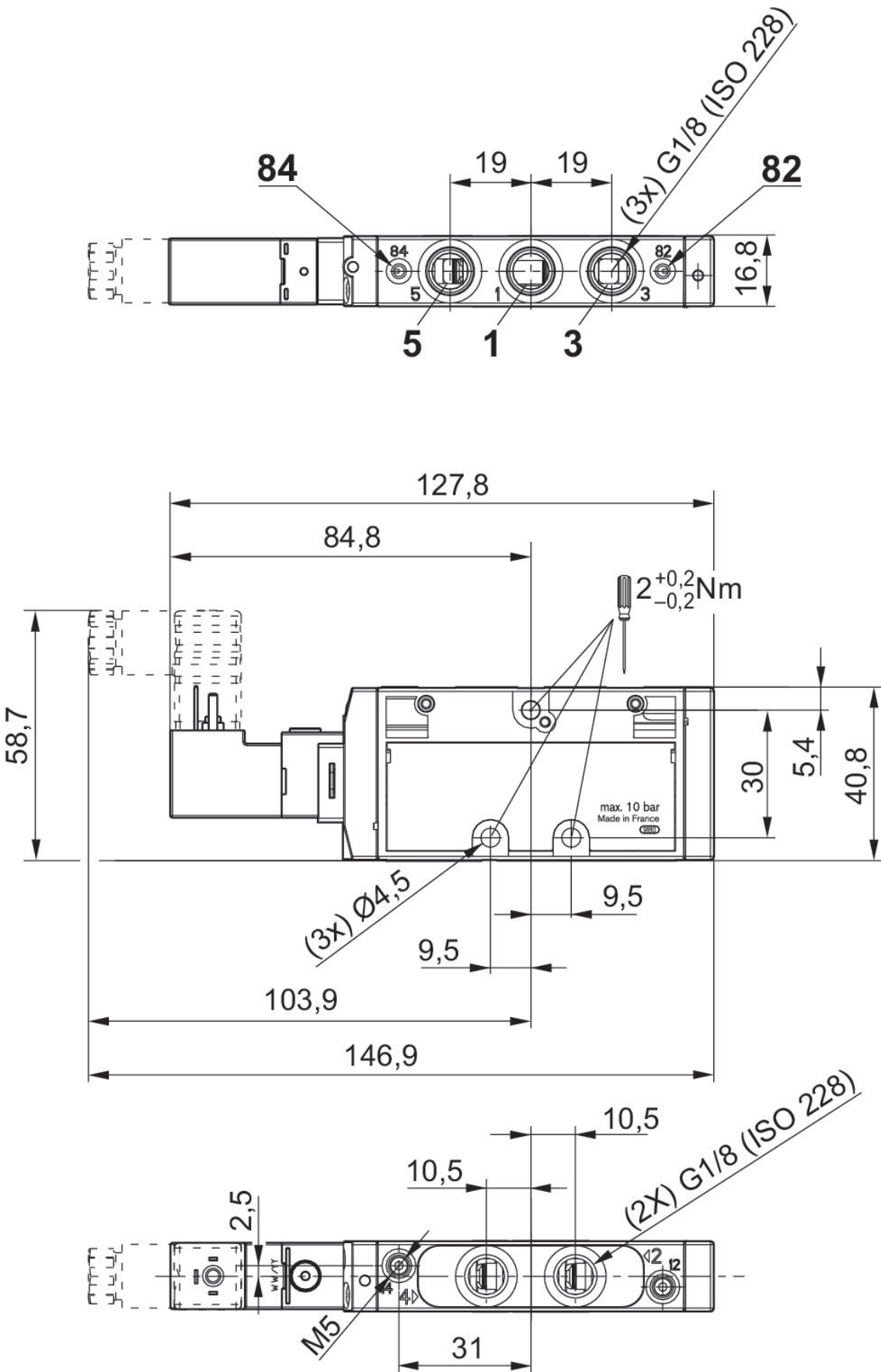
5/2-directional valve, Series TC08 - inch

600 l/min
Plug
ISO 15217, form C
Internal thread
Electrically



Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
5/2, with air spring return	24 V DC	External	2	-0.9	10	2.5	10	R422101153
5/2, with air spring return	24 V DC	External	2	-0.9	10	3	10	R422101157
5/2, with air spring return	24 V DC	External	2	-0.9	10	2	10	R422101161

Dimensions



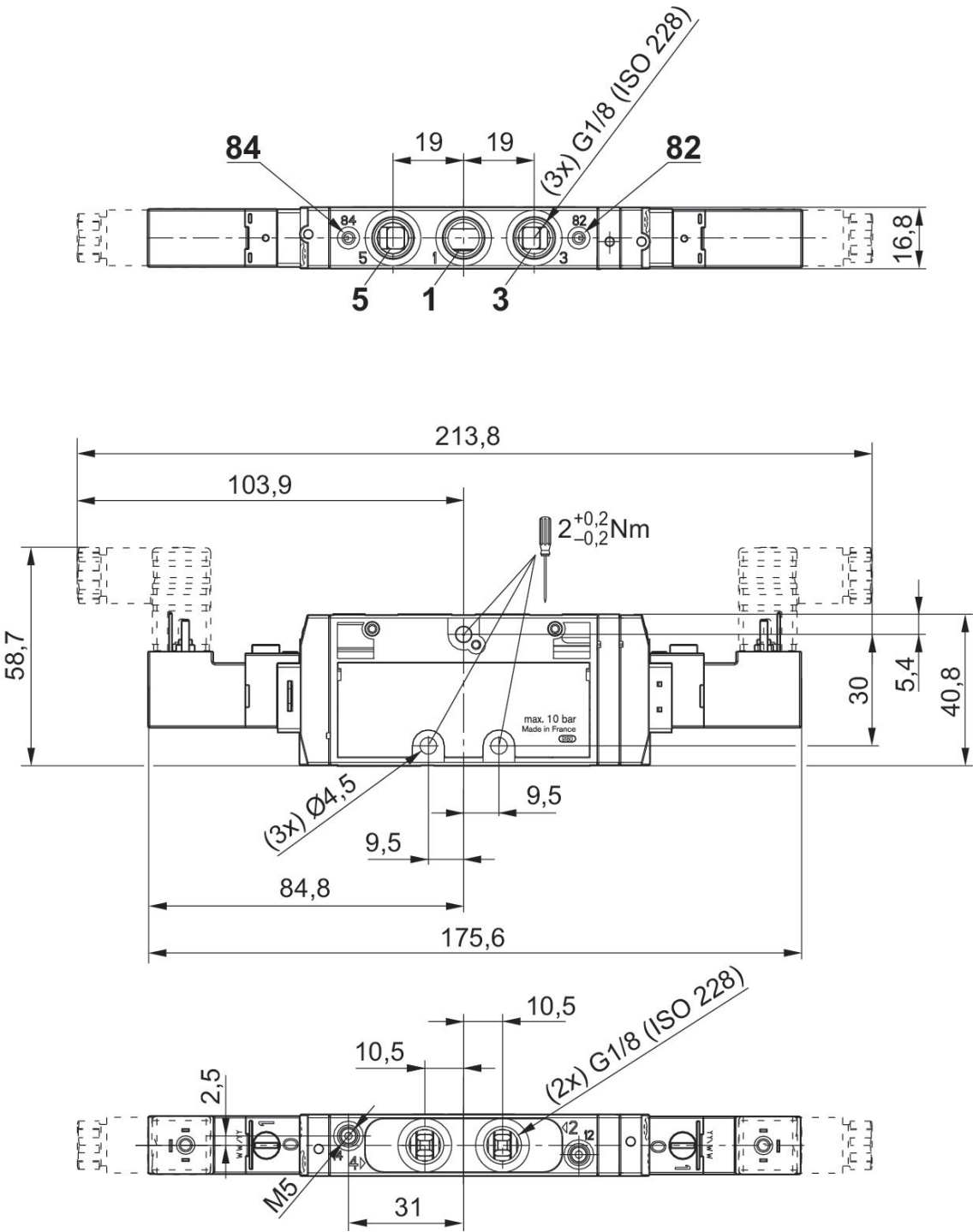
5/3-directional valve, Series TC08 - inch

600 l/min
Internal thread
Electrically



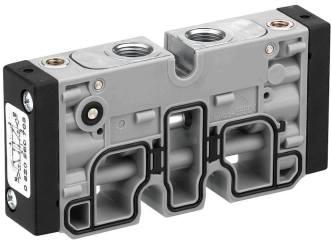
Switching principle	Operational voltage	Pilot	Power consumption DC [W]	Min. working pressure [bar]	Min. working pressure [bar]	Min. control pressure [bar]	Max. control pressure [bar]	Part No.
5/2, with air spring return	24 V DC	External	2	-0.9	10	3	10	R422101165
5/2, with air spring return	24 V DC	External	2	-0.9	10	3	10	R422101169
5/2, with air spring return	24 V DC	External	2	-0.9	10	3	10	R422101173

Dimensions



5/2-directional valve, Series TC08

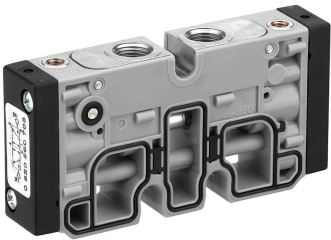
Internal thread
Pneumatically



Compressed air connection input	Compressed air connection output	Min. working pressure [bar]	Max. working pressure [bar]	Pilot	Flow Qn [l/min]	Min. control pressure [bar]	Min. control pressure [bar]	Part No.
G 1/8	G 1/8	2.5	10	External	800	2.5	10	0820260701
G 1/8	G 1/8	3	10	External	800	3	10	0820260702
G 1/8	G 1/8	-0.9	10	External	800	2	10	0820260703
G 1/8	G 1/8	-0.9	10	External	800	2.5	10	0820260704

5/3-directional valve, Series TC08

Internal thread
Pneumatically



Valve function	Com-pressed air connec-tion input	Com-pressed air connec-tion output	Min. work-ing pres-sure [bar]	Max. working pressure [bar]	Pilot	Flow Qn [l/min]	Min. con-trol pres-sure [bar]	Min. con-trol pres-sure [bar]	Part No.
Closed Cen-ter	G 1/8	G 1/8	-0.9	10	External	700	3	10	0820261701
Exhausted Center	G 1/8	G 1/8	-0.9	10	External	700	3	10	0820261702
Pressurized Center	G 1/8	G 1/8	-0.9	10	External	700	3	10	0820261703

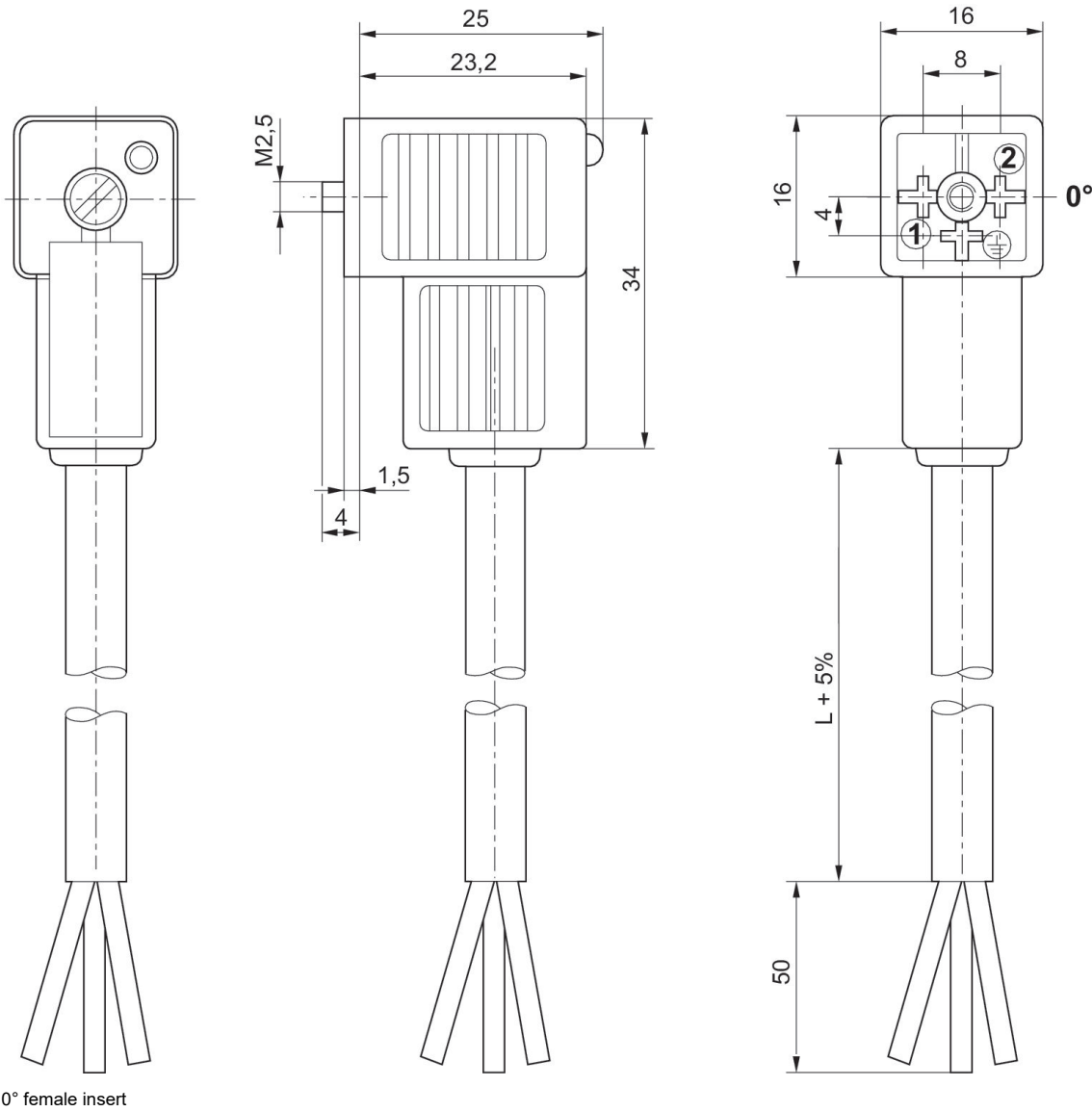
Valve plug connector, series CON-VP

form C



Operational voltage	Protective circuit	Max. current [A]	Contact assignment	LED status display	Cable-Ø [mm]	Cable length [m]	Part No.
230 V AC/DC		6	2+E		5.9	3	1834484212
230 V AC/DC		6	2+E		5.9	5	1834484214
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	3	1834484204
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	5	1834484206
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	3	1834484208
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	5	1834484210

Dimensions



Valve plug connector, series CON-VP

form C



Operational voltage	Protective circuit	Max. current [A]	Contact assignment	LED status display	Cable-Ø [mm]	Cable length [m]	Part No.
230 V AC/DC		6	2+E		5.9	3	1834484213
230 V AC/DC		6	2+E		5.9	5	1834484215
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	3	1834484205
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	5	1834484207
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	3	1834484209
230 V AC/DC	Varistor	6	2+E	Yellow	5.9	5	1834484211
24 V AC/DC	Z-diode	6	2+E	Yellow	5.9	10	1834484236

180° female insert

Valve plug connector, series CON-VP

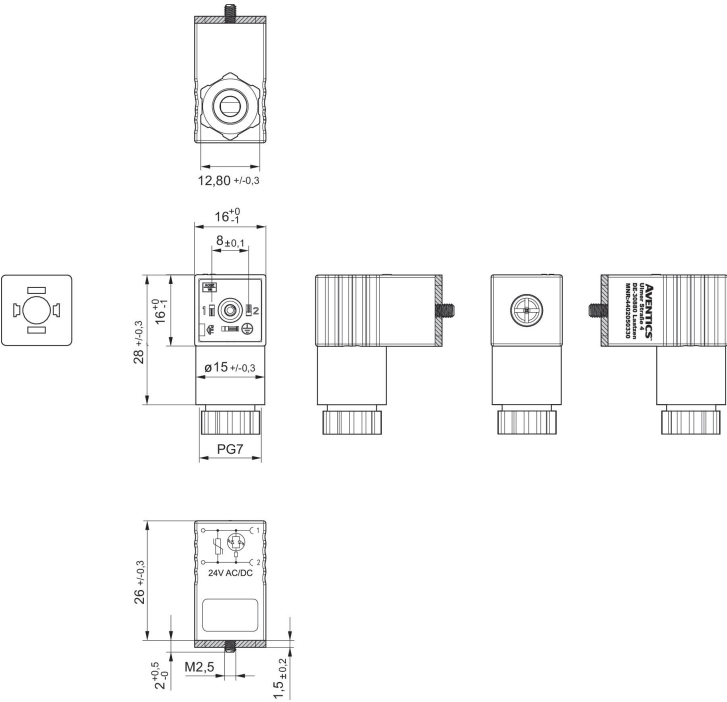
EN 175301-803, form C
CE declaration of conformity
UKCA



Operational voltage	Protective circuit	Max. current [A]	Contact assignment	LED status display	min. suitable cable Ø [mm]	max. suitable cable Ø [mm]	Part No.
24 V AC/DC	Varistor	1.5	2+E	Green	4	6	4402050330

4402050330

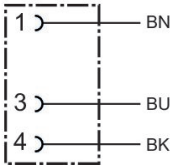
Dimensions



Flat gasket

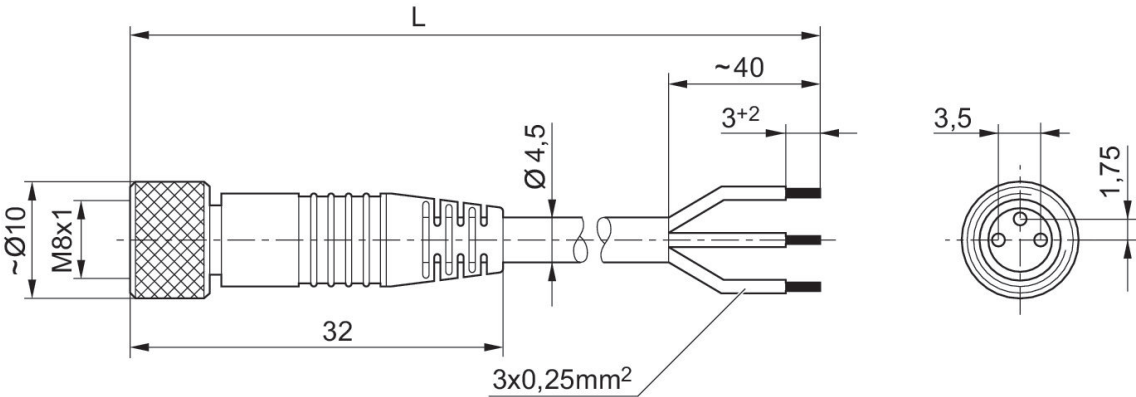
Round plug connector, Series CON-RD

Socket
M8x1
3-pin



Operational voltage	Current [A]	Shielding	Electrical connection 1, type	Electrical connection 1, thread size	Electrical connection 1, coding	Electrical connection 2, type	Cable length [m]	Cable-Ø [mm]	Wire cross-section [mm²]	Min. ambient temperature [°C]	Max. ambient temperature [°C]	Part No.
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	3	4.5	0.24	-25	85	1834484166
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	5	4.5	0.24	-25	85	1834484168
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	10	4.5	0.24	-25	85	1834484247

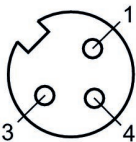
Dimensions



L = length

1834484166, 1834484168, 1834484247

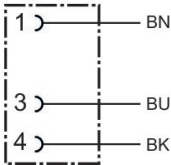
Pin assignment, socket



(1) BN=brown (3) BU=blue (4) BK=black

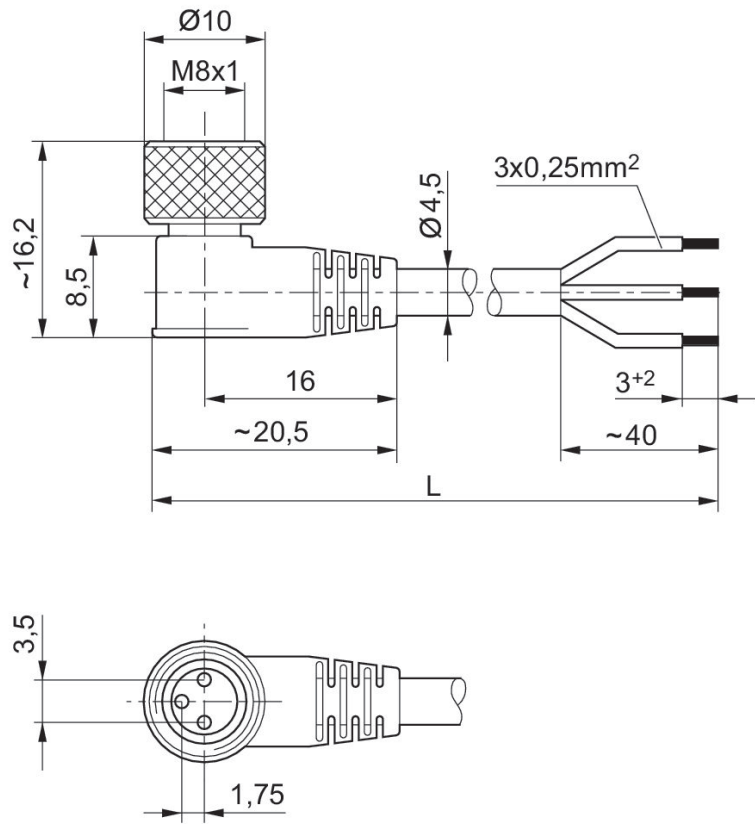
Round plug connector, Series CON-RD

Socket
M8x1
3-pin



Operational voltage	Current [A]	Shielding	Electrical connection 1, type	Electrical connection 1, thread size	Electrical connection 1, coding	Electrical connection 2, type	Cable length [m]	Cable-Ø [mm]	Wire cross-section [mm²]	Min. ambient temperature [°C]	Max. ambient temperature [°C]	Part No.
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	3	4.5	0.24	-40	85	1834484167
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	5	4.5	0.24	-40	85	1834484169
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	10	4.5	0.24	-40	85	1834484248

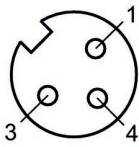
Dimensions



L = length

1834484167, 1834484169, 1834484248

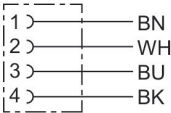
Pin assignment, socket



(1) BN=brown (3) BU=blue (4) BK=black

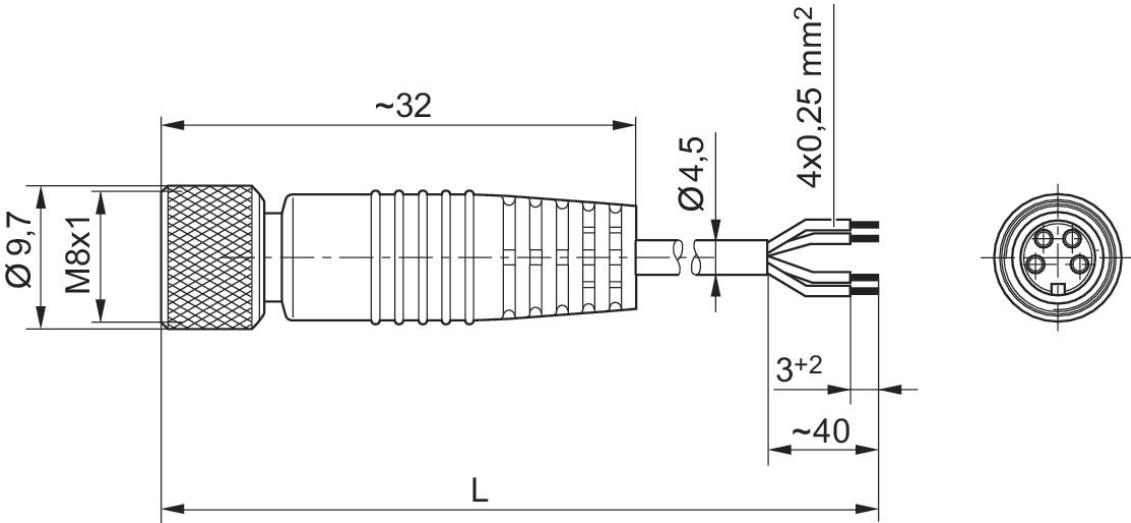
Round plug connector, Series CON-RD

Socket
M8x1
4-pin



Operational voltage	Current [A]	Shielding	Electrical connection 1, type	Electrical connection 1, thread size	Electrical connection 1, coding	Electrical connection 2, type	Cable length [m]	Cable-Ø [mm]	Wire cross-section [mm²]	Min. ambient temperature [°C]	Max. ambient temperature [°C]	Part No.
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	3	4.5	0.25	-40	85	1834484144
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	5	4.5	0.25	-40	85	1834484146

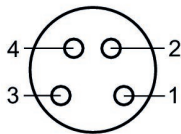
Dimensions



L = length

1834484144, 1834484146

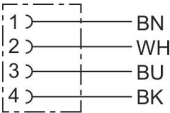
Pin assignment, socket



(1) BN=brown (2) WH=white (3) BU=blue (4) BK=black

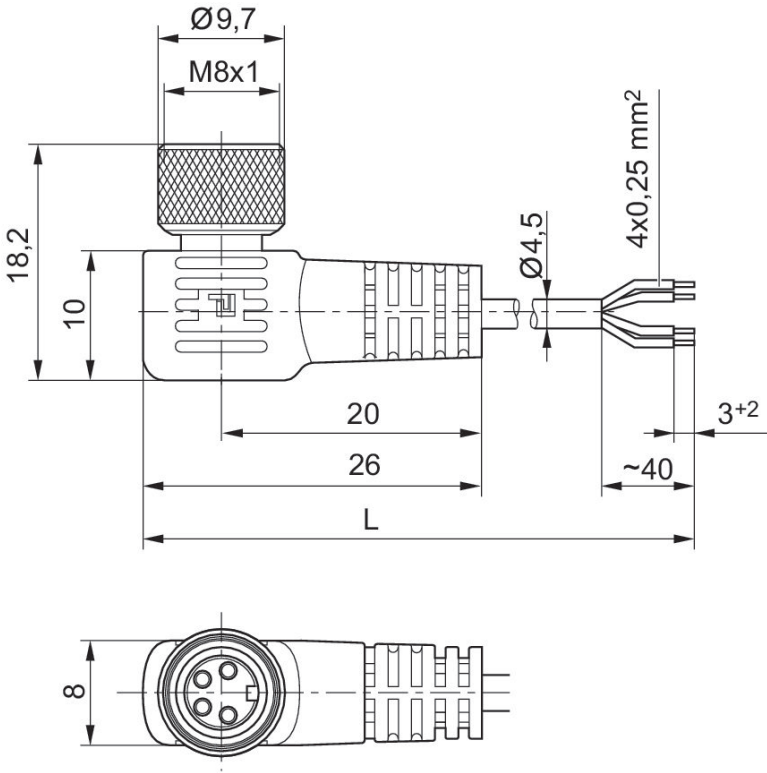
Round plug connector, Series CON-RD

Socket
M8x1
4-pin



Operational voltage	Current [A]	Shielding	Electrical connection 1, type	Electrical connection 1, thread size	Electrical connection 1, coding	Electrical connection 2, type	Cable length [m]	Cable-Ø [mm]	Wire cross-section [mm²]	Min. ambient temperature [°C]	Max. ambient temperature [°C]	Part No.
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	3	4.5	0.25	-25	85	1834484145
48 V AC/DC	4	unshielded	Socket	M8x1	A-coded	open cable ends	5	4.5	0.25	-25	85	1834484147

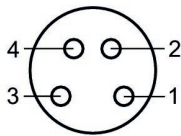
Dimensions in mm



L = length

1834484145, 1834484147

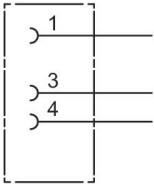
Pin assignment, socket



(1) BN=brown (2) WH=white 3) BU=blue (4) BK=black

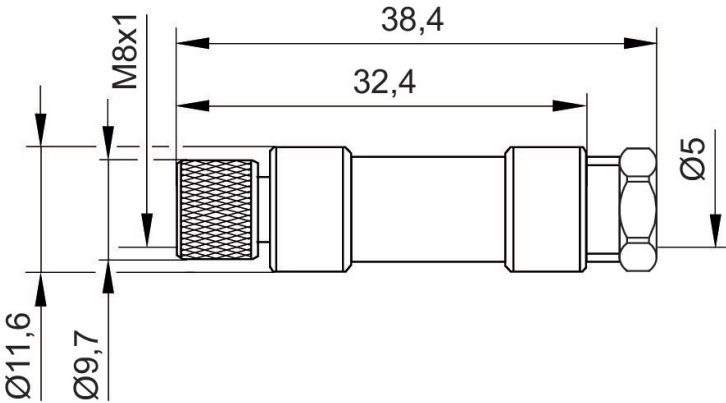
Round plug connector, Series CON-RD

Socket
M8x1
3-pin



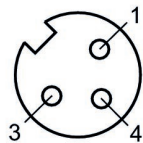
Opera- tional voltage	Contact assign- ment	Coding	Shielding	Conne- ction type	Max. current [A]	min. suit- able ca- ble Ø [mm]	max. suit- able ca- ble Ø [mm]	Min. am- bient tem- perature [°C]	Max. am- bient tem- perature [°C]	Part No.
48 V AC/ DC	3-pin	A-coded	unshielded	Soldering	4	3.5	5	-25	80	1834484173

Dimensions



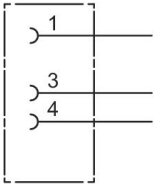
1834484173

Pin assignment, socket



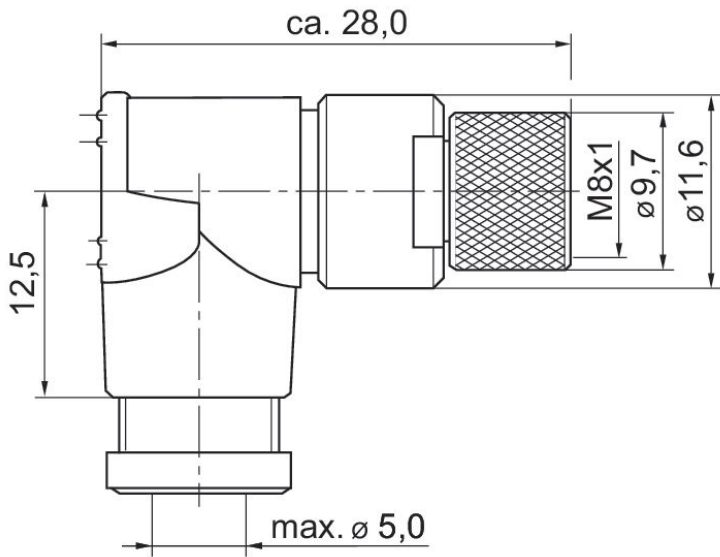
Round plug connector, Series CON-RD

Socket
M8x1
3-pin



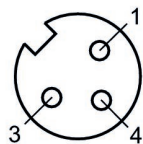
Operational voltage	Contact assignment	Coding	Shielding	Connection type	Max. current [A]	min. suitable cable Ø [mm]	max. suitable cable Ø [mm]	Min. ambient temperature [°C]	Max. ambient temperature [°C]	Part No.
48 V AC/DC	3-pin	A-coded	unshielded	Soldering	4	3.5	5	-40	85	1834484174

Dimensions in mm



1834484174

Pin assignment, socket



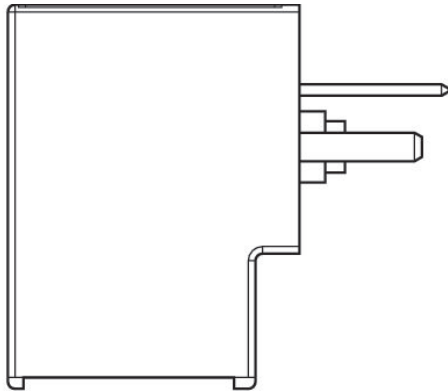
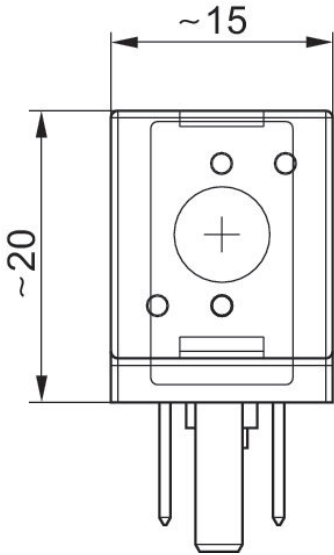
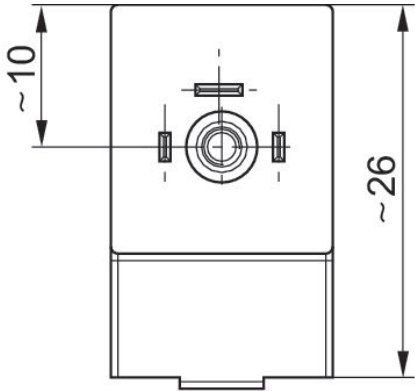
Coil, Series CO1

Plug
3-pin



Opera- tional volt- age DC	Number of poles	Opera- tional voltage AC at 50 Hz	Opera- tional voltage AC at 60 Hz	Voltage toler- ance DC	Voltage tolerance AC 50 Hz	Voltage tolerance AC 60 Hz	Power consump- tion DC [W]	Holding power AC 50 Hz [VA]	Switch- on power AC 50 Hz [VA]	Part No.
	3-pin	110 V	110 V		-10% / +10%	-10% / +10%		1.6	2.2	R422101598
	3-pin	230 V	230 V		-10% / +10%	-10% / +10%		1.6	2.2	R422101599
24 V	3-pin			-10% / +10%			2			R422101600
	3-pin	24 V	24 V		-10% / +10%	-10% / +10%		1.6	2.2	R422101601
12 V	3-pin			-10% / +10%			2			R422101602

Dimensions



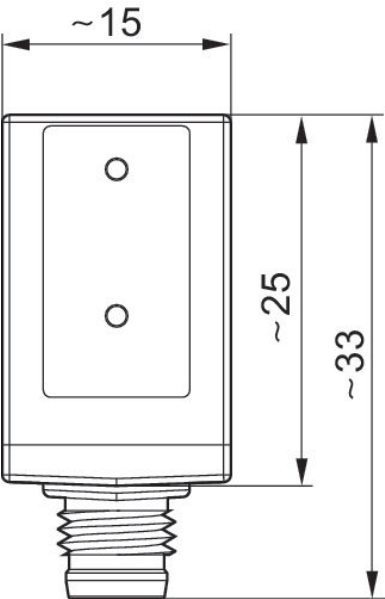
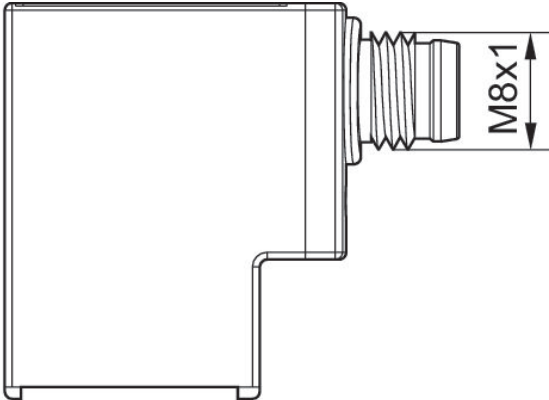
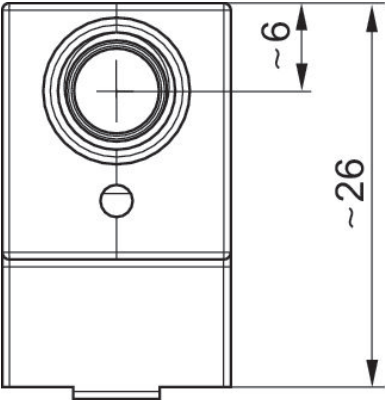
Coil, Series CO1

Plug
M8x1



Operational voltage DC	Number of poles	Voltage tolerance DC	Power consumption DC [W]	Part No.
24 V	4-pin	-10% / +10%	2.2	R422101603
24 V	3-pin	-10% / +10%	2.2	R422101604

Dimensions



Silencers, series SI1

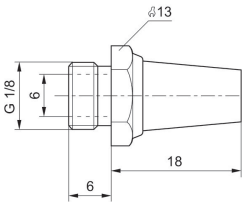
External thread
Sintered bronze



Compressed air connection	Sound pressure level [dB]	Nominal flow [l/min]	Delivery unit [piece]	Weight [kg]	Part No.
G 1/8	75	1623	10	0.01	1827000000
G 3/8	84	6554	5	0.05	1827000002

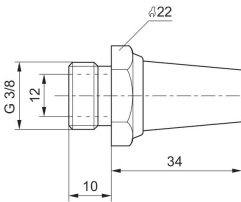
1827000000

Dimensions in mm



1827000002

Dimensions in mm



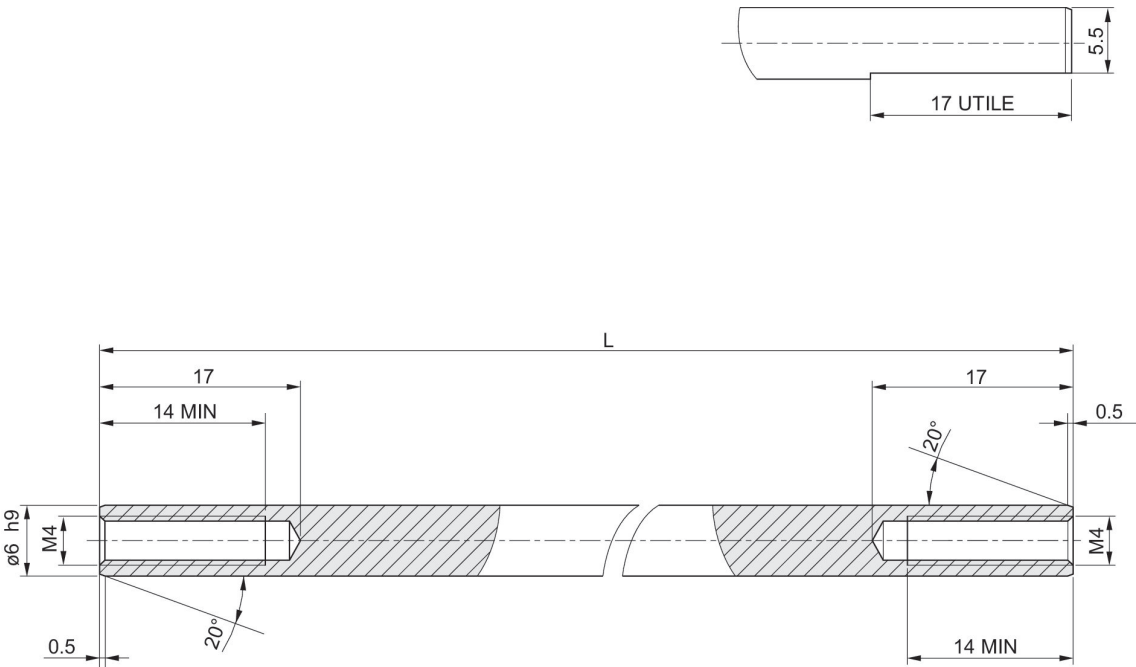
Accessories, Series TC08



Type	Length [mm]	Weight [kg]	Part No.
end plate kit: internal pilot, pneumatic subbase, right		0.296	1825504355
End plate kit: internal pilot, right pneumatic subbase, connection thread NPTF		0.296	R422101296
end plate kit: external pilot, pneumatic subbase, right		0.294	1825504356
End plate kit: external pilot, right pneumatic subbase, connection thread NPTF		0.294	R422101297
end plate kit: internal pilot, pneumatic subbase, left		0.301	R422000925
end plate kit: external pilot, pneumatic subbase, left		0.301	R422000926
end plate kit: internal pilot, pneumatic subbase on both sides		0.451	R422000923
end plate kit: external pilot, pneumatic subbase on both sides		0.445	R422000924
supply/separation plate, channels 1,3,5 closed, for subbase, right		0.135	1821039041
Supply/separation plate, channels 1, 3, 5 closed, for right subbase, connection thread NPTF		0.135	R422101298
supply/separation plate, channels 1,3,5 closed, for subbase, left		0.136	R412009788
supply/separation plate, channel 1 closed, channels 3 and 5 open, for subbase, right		0.133	R422000725
Supply/separation plate, channel 1 closed, channels 3 and 5 open, for right subbase, connection thread NPTF		0.133	R422101299
Blanking plate		0.14	R422000501
Coupling kit for DIN rail mounting		0.013	1821398010
Tie rod extension for 2 valve positions, 1 piece	54.3	0.009	1823053247
Tie rod extension for 3 valve positions, 1 piece	70.9	0.013	1823053248
Tie rod extension for 4 valve positions, 1 piece	87.5	0.017	1823053249
Tie rod extension for 5 valve positions, 1 piece	104.1	0.02	1823053250
Tie rod extension for 6 valve positions, 1 piece	120.7	0.024	1823053251

Type	Length [mm]	Weight [kg]	Part No.
Tie rod extension for 7 valve positions, 1 piece	137.6	0.028	1823053252
Tie rod extension for 8 valve positions, 1 piece	153.9	0.031	1823053253
Tie rod extension for 9 valve positions, 1 piece	170.5	0.035	1823053254
Tie rod extension for 10 valve positions, 1 piece	187.1	0.04	1823053255
Tie rod extension for 11 valve positions, 1 piece	203.7	0.043	1823053256
Zugankererweiterung für 12 Ventilplätze, 1 piece	220.3	0.047	1823053257
Sealing kit, 10 pieces		0.04	R422000140
Tie rod extension, 1 piece		0.003	1820A09969

Dimensions



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