

Single subbase, thread connections on the bottom

1825503203



Technical data

Industry	Port exhaust
Industrial	G 1/2
Type	Exhaust type
Base plate	Ports separated
Direction of pneumatic port (1)	Exhaust (3,5)
Down	With directional exhaust (3/5)
Compressed air connection input	Direction of pneumatic port (12)
G 1/2	Down
Direction of pneumatic port (2,4)	Compressed air connection 12
Down	G 1/8
Compressed air connection output	Direction of pneumatic port (14)
G 1/2	Down
Direction of pneumatic port (3,5)	Compressed air connection 14
Down	G 1/8
Frame size	Working pressure min.
ISO 3	-0.95 bar
Standards	Working pressure max
ISO 5599-1	16 bar

Min. ambient temperature -25 °C	Max. medium temperature 70 °C
Max. ambient temperature 70 °C	Medium Compressed air
Min. medium temperature -25 °C	
Max. number of valve positions 1	Weight 0.416 kg

Material

Material base plate
Die-cast aluminum

Part No.
1825503203

Technical information

For use with HV series valves, the ambient temperature is -25 °C...200 °C and the medium temperature is -25 °C...120 °C.

Reversed pressure supply is not permitted for HV series valves.

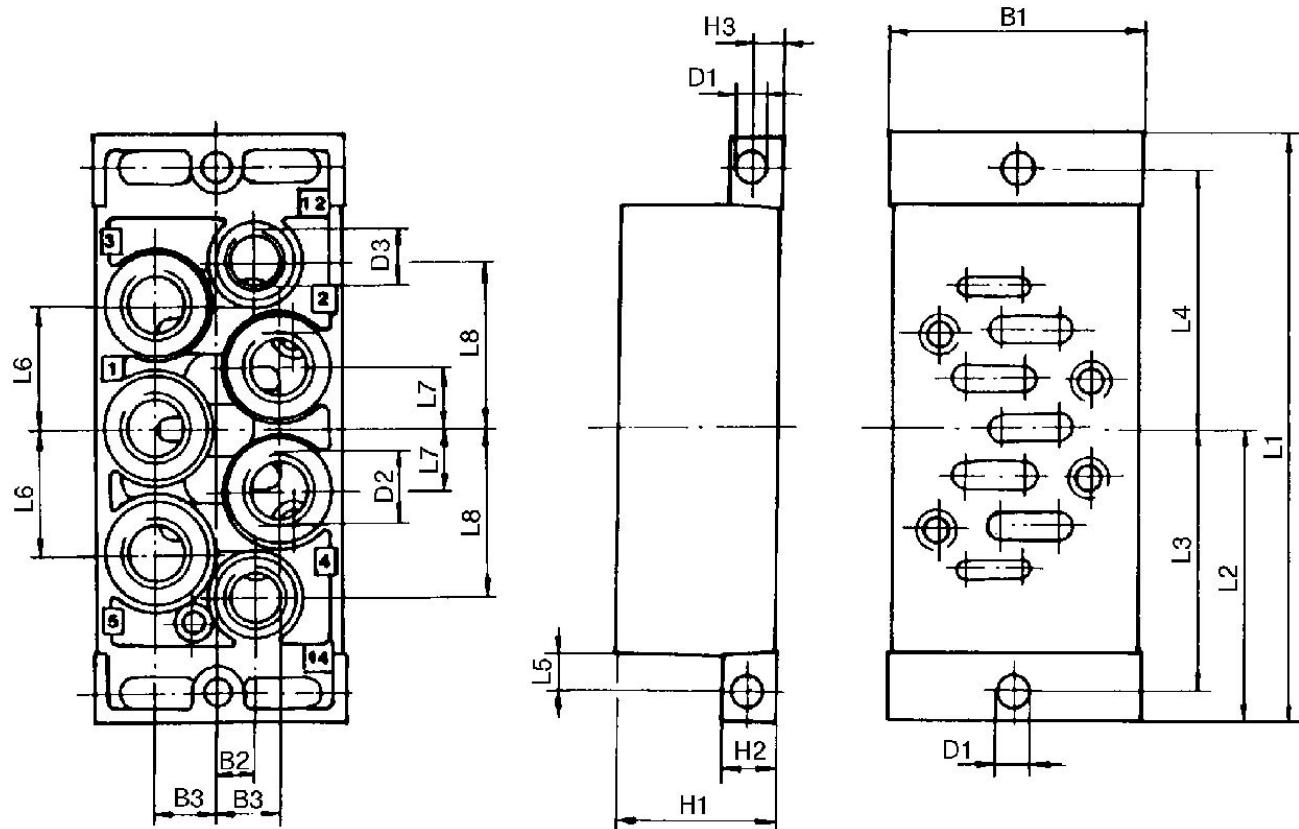
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

Dimensions



Part No.	Frame size	B1	B2	B3	D1	D2 *)	D3 *)	H1	H2
1825503201	ISO 3	46	7	11.5	5.5	G 1/4	G 1/8	30	10
1825503202	ISO 3	56	8	13,5	6,6	G 3/8	G 1/8	35	13

H3	L1	L2	L3	L4	L5	L6	L7	L8
5	110	55	49	49	7	23	11,5	31
6,5	124	62	56	56	8,5	28	14	36,5

*) Ports