

AVENTICS Series KPZ Compact cylinders

The AVENTICS Series KPZ is a compact cylinders based on the widely used standard NFE 49 004. It offer a wide variety of variants and are suitable for a multitude of applications thanks to their sizing.



Technical data

Industry	Industrial
Standards	NFE 49004
Piston Ø	16 mm
Stroke	25 mm
Ports	M5
Functional principle	Double-acting
Cushioning	elastic cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard ATEX optional
Piston rod thread - type	External thread
Piston rod thread	M8
Piston rod	single
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	95 N
Extracting piston force	127 N
Min. ambient temperature	-20 °C
Max. ambient temperature	80 °C
Min. working pressure	1 bar

Max. working pressure	10 bar
Impact energy	0.15 J
Stroke max.	300 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³

Material

Piston rod	Stainless Steel
Scraper material	Polyurethane
Seal material	Nitrile butadiene rubber
Material, front cover	Aluminum
Cylinder tube	Aluminum
End cover	Aluminum
Nut for piston rod	Steel, chrome-plated
Part No.	0822390204

Technical information

ATEX-certified cylinders with identification II 2G Ex h IIC T4 Gb / II 2D Ex h IIIC T135°C Db_X can be generated in the Internet configurator.

The operating temperature range for ATEX-certified cylinders is -20°C ... 60°C.

The material for heat-resistant scraper and seal variants (ambient temperature: -10 °C ... 120 °C) is fluorocarbon.

Further options can be generated in the Internet configurator.

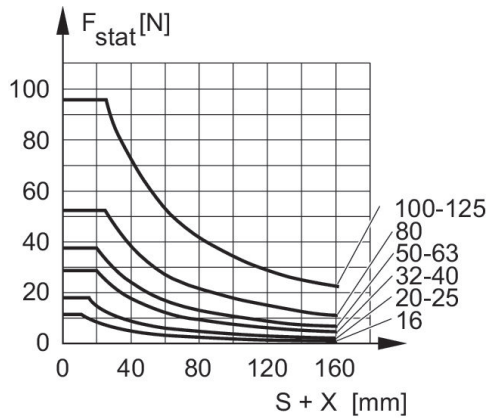
LW*/SW* Hexagonal key required

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

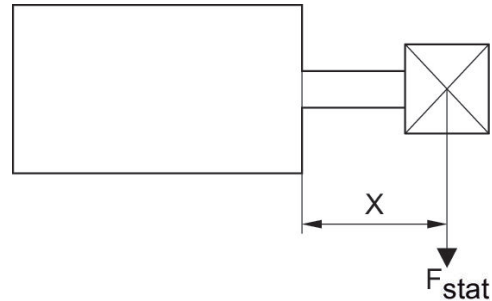
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

Maximum admissible lateral force static



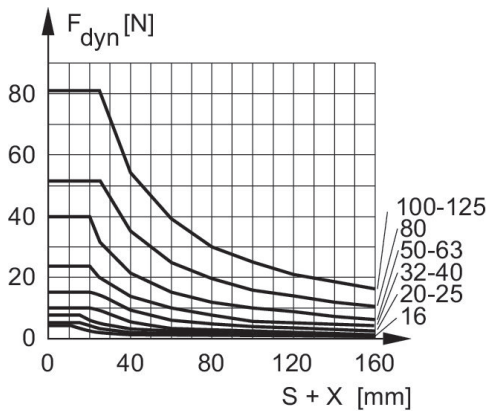
F_{stat} = static lateral force
 X = distance between force application point and cylinder cover
 S = stroke

Maximum admissible lateral force static



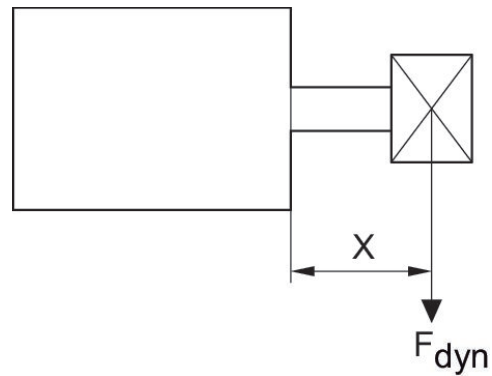
F_{stat} = static lateral force
 X = distance between force application point and cylinder cover

Maximum admissible lateral force dynamic



F_{dyn} = dynamic lateral force
 X = distance between force application point and cylinder cover
 S = stroke

Maximum admissible lateral force dynamic



F_{dyn} = dynamic lateral force
 X = distance between force application point and cylinder cover
 S = stroke

Overview drawing



* Available for installation on KPZ for cylinder diameters 16 - 25 mm

NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

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2025-07-17

Technical drawing of a 3D printing nozzle assembly, showing various views and dimensions. The drawing includes a side view, a top view, a cross-section view, and a detail view of the nozzle tip.

Dimensions and Labels:

- Side View (Left):** Dimensions include LW, AF, EE, LA, LB, PL, BG, WH, ZA+S, and ZB+S. A note indicates $\text{ØDT} \text{ ØMM}$ and ØRR .
- Top View (Top):** Dimensions include E, TG, and SW.
- Cross-section View (Right):** Dimensions include A, WH, SW*, KV, KW, and LW*. A note indicates ØMM and ØDK .
- Detail View (Bottom Right):** Dimensions include $6,85 \pm 0,15$ and $5,35 \pm 0,15$. A note indicates $3,65 \pm 0,15$.
- Bottom View (Bottom):** Dimensions include ZB+S, A, WH+S, and A. A note indicates ØDS and ØDK .
- Bottom View (Bottom):** Dimensions include X1, X2, and X3.

Material and Finish: The drawing indicates a material of Ø63 - 100 and a finish of Ø80 - 100 .

S = stroke
T = View for sensor groove

Compact cylinder, Series KPZ

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Series KPZ

2025-07-17

Piston Ø	A	BG min.	DA H11	Ø DK	Ø DS	DT H13	E	EE	KK	KV
16	20	14.5	10	–	–	6	29.5	M5	M8x1,25	13
20	22	15.5	12	–	3	7.5	36	M5	M10x1,25	16
25	22	15.5	12	–	3	8	40	M5	M10x1,25	16
32	22	18	14	–	4.5	8.6	50	G 1/8	M10x1,25	16
40	22	18	14	–	4.5	9	58	G 1/8	M10x1,25	16
50	24	24	18	–	6	11	68	G 1/8	M12x1,25	18
63	24	24	18	–	6	11	80	G 1/8	M12x1,25	18
80	32	28	23	G 1/8	8	14	99	G 1/8	M16x1,5	24
100	40	27.5	28	G 1/4	11.5	15	120	G 1/8	M20x1,5	30

Piston Ø	KW	LA	LB	LJ	LW	MM f8	PL	Ø RR	RT	SW
16	4	2.5	3.5	2.5	2.8	8	7.5	3.3	M4	7
20	5	2.5	4.5	4.5	3.7	10	7.5	4.2	M5	8
25	5	2.5	4.4	5	3.7	10	7.5	4.2	M5	8
32	5	2.5	5.5	5.1	5*	12	8.5	5.1	M6	10*
40	5	2.5	5.5	9.6	5*	12	8.5	5.1	M6	10*
50	6	2.5	2	8.5	4,8*	16	8.5	6.7	M8	13*
63	6	2.5	2	17.8	4,8*	16	8.5	6.7	M8	13*
80	8	3	1	22.9	6,4*	20	8.3	8.5	M10	16*
100	10	3	3.5	26.5	6,4*	25	9.7	8.5	M10	21*

Piston Ø	TG	WH	X1	X2	X3	ZA + Stroke	ZB + Stroke
16	18 ±0,4	4.5	–	–	–	38	42,5 0/ +1,4
20	22 ±0,4	5	4.2	–	–	38	43 0/+1,4
25	26 ±0,4	5.5	4.5	–	–	39	44,5 0/ +1,4
32	32 ±0,5	7	6.5	–	–	44	51 0/+1,6
40	42 ±0,5	7	11	–	–	45	52 0/+1,6
50	50 ±0,6	7.5	13	4	13	45.5	53 0/+1,6
63	62 ±0,7	8	18	12	21	49	57 0/+2
80	82 ±0,7	9.5	18	16.5	25.5	54.5	64 0/+2
100	103 ±0,7	10.5	20	20	29	66.5	77 0/+2