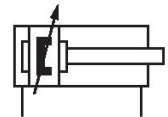
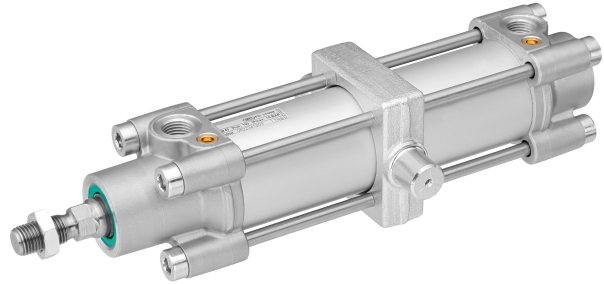


## AVENTICS Series TRB Tie rod cylinders (ISO 15552)

The AVENTICS Series TRB (ISO 15552) cylinders are among the most frequently implemented in industries where heavy duty cylinders are required, such as wood and aluminium, steel and automotive, heavy-duty machinery and mining to name just a few.

- Available in piston diameters from 32 mm to 125 mm
- Advanced pneumatic cushioning
- Additional elastic damping elements
- Wide range of scraper modules available
- With the modular system you can change the scraper on the cylinder at any time and considerably decrease service intervals
- Wide range of variants and accessories available in the configurator



## Technical data

|                                        |                                    |
|----------------------------------------|------------------------------------|
| Industry                               | Industrial                         |
| Standards                              | ISO 15552                          |
| Piston Ø                               | 80 mm                              |
| Stroke                                 | 250 mm                             |
| Ports                                  | G 3/8                              |
| Functional principle                   | Double-acting                      |
| Cushioning                             | Pneumatic adjustable cushioning    |
| Magnetic piston                        | With magnet                        |
| Environmental requirements             | Industry standard<br>ATEX optional |
| Piston rod thread - type               | External thread                    |
| Piston rod thread                      | M20x1,5                            |
| Piston rod                             | single                             |
| Cylinder special features              | with trunnion mounting             |
| Scraper                                | Standard Industry Scraper          |
| Pressure for determining piston forces | 6,3 bar                            |
| Retracting piston force                | 2855 N                             |
| Extracting piston force                | 3165 N                             |
| Min. ambient temperature               | -20 °C                             |
| Max. ambient temperature               | 80 °C                              |

# Tie rod cylinder ISO 15552, Series TRB

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series TRB

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|                                    |                     |
|------------------------------------|---------------------|
| Min. working pressure              | 1.5 bar             |
| Max. working pressure              | 10 bar              |
| Cushioning length                  | 19.5 mm             |
| Cushioning energy                  | 54 J                |
| Weight 0 mm stroke                 | 3.67 kg             |
| Weight +10 mm stroke               | 0.06 kg             |
| Stroke max.                        | 2800 mm             |
| Medium                             | Compressed air      |
| Min. medium temperature            | -20 °C              |
| Max. medium temperature            | 80 °C               |
| Max. particle size                 | 50 µm               |
| Min. oil content of compressed air | 0 mg/m <sup>3</sup> |
| Max. oil content of compressed air | 5 mg/m <sup>3</sup> |

## Material

|                       |                       |
|-----------------------|-----------------------|
| Piston rod            | Stainless Steel       |
| Scraper material      | Polyurethane          |
| Material tie-rod      | Steel, chrome-plated  |
| Seal material         | Polyurethane          |
| Material, front cover | Die-cast aluminum     |
| Cylinder tube         | Aluminum              |
| End cover             | Die-cast aluminum     |
| Nut for piston rod    | Steel, chrome-plated  |
| Trunnion mounting     | Nodular graphite iron |
| Part No.              | 0822344907            |

## Technical information

NOTE: The orientation and position of the trunnion mounting in the center of the cylinder may not be changed!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

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## Cushioning diagram



$v_i$  = Piston velocity [m/s]  $m$  = Cushionable mass [kg]

## Dimensions



S = stroke

\*) For cylinders with optional piston rod with internal thread

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| Piston Ø | A -2 | AF+1 | ØB d11 | ØBA d11 | BG min. | E    | EE   | G     | H    | KF  |
|----------|------|------|--------|---------|---------|------|------|-------|------|-----|
| 32       | 22   | 12   | 30     | 30      | 16      | 46.5 | G1/8 | 27.75 | 47.5 | M6  |
| 40       | 24   | 13.5 | 35     | 35      | 16      | 53   | G1/4 | 33.25 | 53   | M8  |
| 50       | 32   | 17   | 40     | 40      | 16      | 65   | G1/4 | 31    | 65   | M10 |
| 63       | 32   | 17   | 45     | 45      | 16      | 75   | G3/8 | 38.25 | 75   | M10 |
| 80       | 40   | 21   | 45     | 45      | 17      | 95   | G3/8 | 38.25 | 95   | M12 |
| 100      | 40   | 21   | 55     | 55      | 17      | 115  | G1/2 | 42.25 | 115  | M12 |
| 125      | 54   | 28   | 60     | 60      | 20      | 140  | G1/2 | 53.85 | 140  | M16 |

| Piston Ø | KK       | KV | KW   | ØMM f8 | PL   | L2    | L3 ±0,5 | L8      | RT  | SW |
|----------|----------|----|------|--------|------|-------|---------|---------|-----|----|
| 32       | M10x1,25 | 16 | 5    | 12     | 16   | 16.25 | 4.5     | 94±0,4  | M6  | 10 |
| 40       | M12x1,25 | 18 | 6    | 16     | 20   | 18.25 | 4.5     | 105±0,7 | M6  | 13 |
| 50       | M16x1,5  | 24 | 8    | 20     | 19   | 25    | 4.5     | 106±0,7 | M8  | 17 |
| 63       | M16x1,5  | 24 | 8    | 20     | 24   | 25    | 4.5     | 121±0,8 | M8  | 17 |
| 80       | M20x1,5  | 30 | 10   | 25     | 23.5 | 33    | 0       | 128±0,8 | M10 | 22 |
| 100      | M20x1,5  | 30 | 10   | 25     | 25   | 36    | 0       | 138±1   | M10 | 22 |
| 125      | M27x2    | 41 | 13.5 | 32     | 33   | 45    | 0       | 160±1   | M12 | 27 |

| Piston Ø | TG       | VA -1 | VD | WH     | HW  | ØTD e9 | TK | TL h14 | TM h14 | XV   |
|----------|----------|-------|----|--------|-----|--------|----|--------|--------|------|
| 32       | 32,5±0,5 | 4     | 5  | 26±1,4 | 46  | 12     | 20 | 12     | 50     | 73   |
| 40       | 38±0,5   | 4     | 5  | 30±1,4 | 59  | 16     | 20 | 16     | 63     | 82.5 |
| 50       | 46,5±0,6 | 4     | 5  | 37±1,4 | 69  | 16     | 25 | 16     | 75     | 90   |
| 63       | 56,5±0,7 | 4     | 5  | 37±1,8 | 84  | 20     | 30 | 20     | 90     | 97.5 |
| 80       | 72±0,7   | 4     | 5  | 46±1,8 | 102 | 20     | 35 | 20     | 110    | 110  |
| 100      | 89±0,7   | 4     | 5  | 51±1,8 | 125 | 25     | 46 | 25     | 132    | 120  |
| 125      | 110±1,1  | 6     | 7  | 65±2,2 | 155 | 25     | 32 | 25     | 160    | 145  |