0821302447

# **AVENTICS Series PR1 Precision** pressure regulators

The AVENTICS Series PR1/PR2 is designed for applications that demand fast responses to the slightest fluctuation in compressed air. They can be adjusted precisely and are an alternative to electronic pressure regulators. Precision pressure regulators are used to achieve extremely accurate pressure control independent from the pilot pressure and the flow rate. They offer high performance and flexibility, combined with increased reliability.





#### Technical data

Industry Industrial

Function Precision pressure regulator
Parts Precision pressure regulator

Mounting orientation Any

Regulator type Diaphragm-type pressure regulator

Port G 1/4

Nominal flow Qn

Min. regulation range

Max. regulation range

Min. working pressure

0.05 bar

7 bar

0.5 bar

Min. working pressure 0.5 bar

Max. working pressure 16 bar

Min. ambient temperature -10 °C

Max. ambient temperature 60 °C

Activation Mechanical

Regulator function with relieving air exhaust

Certificates Suitable for ATEX

Pressure supply single

Max internal air consumption a 4.1 l/min

Max. internal air consumption  $q_v$  4.1 l/min

Medium Compressed air Neutral gases

### Precision pressure regulator, Series PR1-RGP

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0821302447

Recommended pre-filtering 5  $\mu m$  Weight 0.616 kg

#### Material

Housing material Brass

Seal material Acrylonitrile butadiene rubber

Part No. 0821302447

#### **Technical information**

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Relieving exhaust (≤ 10 mbar over set pressure)

Mounting: mounting bracket 1821332056 or installation in piping

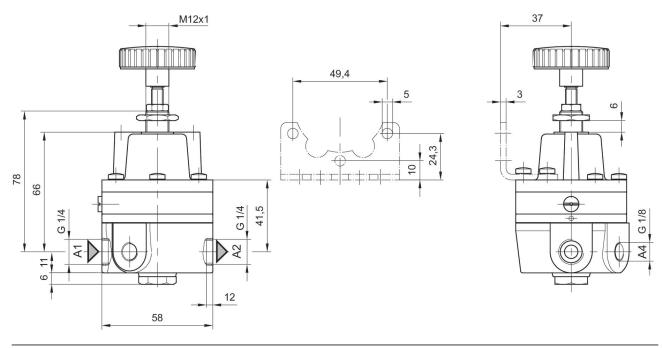
Notice: This product may only be operated with oil-free, dry compressed air.

Internal air consumption depending on adjustment range

Suitable for use in Ex zones 1, 2, 21, 22.

Nominal flow Qn with secondary pressure p2 = 6 bar at  $\Delta p$  = 1 bar

#### Dimensions in mm



A1 = input

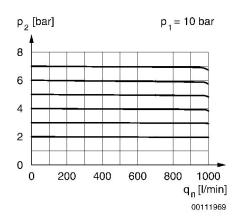
A2 = output

A4 = output

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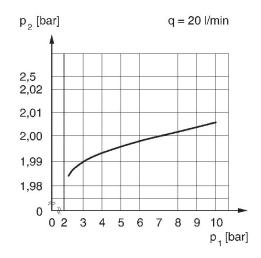
0821302447

Flow rate characteristic, p2 = 0,05 - 7 bar



p1 = Working pressure

### Pressure characteristics curve



p1 = Working pressure

p2 = Secondary pressure qn = Nominal flow

p2 = Secondary pressure

q = flow rate