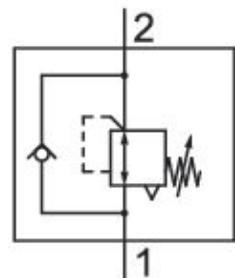


Pressure regulator

0821302079

Screw-in pressure regulators

- Qn max. [[750] l/min]
- Width: [[11] mm] ... [[25] mm]
- Energy-saving valves for direct fitting on the cylinder



Technical data

Industry

Industrial

Type

Poppet valve

Compressed air connection input

G 1/8

Compressed air connection type input

Internal thread

Compressed air connection output

G 1/4

Compressed air connection type output

External thread

Working pressure min.

1 bar

Working pressure max

16 bar

Regulation range min.

1 bar

Regulation range max.

8 bar

Min. ambient temperature

-10 °C

Max. ambient temperature

70 °C

Min. medium temperature

-10 °C

Max. medium temperature

70 °C

Medium	Polyamide
Compressed air	Aluminum
Qn 1 > 2	Surface housing
400 l/min	galvanized
Weight	black anodized
0.11 kg	Seal material
Housing material	Acrylonitrile butadiene rubber
Brass	Part No.
	0821302079

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

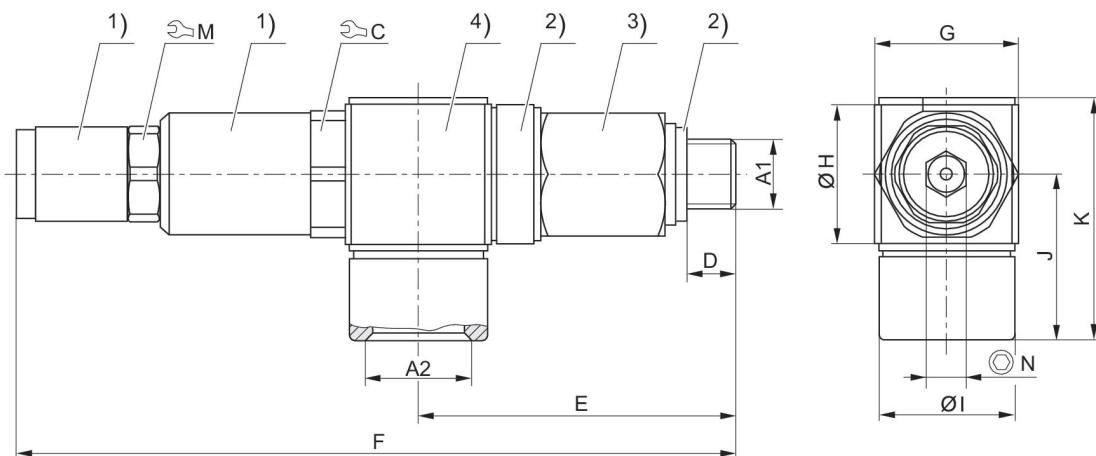
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

Fig. 2

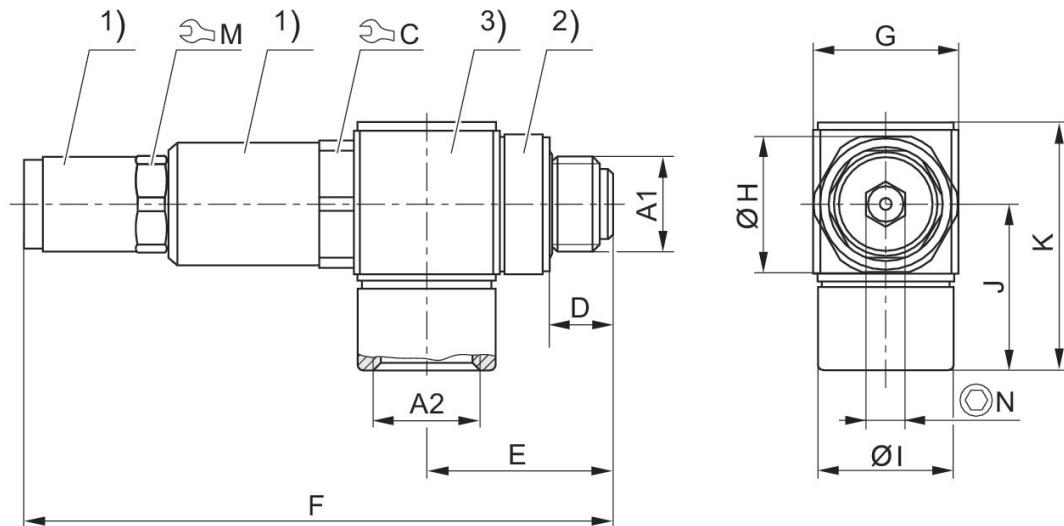


1) galvanized brass 2) polyamide 3) galvanized brass 4) anodized black aluminum
A1 = input A2 = output

Part No.	A1	A2	C	D	E	F	G	H	I
0821302079	G 1/8	G 1/4	17	6.5	42.3	95.3	19	19	18
tablefooter									

Part No.	J	K	M	N
0821302079	22.5	32.9	13	6
tablefooter				

Fig. 1

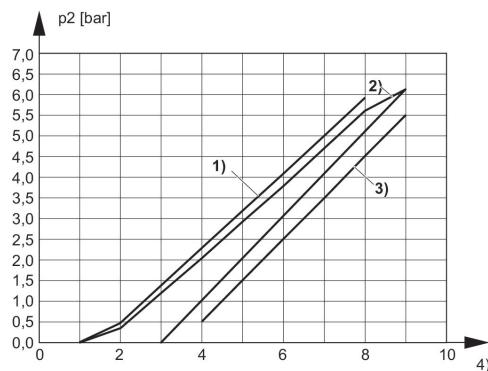


1) galvanized brass 2) polyamide 3) anodized black aluminum
A1 = input A2 = output

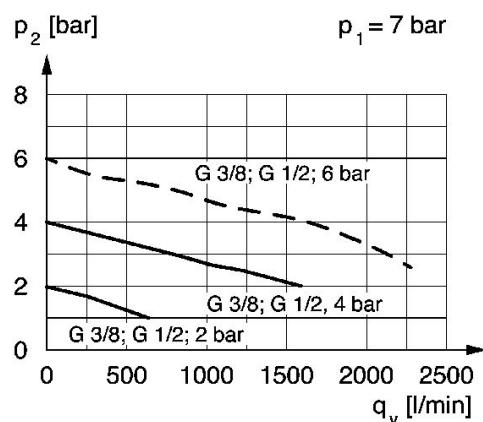
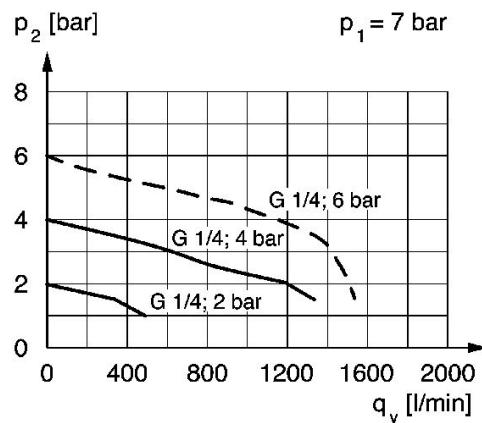
Part No.	A1	A2	C	D	E	F	G	H	I
0821302078	G 1/8	G 1/8	17	6.3	19.8	70.8	15	15	13
0821302080	G 1/4	G 1/4	17	9.5	25.8	78.8	19	19	18
0821302081	G 3/8	G 3/8	22	9.5	29	85.2	23	23	23
0821302082	G 1/2	G 1/2	27	11.5	34	86.2	28	28	25

Part No.	J	K	M	N
0821302078	18.5	26.7	13	5
0821302080	22.5	32.9	13	5
0821302081	28.5	41	17	6
0821302082	31	46.3	17	6

Hysteresis

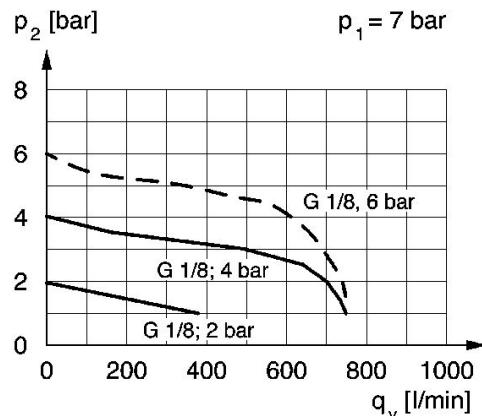


- 1) Overfill hysteresis
- 2) Control hysteresis
- 3) Refill hysteresis
- 4) Adjustment screw rotations

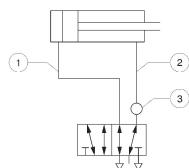


p₁ = working pressure, p₂ = secondary pressure, q_v = nominal flow

Pressure characteristics curve (flow rate from 1 to 2)



Application example



- 1) e.g. forward stroke with max. pressure
 - 2) return stroke with reduced pressure
 - 3) installation point on directional control valve
- At low tightening torque, the sealing ring enables the banjo union to swivel through 360°. Further tightening locks the banjo union into position.
Adjust pressure via adjustment screw with hexagon socket. Lock using counter nuts.