AVENTICS Series PR1 Precision pressure regulators

The AVENTICS Series PR1/PR2 is designed for applications that demand fast responses to the slightest fluctuation in compressed air. They can be adjusted precisely and are an alternative to electronic pressure regulators. Precision pressure regulators are used to achieve extremely accurate pressure control independent from the pilot pressure and the flow rate. They offer high performance and flexibility, combined with increased reliability.





Technical data

Industry Industrial

Function Precision pressure regulator
Parts Precision pressure regulator

Mounting orientation Any

Regulator type Diaphragm-type pressure regulator

Port G 1/2

Nominal flow Qn 5600 I/min
Min. regulation range 0.05 bar
Max. regulation range 10 bar
Min. working pressure 0.5 bar
Max. working pressure 16 bar
Min. ambient temperature -35 °C
Max. ambient temperature 60 °C

Activation Pneumatically

Regulator function with relieving air exhaust

Certificates Suitable for ATEX

Pressure supply single Max. internal air consumption q_v 6 I/min Max. control pressure 10 bar

Precision pressure regulator, Series PR1-RGP

2024-04-05

0821302055

Medium Compressed air

Neutral gases

 $\begin{tabular}{ll} Recommended pre-filtering & 5 \ \mu m \\ Weight & 1.26 \ kg \end{tabular}$

Material

Housing material Die cast zinc

Seal material Chloroprene rubber

Part No. 0821302055

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Relieving exhaust (≤ 10 mbar over set pressure)

Mounting: mounting bracket R412004872 or installation in piping

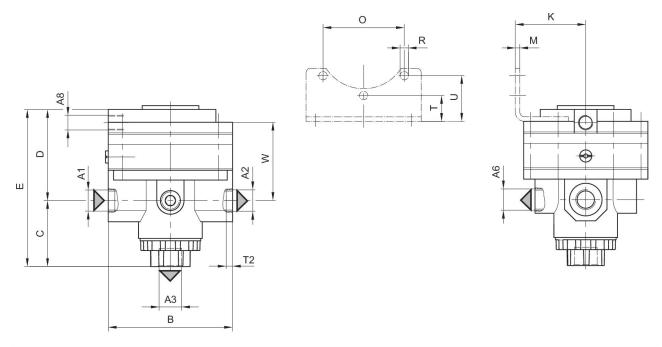
Notice: This product may only be operated with oil-free, dry compressed air.

Internal air consumption depending on adjustment range

Suitable for use in Ex zones 1, 2, 21, 22.

Nominal flow Qn with secondary pressure p2 = 6 bar at $\Delta p = 1$ bar

Dimensions



A1 = input

A2 = output

A3 = relieving exhaust

A6 = pressure gauge connection

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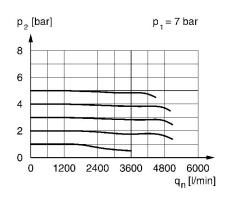
A8 = Pilot connection

Dimensions in mm

Part No.	A1	A2	A3	A6	A8	В	С	D	Е
0821302055	G 1/2	G 1/2	G 3/8	G 1/4	G 1/8	82	43.5	65.5	108

Part No.	К	M	0	R	Т	T2	U	W
0821302055	47	3	54	4	17	16	30	51

Flow rate characteristic, p2 = 0.05 - 5bar

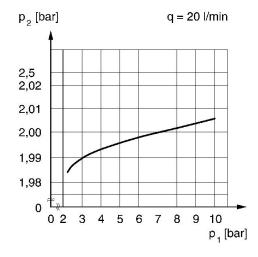


p1 = Working pressure

p2 = Secondary pressure

qn = Nominal flow

Pressure characteristics curve



p1 = Working pressure

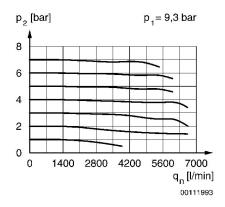
p2 = Secondary pressure

q = flow rate

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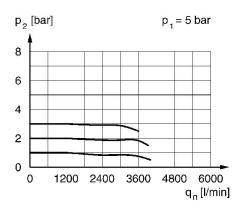
Flow rate characteristic, p2 = 0,05 - 7 bar



p1 = Working pressure

qn = Nominal flow

Flow rate characteristic, p2 = 0,05 - 3 bar

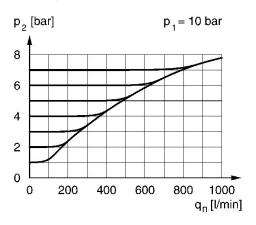


p1 = Working pressure

p2 = Secondary pressure

qn = Nominal flow

exhaust characteristics (contact limit < 10 mbar)

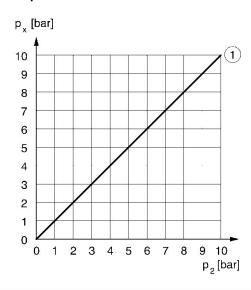


p1 = Working pressure

p2 = Secondary pressure

qn = Nominal flow

control pressure characteristic



px = control pressure

p2 = Secondary pressure

1) Pneumatically operated

p2 = Secondary pressure