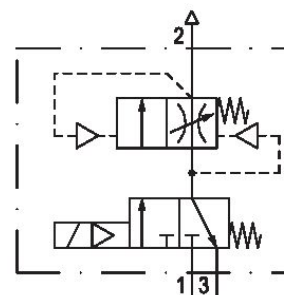


Filling unit, electrically operated, Series NL4-SSU

0821300955

General series information Series NL4

- The AVENTICS Series NL maintenance units are suitable for all areas: as individual components or as assembled maintenance units, for centralized or decentralized compressed air preparation, in compact or powerful versions, for use in high or low temperatures. This line offers a complete, customizable compressed air preparation technology. It includes an option to combine every component in the Series to achieve the desired function, making it possible to adjust the components precisely to the application requirements.



Technical data

Industry	Industrial
Activation	Electrically
Nominal flow Qn	2500 l/min
Compressed air connection	G 1/2
Working pressure min.	2.5 bar
Working pressure max	10 bar
DC operating voltage	24 V
Sealing principle	Soft Seal
Pilot	Internal
Connection type	Pipe connection

Parts	3/2-directional valve Filling valve
Can be assembled into blocks	Can be assembled into blocks
Type	Poppet valve
Min. ambient temperature	-10 °C
Max. ambient temperature	60 °C
Medium	Compressed air Neutral gases
Max. particle size	5 µm
Compressed air connection, exhaust	G 1/2
Nominal flow Qn 1 to 2	2500 l/min
Nominal flow Qn 2 to 3	1600 l/min
Power consumption DC	4.8 W
Duty cycle	100 %
Connector standard	ISO 6952
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Electrical connection type 2	Plug
Electrical connection 2, thread size	ISO 6952, form B
Weight	1.74 kg

Material

Housing material	Die cast zinc
Seal material	Acrylonitrile butadiene styrene
Material threaded bushing	Die cast zinc
Material front plate	Acrylonitrile butadiene styrene
Part No.	0821300955

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

Nominal flow Qn with secondary pressure $p_2 = 6 \text{ bar}$ at $\Delta p = 1 \text{ bar}$

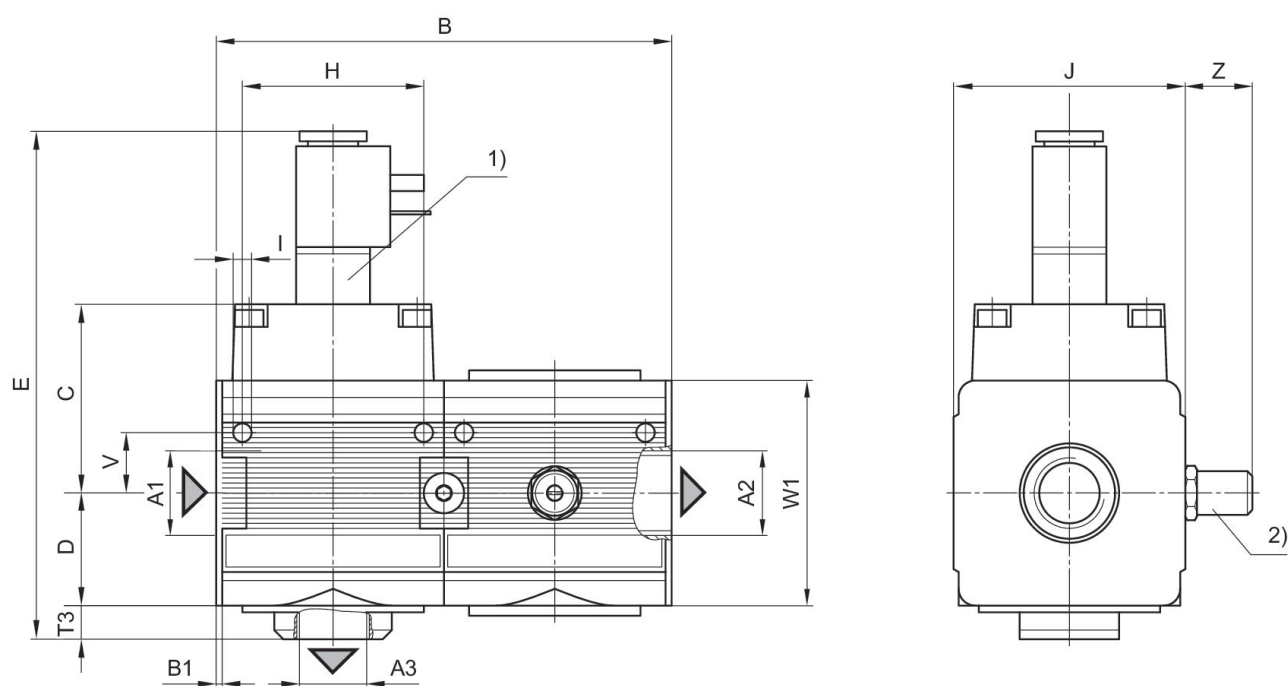
A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

The filling valve builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a recommissioning after a mains pressure failure or avoids emergency OFF switching. This allows dangerous abrupt cylinder motions to be avoided.

Filling with fixed diaphragm

Dimensions



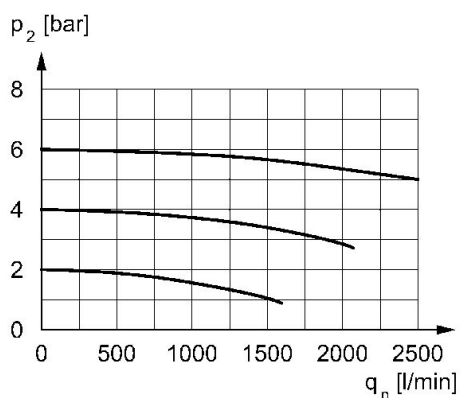
A1 = input A2 = output
A3 = ventilation port
1) electrically operated
2) Adjustment screw for filling time

Dimensions in mm

Part No.	A1	A2	A3	B	B1	C	D	E	H
0821300955	G 1/2	G 1/2	G 1/2	135.6	1.8	56.5	33.5	151	54
0821300957	G 1/2	G 1/2	G 1/2	135.6	1.8	56.5	33.5	151	54
0821300950	G 1/2	G 1/2	G 1/2	135.6	1.8	56.5	33.5	151	54
0821300952	G 1/2	G 1/2	G 1/2	135.6	1.8	56.5	33.5	151	54
0821300953	G 1/2	G 1/2	G 1/2	135.6	1.8	56.5	33.5	151	54

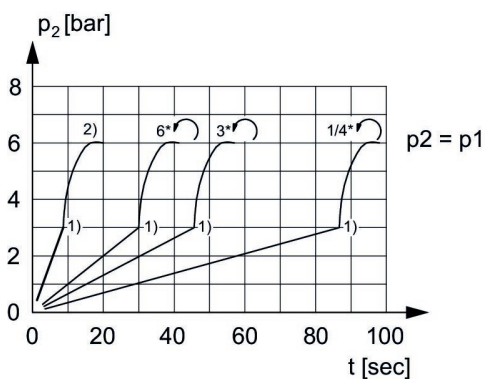
Part No.	I	J	T3	W1	Z
0821300955	5.5	69	10	52	–
0821300957	5.5	69	10	52	–
0821300950	5.5	69	10	52	20
0821300952	5.5	69	10	52	20
0821300953	5.5	69	10	52	20

Flow rate characteristic, $p_2 = 0,05 - 7$ bar



p_2 = Secondary pressure
 q_n = Nominal flow

Secondary pressure while filling



p_1 = Working pressure
 p_2 = Secondary pressure
 t = filling time, adjustable via adjustment screw (throttle)
1) Switching point: adjustable filling time, fixed change-over pressure $\approx 0.5 \times p_1$ (50%)
2) Throttle fully opened
* Adjustment screw rotations