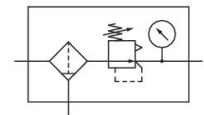


AVENTICS Series NL4 Air Preparation Units

The AVENTICS Series NL maintenance units are suitable for all areas: as individual components or as assembled maintenance units, for centralized or decentralized compressed air preparation, in compact or powerful versions, for use in high or low temperatures. This line offers a complete, customizable compressed air preparation technology. It includes an option to combine every component in the Series to achieve the desired function, making it possible to adjust the components precisely to the application requirements.

- Easy-to-assemble
- Manual, semi-automatic or fully-automatic condensate drains available
- Transparent reservoirs available
- Bayonet catches ensure easy maintenance



Technical data

Industry

Note

Parts

Reservoir

Port

Nominal flow Qn

Filter porosity

Condensate drain

Pressure gauge

Min. working pressure

Max. working pressure

Min. ambient temperature

Max. ambient temperature

Min. regulation range

Max. regulation range

Lock type

Type

Type

Pressure supply

Industrial

Archive product: Do not use in new constructions!

Filter pressure regulator

reservoir, polycarbonate, without protective guard

G 3/4

6900 l/min

5 µm

semi-automatic, open without pressure

with pressure gauge

1.5 bar

16 bar

-10 °C

60 °C

0.5 bar

10 bar

Standard locking, with key

1-part

Can be assembled into blocks

single

Mounting orientation	vertical
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Filter element	exchangeable
Filter reservoir volume	50 cm ³
Max. achievable compressed air class acc. to ISO 8573-1:2010	6 : 7 : -
Medium	Compressed air Neutral gases
Weight	2.01 kg

Material

Housing material	Die cast zinc
Seal material	Acrylonitrile butadiene rubber
Material front plate	Acrylonitrile butadiene styrene
Material threaded bushing	Die cast zinc
Material reservoir	Polycarbonate
Material filter insert	Polyethylene
Part No.	0821300386

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".

A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Also suitable for separation of fluid oil or water due to the design.

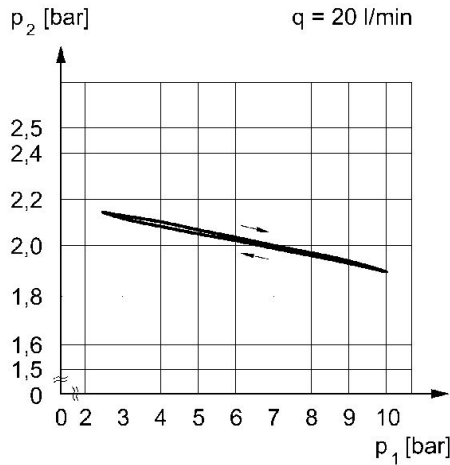
The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).

Nominal flow Q_n with secondary pressure p₂ = 6 bar at Δp = 1 bar

Metal protective guard can be retrofitted for all polycarbonate reservoirs

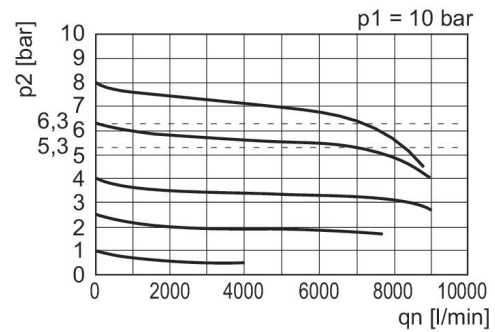
Pressure gauge enclosed separately

Pressure characteristics curve



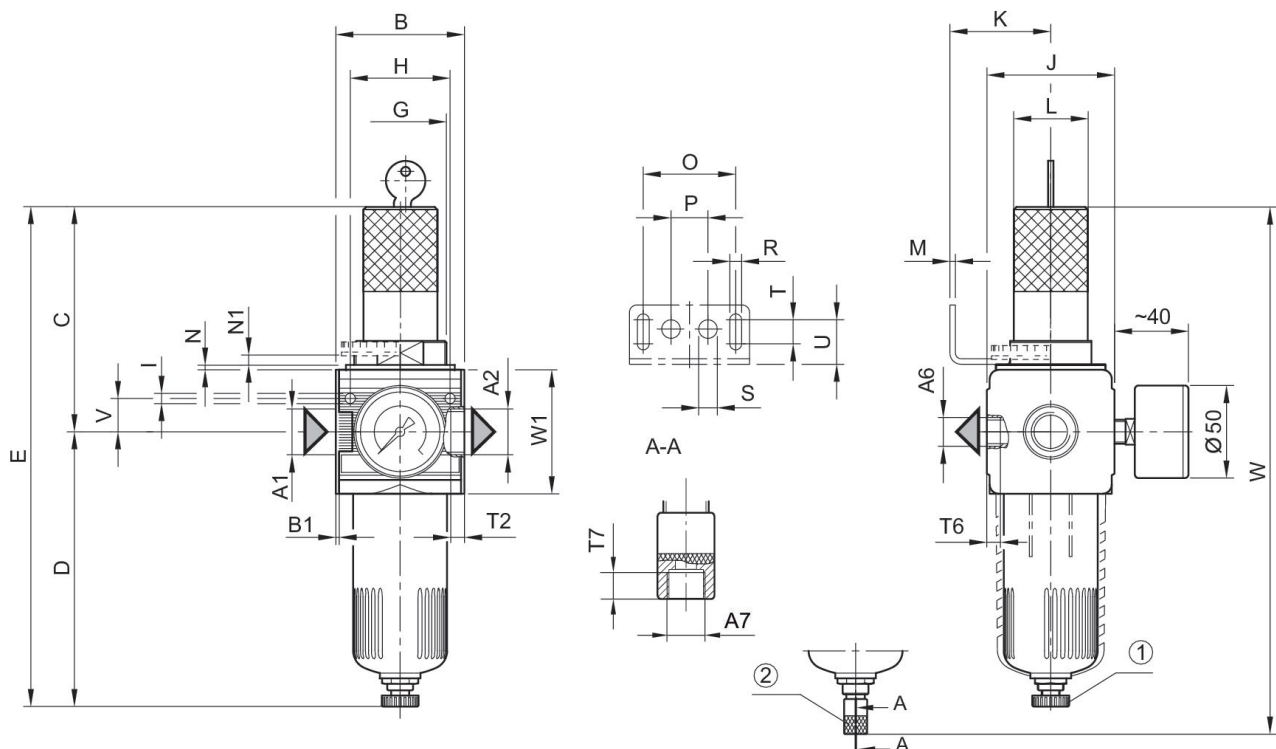
p_1 = working pressure p_2 = secondary pressure q = flow rate

Flow rate characteristic, $p_2 = 0,05 - 7$ bar



p_1 = Working pressure p_2 = Secondary pressure q_n = Nominal flow

Dimensions



A1 = input A2 = output A6 = output
A7 = condensate drain

1) Semi-automatic condensate drain 2) fully automatic condensate drain

Filter pressure regulator, Series NL4-FRE

0821300386

Series NL4

2026-03-24

Dimensions in mm

Part No.	A1	A2	A6	A7	B	B1	C	D	E	G
0821300356	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300234	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300235	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300236	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300237	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300238	G 1/2	G 1/2	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300386	G 3/4	G 3/4	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300239	G 3/4	G 3/4	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300240	G 3/4	G 3/4	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300241	G 3/4	G 3/4	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5
0821300243	G 3/4	G 3/4	G 1/4	G 1/8	69.6	1.8	122	146.5	268.5	M50x1,5

Part No.	H	I	J	K	L	M	N	N1	O	P
0821300356	54	5.5	69	54.5	46	3		5.5	50	20
0821300234	54	5.5	69	54.5	46	3		5.5	50	20
0821300235	54	5.5	69	54.5	46	3		5.5	50	20
0821300236	54	5.5	69	54.5	46	3		5.5	50	20
0821300237	54	5.5	69	54.5	46	3		5.5	50	20
0821300238	54	5.5	69	54.5	46	3		5.5	50	20
0821300386	54	5.5	69	54.5	46	3	3	5.5	50	20
0821300239	54	5.5	69	54.5	46	3	3	5.5	50	20
0821300240	54	5.5	69	54.5	46	3	3	5.5	50	20
0821300241	54	5.5	69	54.5	46	3	3	5.5	50	20
0821300243	54	5.5	69	54.5	46	3	3	5.5	50	20

Part No.	R	S	T	T2	T6	T7	U	V	W	W1
0821300356	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300234	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300235	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300236	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300237	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300238	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300386	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300239	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300240	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300241	6.4	10	13	13	7	8.5	24	18	286.5	67
0821300243	6.4	10	13	13	7	8.5	24	18	286.5	67