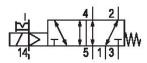
AVENTICS Series TC15 Directional valves

The AVENTICS Series TC08/TC15 includes a wide range of spool valves with housings made of high-performance polymers with robust and flexible metal inserts. It is designed for flow rate performances from 800 to 1500 l/min. These directional valves are easy to assemble, making them ideal for applications requiring the highest efficiency in limited spaces.





Technical data Industry Activation Valve type Actuating control Sealing principle Connection type

Manual override

Compressed air connection output

Nominal flow Qn Flow conductance b Flow conductance C

Min. working pressure Max. working pressure Min. control pressure Max. control pressure Industrial Electrically Spool valve, positive overlapping Single Solenoid Soft seal Plate connection Pipe connection with detent

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1500 l/min 0.33 6.8 l/(s*bar)

-0.9 bar 10 bar 3 bar 10 bar



Valves, Series TC15

0820058761

Electrical connection type	Plug
Electrical connection size	ISO 15217, form C
Connector standard	ISO 15217
Protection class with connection	IP65
Operational voltage	24 V DC
Operational voltage DC	24 V
Voltage tolerance DC	-10% / +10%
Pilot	External
Coil width	15.6 mm
Pilot valve width	15 mm
Power consumption DC	2 W
Nominal resistance	280 Ω
Duty cycle	100 %
Typ. switch-on time	12 ms
Typ. switch-off time	35 ms
Blocking principle	Plate principle
Can be assembled into blocks	Can be assembled into blocks
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Min. medium temperature	-10 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³
Max. particle size	5 µm
Rail mounting DIN EN 60715	TH35 x 15
Weight	0.201 kg
Material	

Housing material Seal material

Material threaded bushing

Polyamide fiber-glass reinforced Acrylonitrile butadiene rubber Hydrogenated nitrile butadiene rubber Brass Die cast zinc



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Material front plate

Polyamide fiber-glass reinforced

Part No.

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Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



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Dimensions

