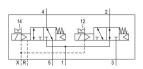
0820056301

Series HF02-LG

The AVENTICS Series HF02-LG extends the product family of universal valve systems with a high flow rate of up to 1400 l/min.





Technical data

Industry Industrial Activation Electrically

Valve type Spool valve, positive overlapping

Switching principle 2x 3/2 NC/NO, with spring return Valve function NC/NO

Sealing principle Soft seal

Connection type Plate connection

Manual override with detent

Pilot control exhaust With collective pilot air exhaust

Nominal flow Qn 1400 I/min

Flow conductance b 0.4

Flow conductance C 5.87 l/(s*bar)

Min. working pressure -0.9 bar
Max. working pressure 10 bar
Min. control pressure 3 bar
Max. control pressure 10 bar

0820056301

Protection class with connection IP65
Protective circuit Z-diode

Reverse polarity protection Protected against polarity reversal

Internal

Operational voltage 24 V DC Operational voltage DC 24 V

Voltage tolerance DC -15% / +20%

Pilot External

Pilot valve width 16 mm
LED status display Yellow
Power consumption DC 0.35 W

Duty cycle 100 %
Typ. switch-on time 25 ms
Typ. switch-off time 35 ms

Blocking principle Single base plate principle
Certificates UR (Underwriters Laboratories)

Min. ambient temperature0 °CMax. ambient temperature50 °CMin. medium temperature0 °CMax. medium temperature50 °C

Medium Compressed air

Min. oil content of compressed air 0 mg/m³ Max. oil content of compressed air 5 mg/m³ Max. particle size 5 μ m

Mounting screws cross recessed DIN EN ISO 4757-Z2

Mounting screw tightening torque 1.3 Nm Weight 0.144 kg

Material

Housing material Polyamide

Seal material Acrylonitrile butadiene rubber

Hydrogenated acrylonitrile butadiene rubber

Part No. 0820056301

0820056301

Technical information

The pilot type (external/internal) is not implemented in the valve, but in the end plate of the valve system.

The pilot valve is UL (Underwriters Laboratories) certified.

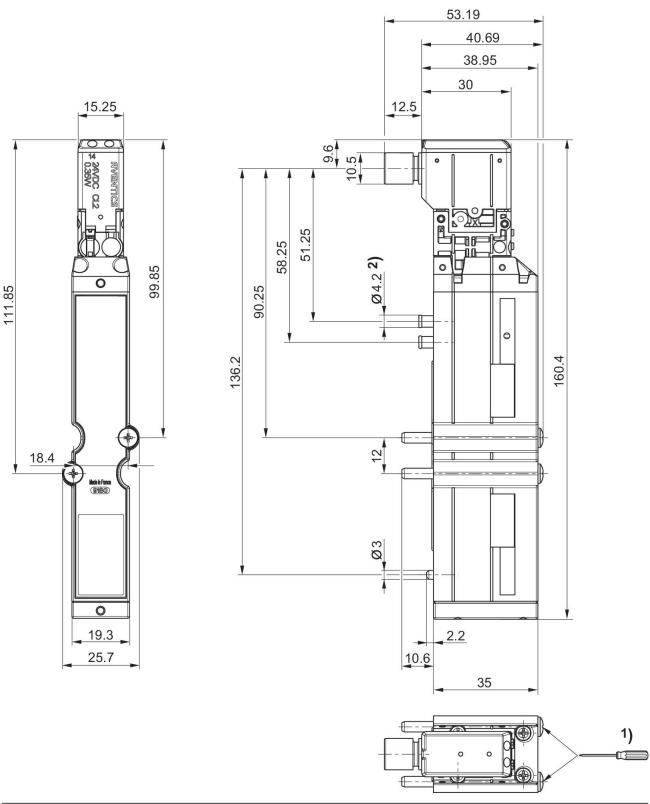
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Dimensions



^{1) =1.1 +0.2} Nm 800tr/min. max.