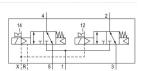
2x3/2-directional valve, Series HF02-LG 0820056101

Series HF02-LG

The AVENTICS Series HF02-LG extends the product family of universal valve systems with a high flow rate of up to 1400 l/min.





Technical data Industry Activation Valve type Switching principle Valve function Sealing principle Connection type Manual override

Pilot control exhaust

Nominal flow Qn Flow conductance b Flow conductance C

Min. working pressure Max. working pressure Min. control pressure Max. control pressure Industrial Electrically Spool valve, positive overlapping 2x 3/2 NC/NC, with spring return NC/NC Soft seal Plate connection with detent

With collective pilot air exhaust

1400 l/min 0.4 5.87 l/(s*bar)

-0.9 bar 10 bar 3 bar 10 bar



Protection class with connection	IP65
Protective circuit	Z-diode
Reverse polarity protection	Protected against polarity reversal
Operational voltage	24 V DC
Operational voltage DC	24 V
Voltage tolerance DC	-15% / +20%
Pilot Pilot valve width LED status display Power consumption DC	External Internal 16 mm Yellow 0.35 W
Duty cycle	100 %
Typ. switch-on time	25 ms
Typ. switch-off time	35 ms
Blocking principle	Single base plate principle
Certificates	UR (Underwriters Laboratories)
Min. ambient temperature	0 °C
Max. ambient temperature	50 °C
Min. medium temperature	0 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³
Max. particle size	5 µm
Mounting screws	cross recessed DIN EN ISO 4757-Z2
Mounting screw tightening torque	1.3 Nm
Weight	0.144 kg

Material Housing material Seal material

Part No.

Polyamide Acrylonitrile butadiene rubber Hydrogenated acrylonitrile butadiene rubber 0820056101



Technical information

The pilot type (external/internal) is not implemented in the valve, but in the end plate of the valve system.

The pilot valve is UL (Underwriters Laboratories) certified.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

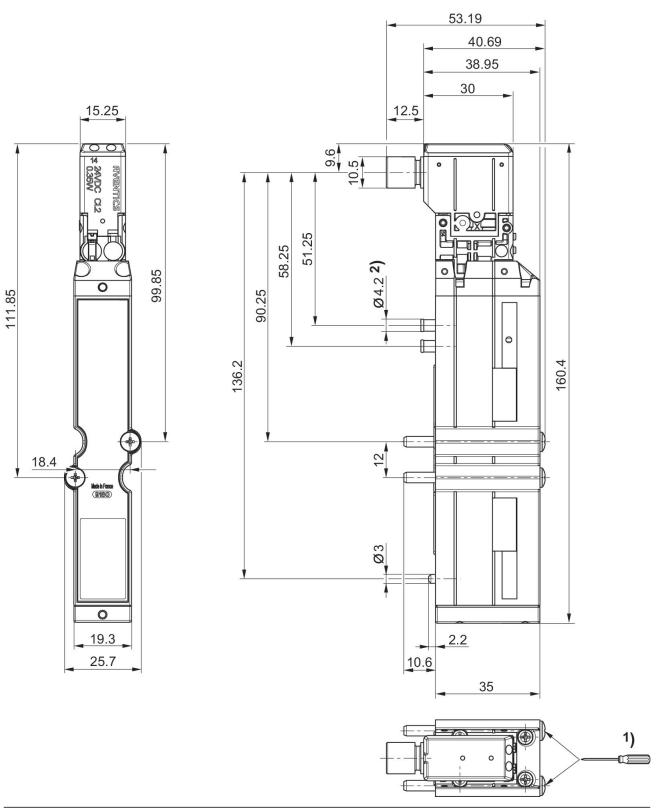
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



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Dimensions



1) =1.1 +0.2 Nm 800tr/min. max.

