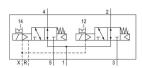
#### Series HF03-LG

The AVENTICS Series HF03-LG valve system is ideal for a variety of applications. It is versatile due to its wide connectivity and modularity.





Technical data Industry Activation Valve type Switching principle Valve function Sealing principle Connection type Manual override

Pilot control exhaust

Nominal flow Qn Flow conductance b Flow conductance C

Min. working pressure Max. working pressure Min. control pressure Max. control pressure Industrial Electrically Spool valve, positive overlapping 2x 3/2 NO/NO, with spring return NO/NO Soft seal Plate connection with detent

With collective pilot air exhaust

850 l/min 0.22 2.97 l/(s\*bar)

-0.9 bar 10 bar 3 bar 10 bar



0820055201

Protection class with connection Protective circuit Reverse polarity protection Operational voltage	IP65 Z-diode Protected against polarity reversal 24 V DC
Operational voltage DC	24 V
Voltage tolerance DC	-15% / +20%
Pilot	External
Pilot valve width	16 mm
LED status display	Yellow
Power consumption DC	0.35 W
Duty cycle	100 %
Typ. switch-on time	20 ms
Typ. switch-off time	25 ms
Blocking principle	Single base plate principle
Certificates	UR (Underwriters Laboratories)
Min. ambient temperature	0°0
Max. ambient temperature	50 °C
Min. medium temperature	O° 0
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³
Max. particle size	5 µm
Mounting screws	cross recessed DIN EN ISO 4757-Z1
Mounting screw tightening torque	1.3 Nm
Weight	0.082 kg

### Material Housing material Seal material Part No.

Polyamide fiber-glass reinforced Acrylonitrile butadiene rubber 0820055201



#### **Technical information**

The pilot type (external/internal) is not implemented in the valve, but in the end plate of the valve system.

The pilot valve is UL (Underwriters Laboratories) certified.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

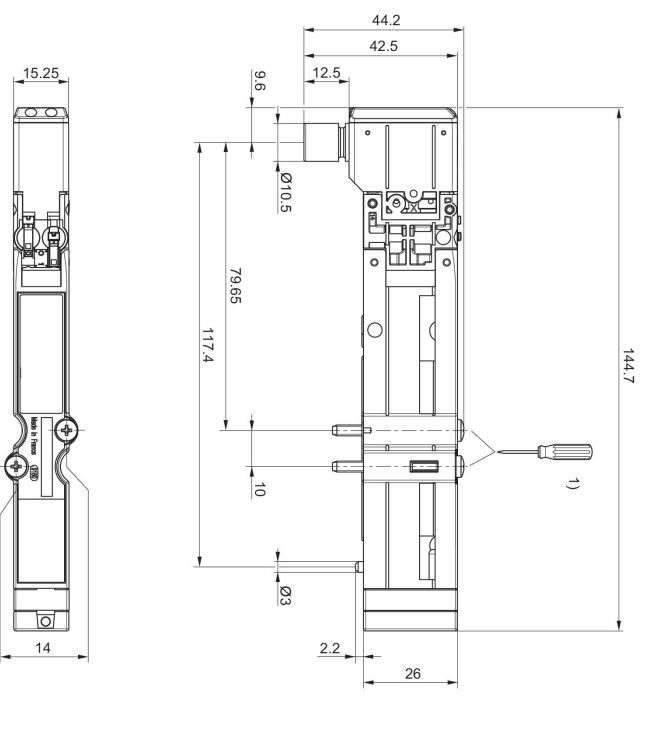
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

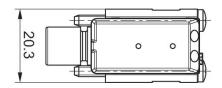


# 2x3/2-directional valve, Series HF03-LG

0820055201

## Dimensions





2024-04-03

1) =1.1 +0.2 Nm 800tr/min. max.