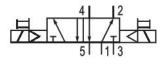
### 0820030155

### **Series ST**

The AVENTICS Series ST offers a comprehensive range of spool valves with hardened stainless steel housing. The metal sealing system ensures their extended service life independent of the air quality. Its electrical, pneumatic, or mechanical actuating controls (roller, lever, pedal, pushbutton or plunger) make the ST Series ideal for demanding industry applications and panel installation.





## Technical data

Industry Industrial
Activation Electrically
Valve type Spool valve

Switching principle 5/2, double solenoid
Actuating control Double Solenoid
Sealing principle metal/metal sealing
Connection type Pipe connection
Manual override without detent

Compressed air connection input G 1/8
Compressed air connection output G 1/8
Compressed air connection, exhaust G 1/8

Nominal flow Qn 280 I/min

Min. working pressure2 barMax. working pressure10 barMin. control pressure2 barMax. control pressure10 bar

Electrical connection type Plug

Electrical connection size ISO 15217, form C

Protection class with connection IP65

# 5/2-directional valve, Series ST

2024-04-05

0820030155

Operational voltage 12 V DC Operational voltage DC 12 V

Voltage tolerance DC -10% / +10%

Pilot Internal
Pilot valve width 15 mm
Power consumption DC 2 W

Duty cycle 100 %
Typ. switch-on time 12 ms
Typ. switch-off time 12 ms

Min. ambient temperature -10 °C

Max. ambient temperature 50 °C

Min. medium temperature -10 °C

Max. medium temperature 50 °C

Medium Compressed air

Min. oil content of compressed air 5 mg/m³ Max. oil content of compressed air 25 mg/m³ Max. particle size 5  $\mu$ m

Mounting screws M4 with hexagon socket

Mounting screw tightening torque 2.5 Nm
Tightening torque tolerance ±0,5
Weight 0.32 kg

# Material

Housing material Stainless Steel

Surface housing hardened

Seal material Acrylonitrile butadiene rubber

Material front plate Aluminum

Material end plate Aluminum

Part No. 0820030155

# Technical information

Notice: This product may only be operated with oiled compressed air.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## **Dimensions**

