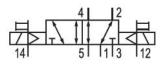
0820025330

Series IS12, size 2

Qn max. [[2500] I/min] Electr. control Pneumatic control Width: [[56] mm]





Technical data

Industry Industrial
Activation Electrically
Nominal flow Qn 2500 I/min

Compressed air connection output Base plate ISO 5599-1

Min. working pressure -0.9 bar
Max. working pressure 10 bar
Operational voltage 24 V DC
Operational voltage DC 24 V

Voltage tolerance DC -10% / +10%
Manual override without detent

Electrical connection type Plug
Electrical connection size M12
Electrical connection number of poles 3-pin

Actuating control Double Solenoid

Sealing principle Soft seal
Pilot External
Standards ISO 5599-1
Pilot valve width 15 mm

Valve type Spool valve, positive overlapping

0820025330

Blocking principle Single base plate principle

Connection type

Return

Compressed air connection input

Compressed air connection, exhaust

Compressed air connection pilot input

Compressed air connection pilot exhaust

Compressed air connection pilot exhaust

Base plate ISO 5599-1

Base plate ISO 5599-1

Power consumption DC 0.35 W 1480 Ω Nominal resistance ISO₂ Frame size 1 bar Min. control pressure Max. control pressure 10 bar Min. ambient temperature 0°C 50 °C Max. ambient temperature $0^{\circ}C$ Min. medium temperature 50 °C Max. medium temperature

Medium Compressed air

Max. particle size5 μmMin. oil content of compressed air0 mg/m³Max. oil content of compressed air5 mg/m³Protection class with connectionIP65LED status displayYellowDuty cycle100 %

Mounting screws M6 with hexagon socket

Mounting screw tightening torque 4 Nm
Weight 0.54 kg
Housing material Polyamide

Seal material Acrylonitrile butadiene rubber

Material front plate Polyamide
Part No. 0820025330

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

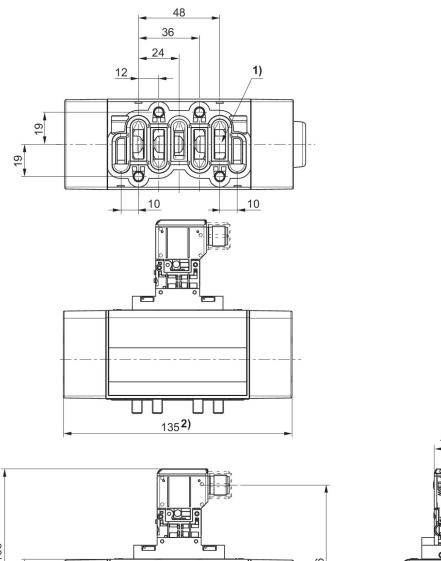
The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

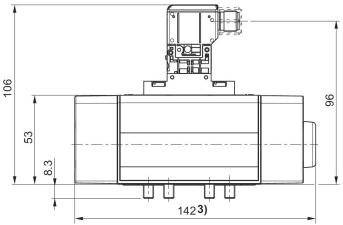
The oil content of compressed air must remain constant during the life cycle.

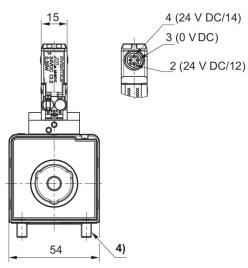
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Switch-on power: 1 W for 40 ms

Dimensions







¹⁾ according to ISO 5599-1

³⁾ With spring return 4) 4 screws M4x40 DIN 912