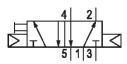
## Series IS12, size 1

The AVENTICS Series IS12 complies with the valve standard ISO 5599-1. The Series offers electrically controlled ISO valves of size IOS1 and 2 with Form A or central M12 connectors.





- Technical data Industry Activation Nominal flow Qn Compressed air connection output Min. working pressure Max. working pressure Manual override Electrical connection type Electrical connection size Actuating control Sealing principle Pilot Standards Pilot valve width Valve type **Blocking principle** Connection type Return Compressed air connection input
- Industrial Electrically 1060 l/min Base plate ISO 5599-1 2 bar 10 bar with detent Plug EN 175301-803, form A Single Solenoid Soft seal Internal ISO 5599-1 30 mm Spool valve, positive overlapping Single base plate principle Plate connection with air spring return Base plate ISO 5599-1



0820024980

Compressed air connection, exhaust	Base plate ISO 5599-1
Compressed air connection pilot input	Base plate ISO 5599-1
Compressed air connection pilot exhaust	Base plate ISO 5599-1
Basic valve equipment	Basic valve without coil
Frame size	ISO 1
Min. control pressure	2 bar
Max. control pressure	10 bar
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Min. medium temperature	-10 °C
Max. medium temperature	50 °C
Medium	Compressed air
Max. particle size	5 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³
Protection class with connection	IP65
Duty cycle	100 %
Typ. switch-on time	18 ms
Typ. switch-off time	33 ms
Mounting screws	M5 with hexagon socket
Mounting screw tightening torque	2.2 Nm
Weight	0.27 kg
Housing material	Polyamide
Seal material	Acrylonitrile butadiene rubber
Material front plate	Polyamide
Part No.	0820024980

## **Technical information**

ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



## 5/2-directional valve, Series IS12, size 1

0820024980

## Dimensions

