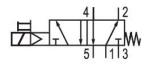
## Series IS12, size 1

The AVENTICS Series IS12 complies with the valve standard ISO 5599-1. The Series offers electrically controlled ISO valves of size IOS1 and 2 with Form A or central M12 connectors.





## Technical data

Industry Industrial
Activation Electrically
Nominal flow Qn 1060 I/min

Compressed air connection output Base plate ISO 5599-1

Min. working pressure

Max. working pressure

Operational voltage

Operational voltage AC at 50 Hz

Operational voltage AC at 60 Hz

2.2 bar

10 bar

230 V AC

230 V

Voltage tolerance AC 50 Hz -10% / +10%

Voltage tolerance AC 60 Hz -10% / +10%

Manual override without detent

Electrical connection type Plug

Electrical connection size EN 175301-803, form A

Actuating control Single Solenoid

Sealing principle Soft seal
Pilot Internal
Standards ISO 5599-1
Pilot valve width 30 mm

0820024075

Spool valve, positive overlapping Valve type

Blocking principle Single base plate principle

Connection type Plate connection

Return With spring return

Compressed air connection input Base plate ISO 5599-1 Compressed air connection, exhaust Base plate ISO 5599-1 Compressed air connection pilot input Base plate ISO 5599-1 Compressed air connection pilot exhaust Base plate ISO 5599-1

Holding power AC 50 Hz 8 VA Holding power AC 60 Hz 5.6 VA Switch-on power AC 50 Hz 11.5 VA Switch-on power AC 60 Hz 9.5 VA Nominal resistance 2015 Ω **ISO 1** Frame size 2.2 bar Min. control pressure Max. control pressure 10 bar -10 °C Min. ambient temperature 50 °C Max. ambient temperature -10 °C Min. medium temperature 50 °C

Medium Compressed air

5 µm Max. particle size Min. oil content of compressed air 0 mg/m<sup>3</sup> Max. oil content of compressed air 5 mg/m<sup>3</sup> Protection class with connection **IP65** Compatibility index 15 Duty cycle 100 % 18 ms Typ. switch-on time 40 ms Typ. switch-off time

Max. medium temperature

Mounting screws M5 with hexagon socket

Mounting screw tightening torque 2.2 Nm Weight 0.37 kg Housing material Polyamide

Seal material Acrylonitrile butadiene rubber

Material front plate Polyamide Part No. 0820024075 0820024075

## Technical information

ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## **Dimensions**

