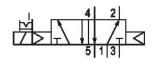
## Series IS12, size 1

The AVENTICS Series IS12 complies with the valve standard ISO 5599-1. The Series offers electrically controlled ISO valves of size IOS1 and 2 with Form A or central M12 connectors.





## Technical data

Industry Industrial
Activation Electrically
Nominal flow Qn 1060 I/min

Compressed air connection output Base plate ISO 5599-1

Min. working pressure 2 bar
Max. working pressure 10 bar
Operational voltage 24 V DC
Operational voltage DC 24 V

Voltage tolerance DC -10% / +10% Manual override with detent

Electrical connection type Plug

Electrical connection size EN 175301-803, form A

Actuating control Single Solenoid

Sealing principle Soft seal
Pilot Internal

Standards ISO 5599-1
Pilot valve width 30 mm

Valve type Spool valve, positive overlapping

Blocking principle Single base plate principle

0820024002

Connection type

Return

Compressed air connection input

Compressed air connection, exhaust

Compressed air connection pilot input

Compressed air connection pilot exhaust

Compressed air connection pilot exhaust

Base plate ISO 5599-1

Base plate ISO 5599-1

Base plate ISO 5599-1

Power consumption DC 4.5 W Nominal resistance 128 Ω Frame size **ISO 1** Min. control pressure 2 bar Max. control pressure 10 bar -10 °C Min. ambient temperature Max. ambient temperature 50 °C Min. medium temperature -10 °C Max. medium temperature 50 °C

Medium Compressed air

Max. particle size 5 µm Min. oil content of compressed air 0 mg/m<sup>3</sup> Max. oil content of compressed air 5 mg/m<sup>3</sup> Protection class with connection **IP65** Compatibility index 15 Duty cycle 100 % Typ. switch-on time 18 ms Typ. switch-off time 33 ms

Mounting screws M5 with hexagon socket

Mounting screw tightening torque 2.2 Nm
Weight 0.37 kg
Housing material Polyamide

Seal material Acrylonitrile butadiene rubber

Material front plate Polyamide
Part No. 0820024002

0820024002

## Technical information

ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## **Dimensions**

